

DIGESTION IN A HIGH PRODUCING LAB

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$\textbf{ALcontrol} \rightarrow \textbf{SYNLAB}$

- •35 countries 4 continents
- 19 000 coworkers
- 500.000.000 analysis/year
- Linköping, Umeå, Karlstad, Malmö
 - Linköping environmental
 - ≻100 coworkers





The Beginning







The End - a cleaner room





Why the change?

- Lower background
- Better working environment
- Higher capacity
- Cleaner extracts
- Less filtrations



Working list

- Barcodes
- Mainstream 140-160 samples/day
- •Hg 60-90 samples/day







Our current system

• Three Ultrawaves and one TraceCLEAN





ICP-MS and ICP-OES

- Quartz tube for the majority
- Teflon tube for Silicon (Si)
- Acids: HNO₃, HCI and Aqua regia

Sample preparation

- •15 rack
- •5 ml sample + 1,25 ml acid
- Pressurize 40 bar and 170°C
- Dilute x2 for ICP-MS
- Autosampler





FIMS400 and PSA Merlin

- Disposable glass tube for mercury (Hg)
- Acids: HNO₃
- Leaching of tubes
- Autosampler



Cleaning

- Tubes and covers are cleaned in a TraceCLEAN
- Acid steam cleaning
- Rinse with MQ
- Tubes and covers blanksolution (acid and MQ)
- Tubes and covers rinsed with MQ

Low background

- HEPA-filter
- Lab clothes
- Cleaning routines
- Cover the windows
- Elimination of steps
- Correct specification of acid

Working procedure

- Contamination AI, Zn, Cr, Mn, Ni, Fe and Cu
- Gloves, tweezer and tissue
- Dispenser
- Crosscontamination
- Monitoring blanks



Examples of results

Process blanks	2013	2018
AI	22	1.5
Cr	1.0	0.024
Mn	0.19	0.017
Cu	0.51	0.030
Zn	6.4	0.14
Cd	0.032	0.005



Conclusion

- Control of our background
- Working environment
- Over 130000 samples so far (2014)
- 10-12 batches/day ICP
- •4-7 batches/day Hg