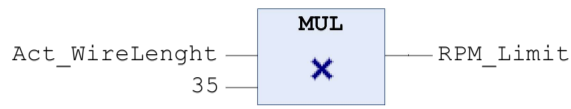


```

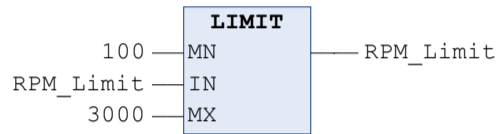
1  FUNCTION_BLOCK SpeedReduceBox
2  VAR_INPUT
3      SpeedIn : REAL ;
4      Act_WireLenght : REAL ;
5  END_VAR
6  VAR
7      RPM_Limit : REAL ;
8  END_VAR
9  VAR_OUTPUT
10     SpeedOut : REAL ;
11 END_VAR
12

```

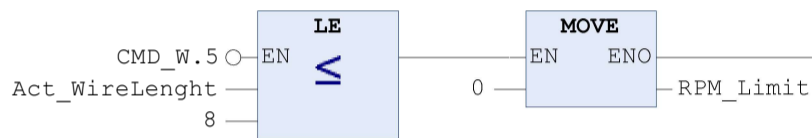
1 *Speed reduction ratio is 35. Which means 50m \* 35 = 1750rpm*



2 *Lowest speed is 100rpm.*



3 *Unless the wire less than 8 meter out or CMD\_W.5.*



4 *Final execution of the limitation.*

