

# PS71 – General Purpose Mini Pressure Switches

## ▶ 10 to 5000 psi (0.7 to 344 bar)

These versatile general purpose switches with snap action microswitches can be used in a wide range of hydraulic and pneumatic applications. Their proven piston/diaphragm design offers outstanding accuracy over a very wide pressure range with an outstanding 6000 psi proof pressure. Their modular construction allows Gems to offer a large number of standard pressure fittings in two materials as well as numerous electrical ratings and terminations. Users can easily configure this model to meet their needs.

## **Specifications**

Switch	SPST; SPDT		
Repeatability	See Table 1		
Wetted Parts			
Diaphragm	Nitrile (optional EPDM, Viton® or Neoprene)		
Fitting	Zinc-Plated Steel (Optional 316 SS)		
Electrical Termination	DIN 43650A IP65; Spade Terminals IP00; Flying Leads IP65; Conduit with Flying Leads IP65; IP option IP66		
Proof Pressure	6000 psi (414 bar)		
Burst Pressure	9000 psi (621 bar)		
Approvals	CE, UL Approved units available		
Weight, Approximate	0.4 lbs. (0.15 kg)		

#### **Recommended Operating Temperature Limits**

	Options Selected			
Diaphragm Material	No option, -10A, -SP or -RD	-RD or -RD and -G	-SP or -10A	
Nitrile	15°F to 185°F	15°F to 250°F	15°F to 212°F	
	(-9°C to +85°C)	(-9°C to +121°C)	(-9°C to +100°C)	
Viton®	0°F to 185°F	0°F to 250°F	0°F to 212°F	
	(-18°C to +85°C)	(-18°C to +121°C)	(-18°C to +100°C)	
EPDM	-10°F to +185°F	-10°F to +250°F	-10°F to +212°F	
	(-23°C to +85°C)	(-23°C to +121°C)	(-23°C to +100°C)	
Neoprene	-10°F to +185°F	-10°F to +250°F	-10°F to +212°F	
	(-23°C to +85°C)	(-23°C to +121°C)	(-23°C to +100°C)	

Note: Switches may function below the cold temperature limit but the set points and deadband will increase. Consult factory for details.

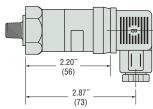
#### **Electrical Switch Ratings**

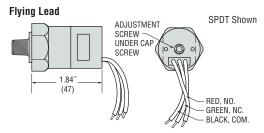
Options Selected	AC	DC
No option or <b>-RD</b>	5 amps @ 125/250 Volts	5 amps resistive, 3 amps inductive @ 28 Volts
-G only or -RD with -G 1 amp @ 125 Volts		1 amp resistive, 0.5 amp inductive @ 28 Volts
-10A only or -SP without -G	10.1 amps @ 125/250 Volts	_
-SP with -G	2 amps @ 125/250 Volts	_

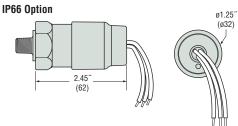


#### **Dimensions**

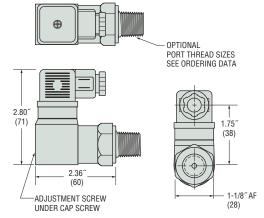
## DIN 43650A with Cable Clamp







# Right Angle DIN 43650A with Cable Clamp



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#### How To Order

Use the **Bold** characters from the chart below to construct a product code. Please reference Notes.

1) Pressure Range Code

Insert Pressure Range Code from Table 1, below.

2 Pressure Fitting<sup>1</sup>

12L14 Zinc-Plated Steel

**-2MNZ**=1/8" NPTM

-4MNZ=1/4" NPTM

-8MNZ=1/2" NPTM -2MGZ=1/8" BSPM (G type) -4MGZ=1/4" BSPM (G type)

-4MSZ=7/16"-20 SAE Male

-6MSZ=9/16"-18 SAE Male -M10Z=M10 x 1.0, Straight

-M12Z = M12 x 1.5, Straight

-M14Z = M14 x 1.5, Straight

316 Stainless Steel

-2MNS = 1/8" NPTM

-4MNS = 1/4" NPTM

-2MGS = 1/8" BSPM (G type)

-4MGS = 1/4" BSPM (G type)

(3) Circuit

-A=SPST/N.O.

-B=SPST/N.C.

-C=SPDT

(4) Electrical Termination

-SP = Spade Terminals<sup>2</sup>

-FLXX = Flying Leads3

-FLSXX = Flying Leads w/PVC Shrink Tubing3

-ELXX = 1/2" NPT Male Conduit w/Flying Leads4

-CABXX=18 AWG PVC Cable5

-H=DIN 43650A Male Half Only6

-HR = Right Angle DIN 43650A Male Half Only6

-HC = DIN 43650A 9mm Cable Clamp<sup>6</sup>

-HCR=Right Angle DIN 43650A 9mm

Cable Clamp<sup>6</sup>

-HN = DIN 43650A with 1/2" Female NPT Conduit6

-HNR = Right Angle DIN 43650A with 1/2" Female

NPT Conduit<sup>6</sup>

(5)Options<sup>7</sup>

-V = Viton® Diaphragm

-E=EPDM Diaphragm

-N = Neoprene Diaphragm

-10A = 10A @ 125/250 VAC Max. Rating

-G = Gold Contacts

(for loads less than 12 mA @ 12 VDC)

-RD = Reduced Differential (25% reduction typical)

-IP=Ingress Protection8

-OF = Oil Free Cleaned9

-R=Restrictor (low damping coefficient) Brass

-SR = Spiral Restrictor (high damping coefficient) 300 Series Stainless Steel<sup>10</sup>

-WF=Weather Pack Connector, Female

-WM = Weather Pack Connector, Male

-DE=Deutsch Connector, Male, DT04 Series

(6) Fixed Set Point (optional)

A. Specify set point -FS

(in PSI or BAR, see example)11

B. Set Point Actuation

R on Rising Pressure

F on Falling Pressure

Example: -FS2BARF for 2 BAR Falling or -F\$20PSIR for 20 PSI Rising

Notes:

- Other fittings available. Consult factory.
- 2. 20% increase in deadband typical.
- 3. 18" is standard. Specify lead length in inches (max. 48").
- e.g. -FL18 or -FLS30. 4. 18" is standard. Specify
- lead length in inches (max. 48"). e.g. -EL18 or -EL30.
- 5. 36" is minimum. Specify cable length in inches. e.g. -CAB36 or -CAB120.
- 6. DIN connectors require -C SPDT circuit.
- 7. Options -10A, -G or -RD cannot be combined.
- 8. Ingress Protection is available only with -FL, -FLS or -CAB Electrical Termination choices. Ingress Protection requires Fixed Set Point -FS.
- 9. Requires stainless steel housing.
- 10.-SR will result in wider deadbands and slower response time.
- 11. Set Point must be within Pressure Range selected in Step 1.

Table 1 — Pressure Range Codes

Pressure Range Code	Pressure Range	Accuracy*	Average Deadband**
10	10-30 psi (0.7-2.1 bar)	±1.5 psi (0.103 bar) +2% of setting	3.5 psi (0.28 bar) +11% of setting
20	25-75 psi (1.7-5.2 bar)	±2.5 psi (0.172 bar) +2% of setting	3.5 psi (0.28 bar) +11% of setting
30	65-300 psi (4.5-20.7 bar)	±5.0 psi (0.345 bar) +2% of setting	20 psig (1.38 bar) +11% of setting
40	250-1000 psi (17.2-69.0 bar)	±15 psi (1.03 bar) +2% of setting	45 psig (3.10 bar) +12% of setting
50	1000-3000 psi (69-206.8 bar)	±30 psi (2.06 bar) +3% of setting	70 psig (4.83 bar) +12% of setting
60	2500-5000 psi (172.4-344.7 bar)	±50 psi (3.45 bar) +4% of setting	140 psi (9.65 bar) +13% of setting

Accuracy and set point of units may change due to the effects of temperature.

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These numbers are for the standard microswitch. With either the -SP or -10A option, the values are typically 20% greater than those listed. With the -RD option, the values will be typically 25% less than those listed. In certain applications deadband can be tailored and controlled to customer specifications. Consult factory for details.