

Industrial Motors

Commercial &  
Appliance Motors

Automation

Digital &  
Systems

Energy

Transmission &  
Distribution

Coatings

# MAS<sup>®</sup> GEARED MOTORS

**Gear Units and  
Geared Motors**  
up to 20,000 Nm

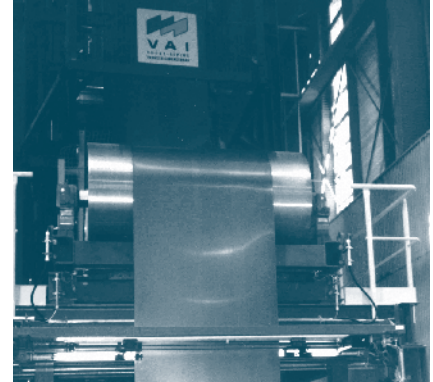
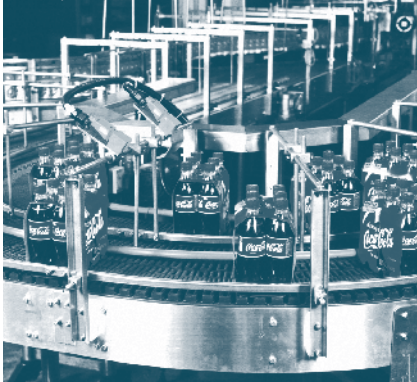


Driving efficiency and sustainability



## A suitable drive solution for each application

### Requirements



### Modular Drive System MAS®

#### Drive Systems

Gear units, motors and electronic drives

#### Drive Electronics

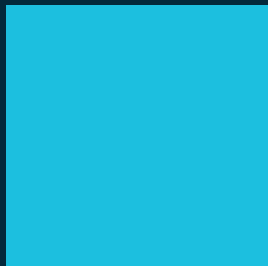
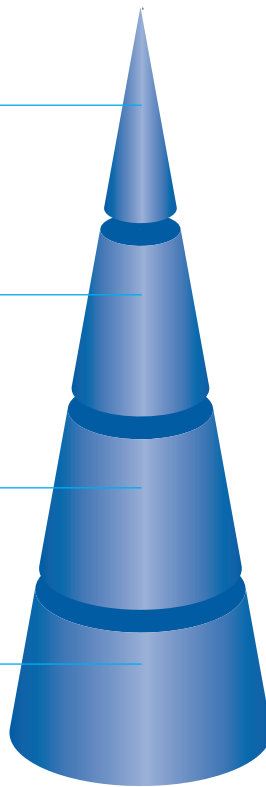
Frequency inverters, soft starters, control and display devices

#### Motor System

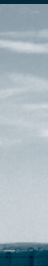
Integral motors, motor modules, IEC standard motors

#### Gear System

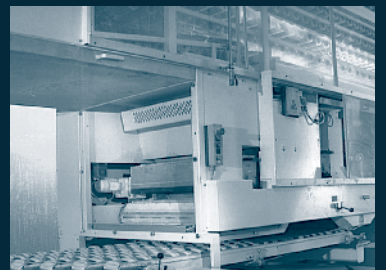
Helical, parallel shaft, shaft mounted, helical bevel, helical worm gear units



Challenging requirements.  
Optimum solutions.



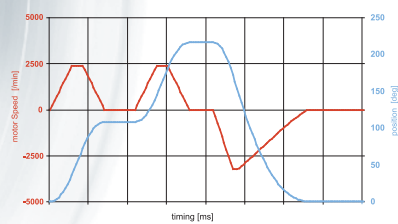
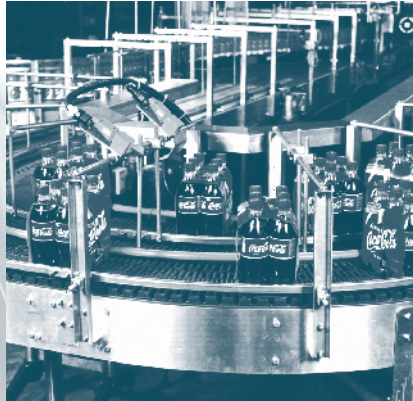




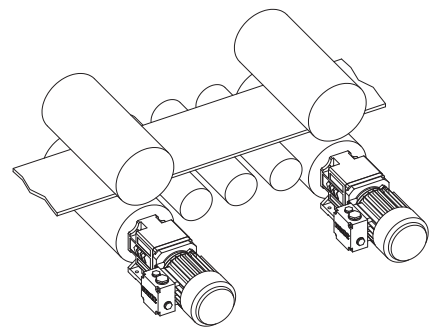
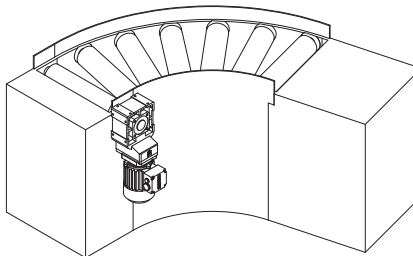
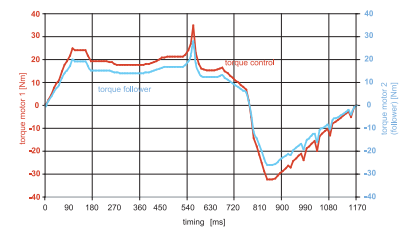
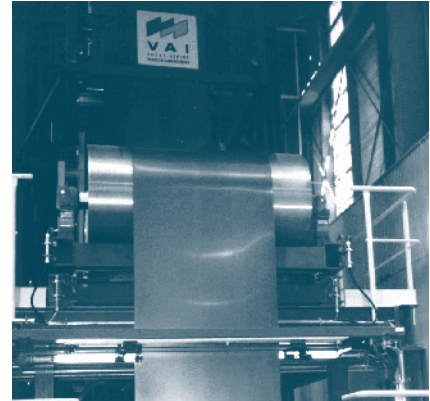
# MAS<sup>®</sup> Systems

## Solutions

**Cyclical system**



**Torque follower**



**Drive Systems**  
Gear units, motors and  
electronic drives



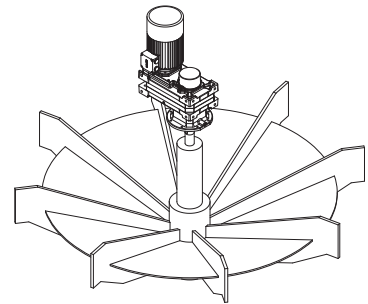
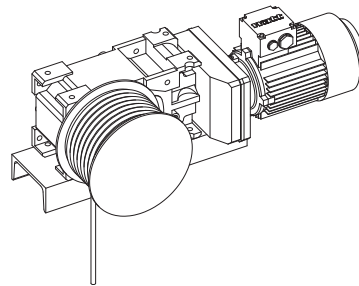
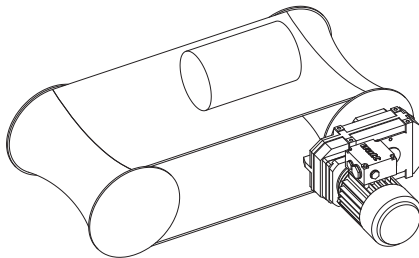
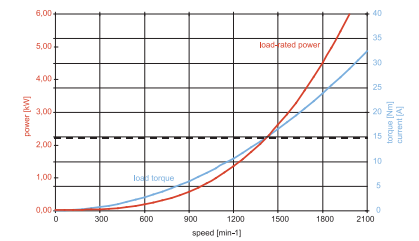
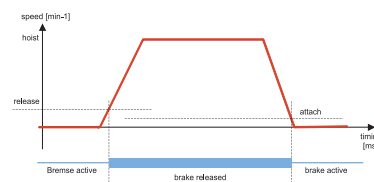
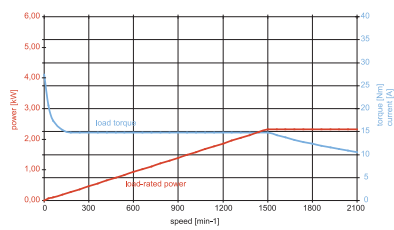
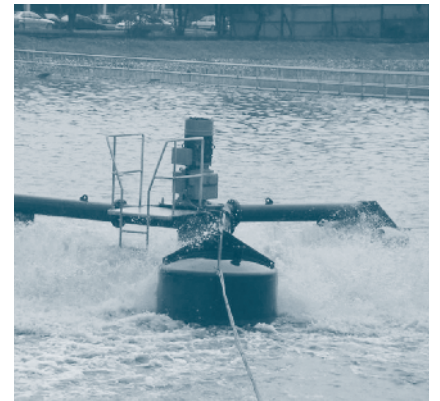
## High starting torque



## Mechanical brake control



## Squared torque characteristics



## The Runners

### System motors

#### A Motor for 100 Hz Characteristics and any Voltage Worldwide

EUSAS® motors are top quality, three-phase AC industrial motors from our customer-oriented motor system.

**EUSAS®** stands for **EU**rope - **US** - **AS**ia and means that the wide voltage range and simple voltage selector in the terminal box enable the motor to be operated with virtually any supply voltage and frequency worldwide.

#### 100 Hz Characteristic - Double Power

In frequency inverter operation EUSAS® motors can be controlled using the 87/100 Hz voltage/frequency characteristic without special windings. As a result, the same motor size can output up to double the power without being overloaded.

#### Connection Modes

This quality motor uses a 9-pin terminal block and therefore can be switched in star, delta, double star and double delta with its wide-range winding. This way, the motor still covers a large part of worldwide supply voltages.

EUSAS® motors up to incl. frame size 100 can be operated in the following voltage range: 220-240V (D), 110-120V (DD), 380-420V (Y) and 190-210V (YY). From frame size 112 following voltage ranges are possible: 380-420V (D), 190-210V (DD), 660-690V (Y) and 330-365V (YY) each for 50 and 60Hz.

#### EUSAS® Benefits at a Glance

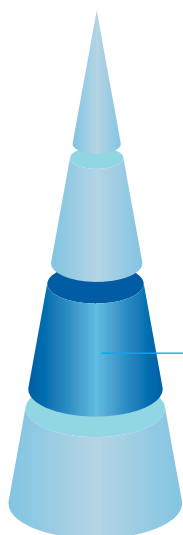
- Wide-range winding from 3x190V up to 3x690V at 50/60 Hz with 9 terminals
- 100 or 87 Hz characteristic in frequency inverter operation
- Switchable voltage
- High efficiency IE3
- Low weight
- Tropic-proof insulation system
- Operating temperature -20°C to +40°C
- Nameplate with 50/60 Hz data
- Reinforced bearings at type WAR
- Rotor shaft prepared for mounting brakes, encoders, backstops etc.
- Protection Class IP55
- Insulation Class F

#### Modular Motor System

The system motor guarantees quick and economic availability in all possible units due to its sophisticated components:

- Motors for special voltages, power and frequencies
- Brake motors
- Motors with encoders, backstops, forced cooling or without fans
- Modular terminal boxes and connect concept

Together with our frequency inverters, the motors constitute a perfectly balanced drive system.



**Modular Motor System**  
Integral motors,  
motor modules,  
IEC standard motors



# System Motors

## Our Modular Motor System

### System motors

#### EUSAS® - Motors

Design	WAG (B3), WAF (B5), WAC (B14), WAR (B5-special)
IEC size	63 - 315
Possible number of poles	2-, 4-, 6-pole
Performance area	0.12 - 200 kW

#### Modular Motor System

The advantage of this system offers fast and reliable delivery times for local but also international customers. The availability of all components is guaranteed through the global competent WEG sales and service network.

Examples from the modular motor system:

- 1 - Motor with special connect system (MIG-Box)
- 2 - Motor with special terminal box (MIP-Box)
- 3 - Motor with encoder (outside the fan cover)
- 4 - Brake motor nonventilated with double brake and encoder
- 5 - Brake motor with manual release and resolver
- 6 - Brake motor with encoder and forced cooling
- 7 - Brake motor with manual release, locking device and second shaft end



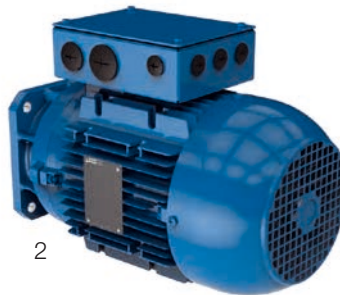
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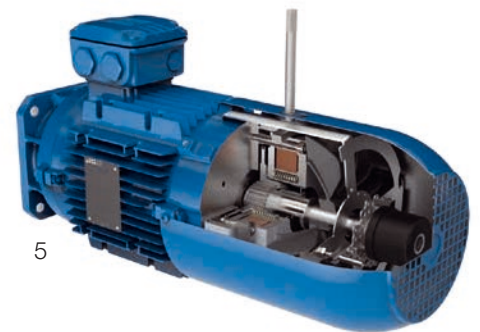
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1



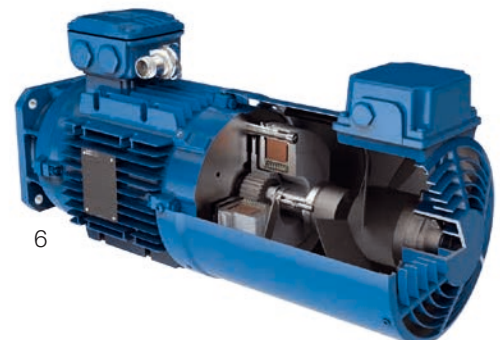
2



5



7



6



## The Power Makers

### Geared motors

#### Top Quality Geared Motors

WEG geared motors are the electro-mechanical key elements for low backlash, smoothly running and highly dynamic drive systems. Our high-performance gear units are built to withstand the toughest industrial applications.

The gear housings are machined on all sides and permit diverse mounting positions and applications, making them much sought after in the industry. As a result our geared motors are often to be found as part of our customers own machines.

The smooth running of our gear units and the outstanding load capacity of the teeth are achieved with 3D design supported by FEM (Finite Element Method). This tooth geometry guarantees optimum rolling contact under load.

The special tooth root design in combination with tooth helix angle, tooth depth, the materials used and surface finish maximizes load capacity. This high gearing capacity enables smaller wheels to be used for the same torque, and smaller gears with exceptional power density also increase reliability. MAS® geared motors are consequently incredible space savers.

Gearing manufactured with such micro-geometric precision allows the gearing play required for troublefree rolling contact to be substantially reduced and therefore the gear backlash to be minimized.

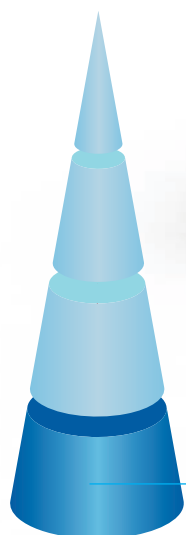
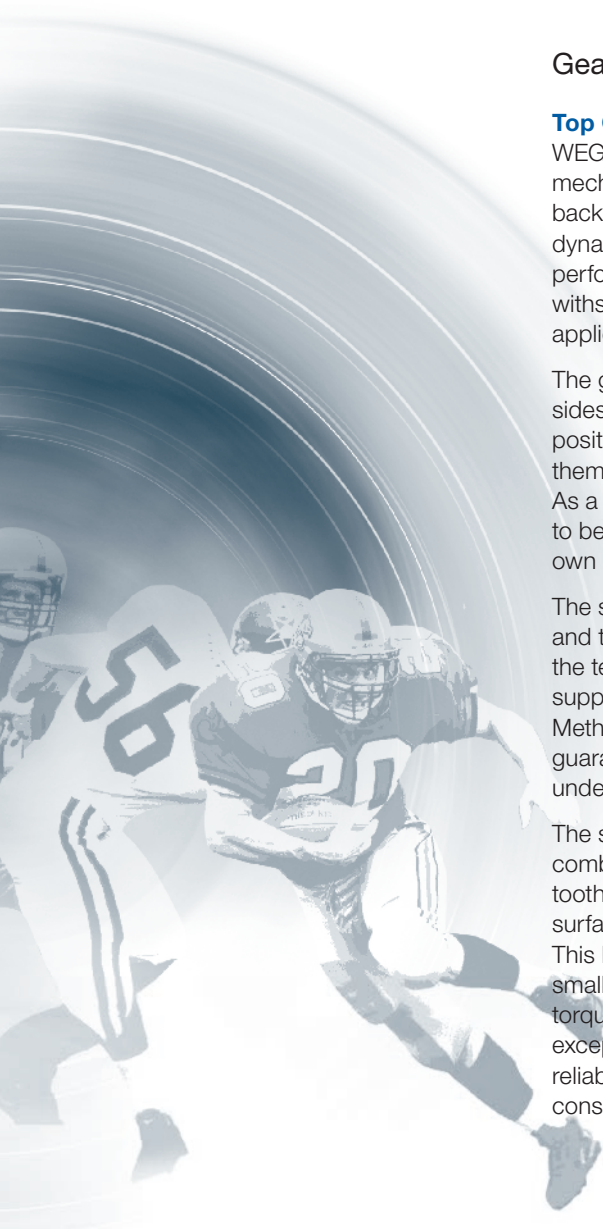
Specially developed double chamber shaft seals are used as standard in parallel shaft, shaft mounted and helical worm gears for a high level of tightness.

#### We Meet Individual Customer Specifications

The innovative MAS® modular gear system consists of a minimum number of different parts. Intelligent part design enables them to be used in various types of gear units. Individual customer specifications can therefore be met efficiently in a short space of time.

MAS® modular gear technology meets the requirements of advanced drive systems:

- Excellent power density
- Minimum backlash
- Smooth running
- Diverse mounting options
- Maximum reliability
- High variability



#### Modular Gear System

Helical, parallel shaft, shaft mounted, helical bevel, helical worm gear units





# The Architects of Reliable Geared Motors

## Geared motors

### Quality Assurance - Products All Manufactured In-house

The production of the components for our geared motors is 100 per cent vertically integrated. The latest plant and machinery and a quality management system certified to ISO 9001 maximize customer benefit by delivering high flexibility, extreme precision and outstanding reliability.

WEG Gear Systems has thus earned itself a reputation for building rugged, virtually indestructible geared motors.

### MAS®

#### Helical Geared Motor

**Power:** 0.12 - 55 kW

**Torque:** 100 - 14,000 Nm

**Ratio:** 2.4 - 13,500

UNIBLOCK® design for foot and flange mounting. Gear housing machined on all sides for universal application. Optimized gearing geometry here and in all the other models results in exceptional running smoothness. For special environmental conditions the gear unit can be fitted with two shaft seals.



### MAS®

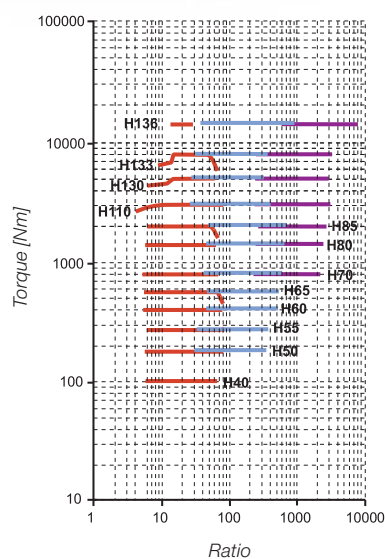
#### Single Stage Helical Geared Motor

**Power:** 0.12 - 37 kW

**Torque:** 23 - 1,200 Nm

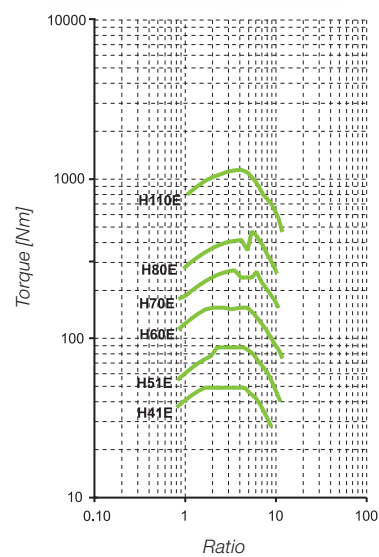
**Ratio:** 0.8 - 11

Wherever high drive power at small gear reduction is needed (e.g. pump industry) this gear series unfolds its advantages. Those gears have very high efficiency rates through the single-stage design, which creates energy saving drive solutions on using high-efficiency motors.



#### Key:

- Single reduction
- Double reduction
- Triple reduction
- Fourstage reduction
- Fivestage reduction



# The Architects of Reliable Geared Motors

## Geared motors

### MAS®

#### Shaft Mounted Geared Motor

**Power:** 0.12 - 30 kW

**Torque:** 27 - 2,800 Nm

**Ratio:** 0.8 - 4,000

In addition to the benefits of the parallel shaft geared motor, this is an extremely economical model, especially for shaft and flange mounting. Specially developed double chamber shaft seals are used as standard, as in the parallel shaft geared motor.



### MAS®

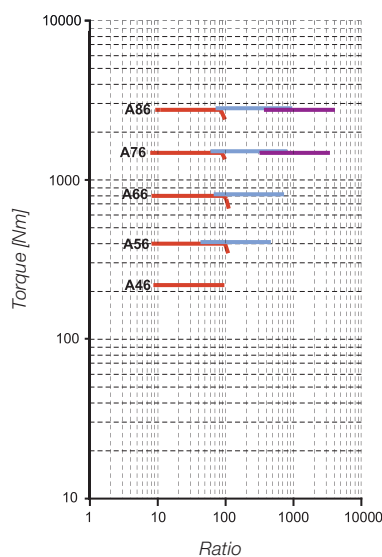
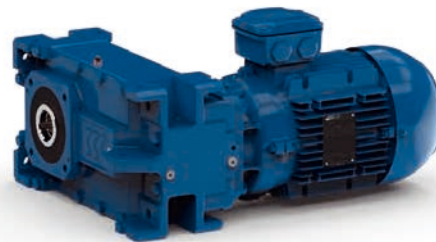
#### Parallel Shaft Geared Motor

**Power:** 0.12 - 55 kW

**Torque:** 5,000 - 14,000 Nm

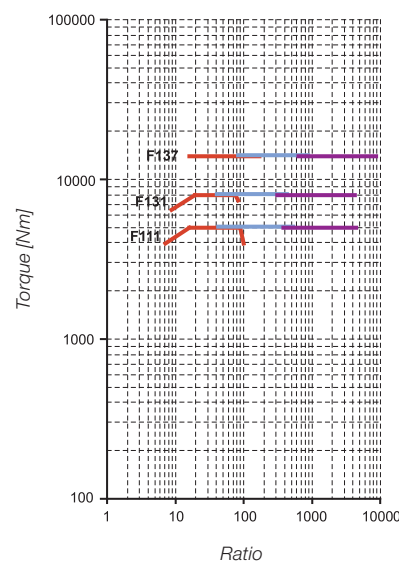
**Ratio:** 4 - 18,800

The UNIBLOCK® gear housing machined on all sides, the particularly stable housing and minimum outside dimensions enable diverse mounting options and applications. As a result, these motors often form an integral part of our customers machine designs. High precision manufacturing and top gearing quality guarantee minimum backlash in our gear units.



**Key:**

- Single reduction
- Double reduction
- Triple reduction
- Fourstage reduction
- Fivestage reduction

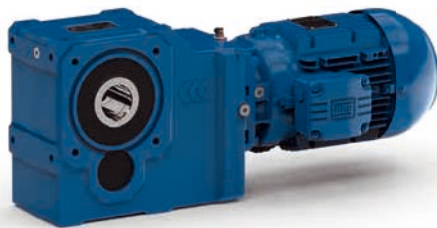




## MAS® Helical Bevel Geared Motor

**Power:** 0.12 - 90 kW  
**Torque:** 100 - 20,000 Nm  
**Ratio:** 5.5 - 8,600

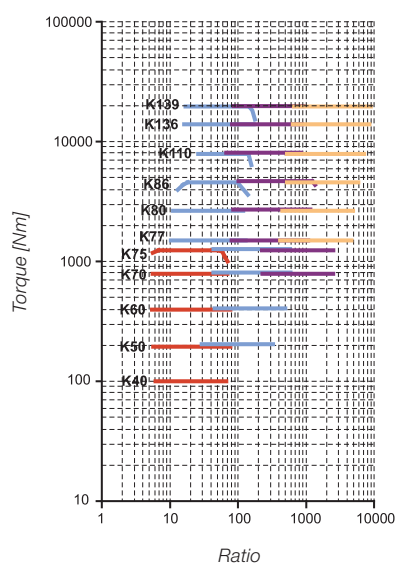
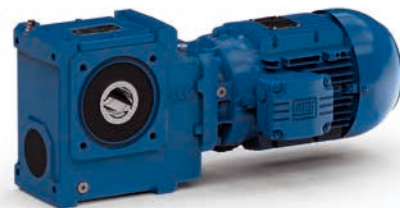
The compact and structure optimized gear housing of the helical bevel gears distinguish themselves by being machined on all sides and are therefore, ready for a variety of mounting options and applications. The unique motor position provides an almost flat and easy to mount on "machine interface". Various standard shaft executions and the double chamber shaft seals are ready for use. Shaft and flange dimensions are equal to our helical worm gears.



## MAS® Helical Worm Geared Motor

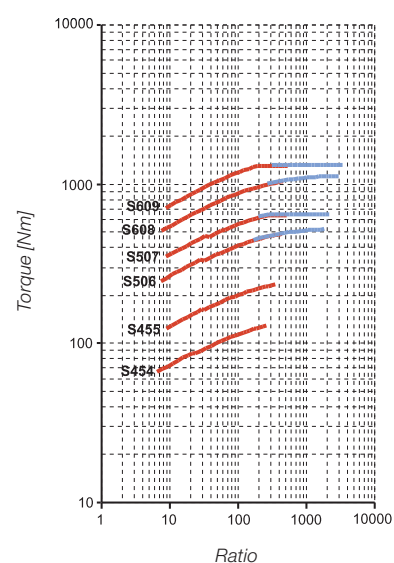
**Power:** 0.12 - 7.5 kW  
**Torque:** 50 - 1,300 Nm  
**Ratio:** 3 - 3,400

Due to the unique combination of optimized worm wheel material with special lubricants, optimized shape, this powerful motor achieves high levels of efficiency and torque. The housing machined on all sides enables diverse mounting options. Double chamber shaft seals are used as standard. The low contour design makes it suitable for implementing applications e.g. in the food industry. The housing has no recesses, which simplifies cleaning - a particularly essential feature for areas with stringent hygiene requirements.



**Key:**

- Single reduction
- Double reduction
- Triple reduction
- Fourstage reduction
- Fivestage reduction



# Modular Drive System

## Drive System

### A modular system that satisfies every requirement

The MAS® geared motor program offers manifold possible variations and motor options that can fulfill all customers requirements.

### Assembly and attachment variants

It goes without saying that the system provides for all the conventional means of attachment, such as flange-mounts, foot-mounts and torque arms. The special feature is its UNIBLOCK® design: the housing is machined on all sides, which further increases the number of possible assembling variants.

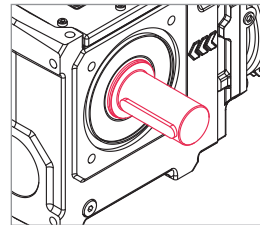
### Adapter kit

Adapters provide a very simple „dry“ way of attaching standard IEC or NEMA motors, servomotors or special motors to MAS® gear units. Many special motors (servos) can be attached directly to MAS® gear systems without any unwieldy additional mass, a highly efficient method particularly for high-speed applications. The input shaft unit can be used to run the drive via a belt or flexible coupling.

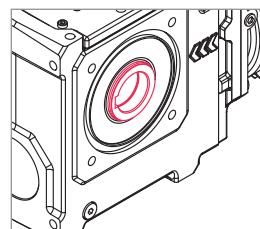
### Frequency inverter program

WEG's frequency inverter program CFW11, CFW300, CFW500, CFW900 and CFW100 - ranging from 0.18 to 710 kW - are a consistent extension of the principle of modular drive system assembly kits. These frequency inverters are remarkable for their excellent regulator properties, compact form, ease of operation and intelligent controls.

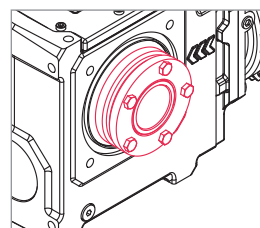
## Shaft



Output shaft

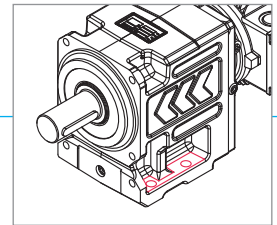


Hollow shaft

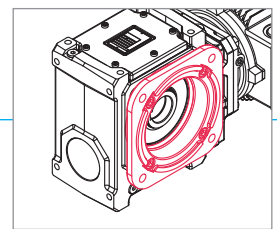


Hollow shaft + Shrink disc

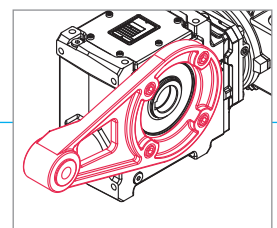
## Assembly, Mounting



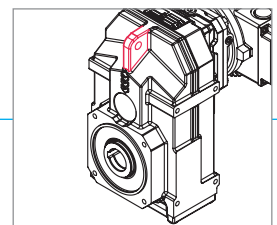
Foot



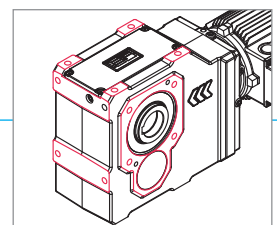
Flange



Torque arm



Shaft mounted type



UNIBLOCK® type



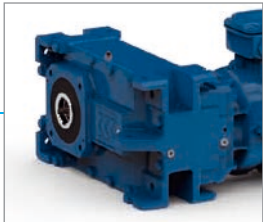
## Gear Type



Helical gear unit



Shaft mounted gear unit



Parallel shaft gear unit

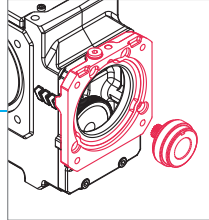


Helical bevel gear unit

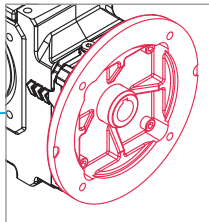


Helical worm gear unit

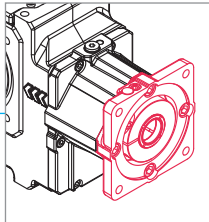
## Input Types



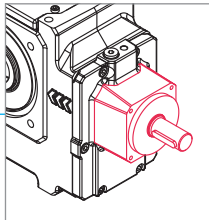
Direct mounting



IEC, NEMA adapter

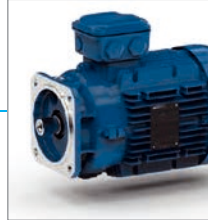


SERVO adapter



Input shaft unit

## Integral Motor



WAR

## IEC MOTORS



WAF (B5)

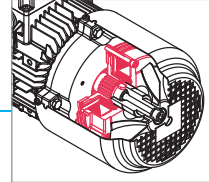


WAG (B3)

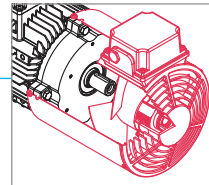


WAC (B14)

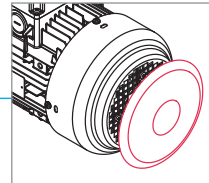
## Modular Motor System



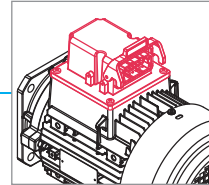
Brake



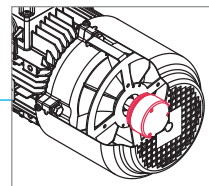
Forced cooling



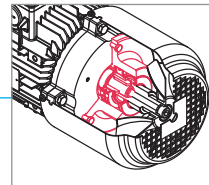
Protection cap



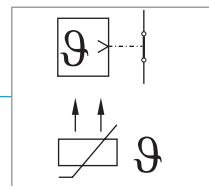
Connection / Switches



Encoder systems



Backstop



Motor protection

## Electronic Drives



CFW11



CFW900



CFW500



CFW300



CFW100

## Our Drive - Your Solution

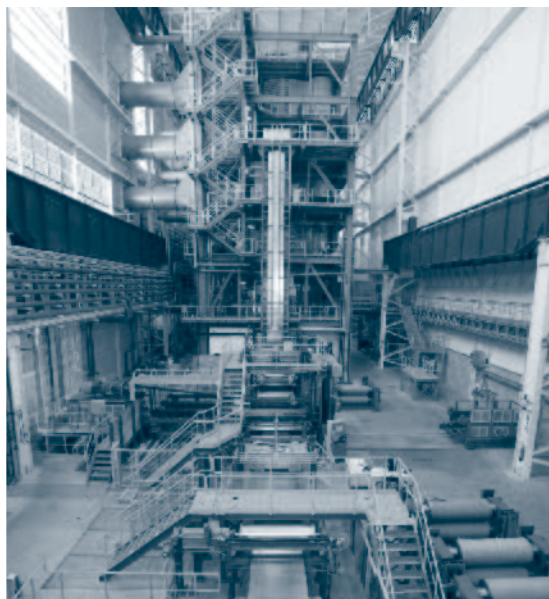
### Environmental industry

Applications for outdoor and/or aggressive environments (such as sewage treatment or biogas plants) call for special measures to ensure years of reliable operation for the drives used: special varnishes and coatings, protective caps, anti-condensation heating, rust-proof brake systems.



### Steel industry

Day-to-day operations in the steel industry involve extreme impact stresses, the need to accelerate enormous masses, in red-heat temperatures. The drive system used have to be reliable and require little maintenance.



### Theatre and stage technology

The noise emitted from the installed drive technology may not interfere with operations in the theatre at all. The authorized noise levels are in accordance with the corresponding norms and have to, on all accounts, be observed.





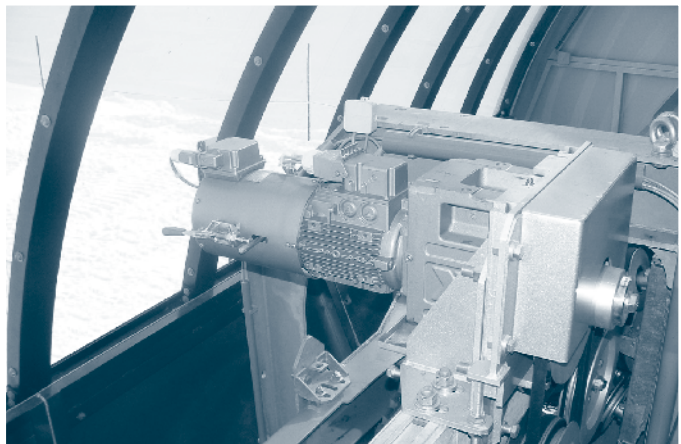
### Materials-handling technology

“Strong” and “safe” are the principle requirements for materials handling technology. Full gantry cranes, level luffing and slewing cranes, screening machines and conveyors all have to handle extreme loads reliably for many years.



### Aerial cableway technology

Aerial cableway transportation is subject to the most stringent specifications and standards, which all have to be reliably fulfilled by the drive technology used. Thanks to our ISO 9001:2000 quality management, our standard is consistently at this high level.



### Mineral processing industry

The manufacture of asphalt concrete at a location with rough environment conditions calls for maximum process safety – from  $-40^{\circ}$  to  $+60^{\circ}\text{C}$ . Drives for such extreme ambient conditions also require various additional options (e.g. seals, etc.).

The scope of solutions of the WEG Group  
is not limited to the products and solutions  
presented in this brochure.

**Please contact us  
to learn more about our entire portfolio.**


**For our worldwide  
operations visit our websites**




**www.weg.net**

**www.weg-gears.net**



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