



## Neste Cutting Neatoil 15

Metal working oil for steel

### DESCRIPTION

Neste Cutting Neatoil 15 is an active cutting oils, which is made of mineral base oil and of effective and balanced additive system. The product contains sulphurized fat oils to give excellent EP properties, which allow high-speed operation.

### SPECIAL FEATURES AND BENEFITS

- Effective EP additives
- Good for high speed operation
- Good swarf removal
- Contains active sulphur

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<b>TYPICAL CHARACTERISTICS</b>	<b>15</b>
Density kg/m <sup>3</sup> 15°C	877
Flash Point °C (COC)	162
Pour Point °C	-57
Viscosity cSt/ 40 °C	15
Colour ASTM D 1500	6.5
Sulphur w-%	1.2
Cu corrosion	3a

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### APPLICATIONS

Neste Cutting Neatoil 15 is recommended for deep hole drilling and especially for gear grinding on mild and tough steel.

Neste Cutting Neatoil 15 is also recommended for demanding machining on tough steel especially when good swarf removal is needed.

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