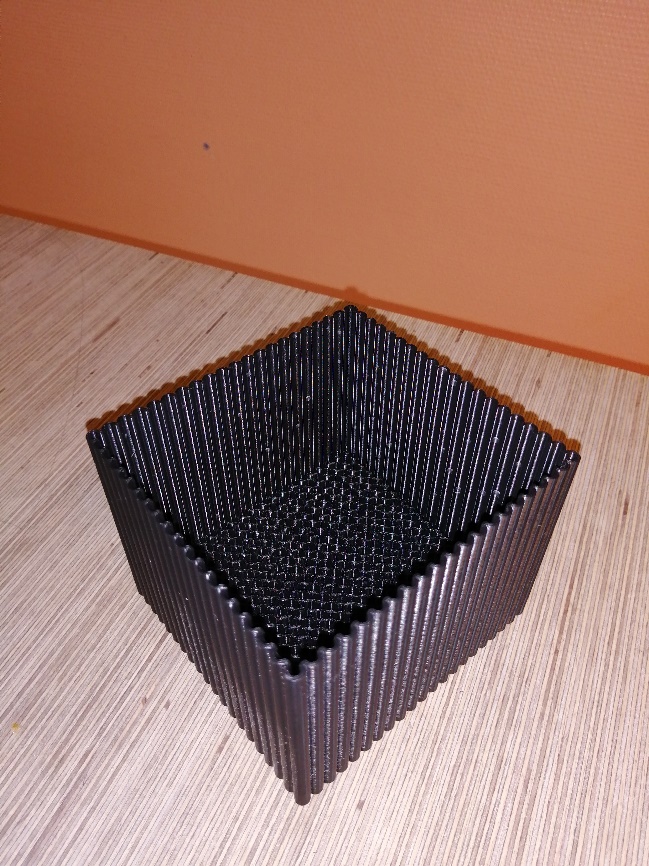
**Jupiter.**

Et billede, der indeholder gulv, sidder

Automatisk genereret beskrivelse Et billede, der indeholder gulv, indendørs, sidder

Automatisk genereret beskrivelse Et billede, der indeholder gulv

Automatisk genereret beskrivelse 

**The 1-20 scale Jupiter - 3D printable model consists of 2 different parts:**

**The casing is made with white filament**

**It needs to be printed “Head up” as shown in the picture and with 20% infill**

**Top and bottom layers need to be at least 5 and with at least 3 perimeters**

**It is advisable to print on a raft as the model contains high risk of warping**

**No support is needed, and the model uses approx. 250g of filament**

**The BioBlok insert is made with black filament**

**It needs to be printed “Head down” as shown in the picture and with 20% infill**

**Top and bottom layers need to be at least 5 and with at least 3 perimeters**

**It is advisable to print on a raft as the model contains high risk of warping**

**No support is needed, and the model uses approx. 115g of filament**