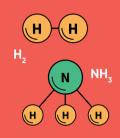
# GREEN AMMONIA: A NEW SUSTAINABLE FUEL SETS SAIL

### WHAT'S ALL THIS AMMONIA MANIA?

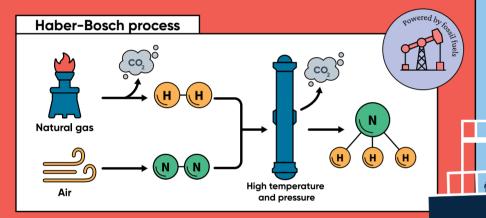
The search for green energy has never been more urgent. And while we are all getting used to hydrogen popping up in policy targets and news headlines, ammonia is the apparent new kid on the block. In reality, ammonia has been around for over a century, just not as fuel – almost TODAY IS USED 90% of ammonia today is used as fertiliser, the rest for cleaning and chemical processes. But could green ammonia be the sustainable fuel of the future?

AS FERTILISER

## **MEET THE MOLECULE**



Ammonia, chemical formula NH<sub>2</sub>, is a simple molecule built from one nitrogen atom and three hydrogen atoms. Liquid ammonia is therefore an excellent source of hydrogen, containing 50% more hydrogen by volume than pure liquid hydrogen (a molecule of hydrogen has just two hydrogen atoms). Ammonia is normally produced through the Haber-Bosch process, which is energy intensive and currently powered by fossil fuels, thus contributing significantly to global greenhouse gas emissions.



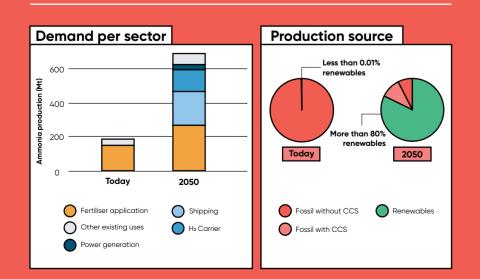
### A RISING TIDE FOR GREEN AMMONIA

in the world every year, and annual demand is set to rise to 688 million tonnes by 2050. This increase in demand is mainly due to a whole new market opening up: the energy sector! Clean energy is in high demand and especially hard-to-decarbonise sectors such as heavy transport and shipping are in dire need of sustainable fuel alternatives, like green ammonia. Green

100.000 **OLYMPIC SWIM-**

ammonia is produced with renewables, meaning the Haber-Bosch process is powered by wind or solar energy, instead of fossil fuels. And that is the plan: By 2050, 80% of ammonia is projected to be produced with renewable energy - up from just 0.01% today!

### PROJECTED DEMAND AND **PRODUCTION OF AMMONIA BY 2050**



### FOSSIL FUELS? TIME TO ABANDON SHIP

The shipping industry accounts for three per cent of global greenhouse gas emissions. It is largely powered by heavy fuel oils (HFO), the world's dirtiest, most polluting fuel. A green alternative is urgently needed: a fuel with high energy density and low emissions. The main options currently on the table are hydrogen and ammonia - both can be produced with renewable energy and offer up to ten times the energy density of a cons, as shown in this table.



Very high energy density

• Easy to handle and trans-

pressure)

properties

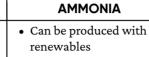
• High air pollution

port (liquid at room tem-

perature and atmospheric

• Can be produced with





- renewables • Releases no GHG emis-Reasonable energy sions when used density (50% higher
- Very little toxicity in than liquid hydrogen) • Liquifies below -33 °C case of leaks
- Excellent combustion • Excellent combustion properties
- High GHG emissions
- Serious toxicity to · Costly and energyhumans and ecosystems in case of leakage
- Major contributor to current climate crisis
- Very low energy density (20% of heavy fuel oil)
- intensive to store and transport: H2 liquifies below -253 °C and it
- makes steel tanks brittle • Risk of explosion due to high flammability
- · Low energy density (30% of heavy fuel oil)
- Low flammability • Risks linked to leaks:
- toxic to humans and marine ecosystems Harmful greenhouse
- gas emissions (nitrous

Cargo vessels are behemoths: They can be up to 60 metres

day power these giants.

Fuel cells use pure ammonia or hydrogen at higher energy effi-

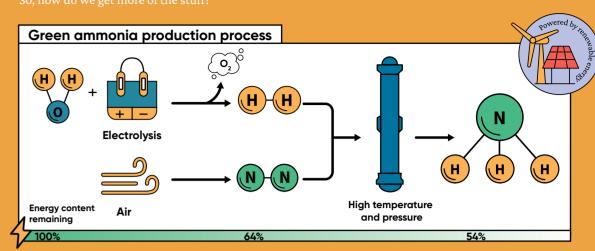
ciencies than internal combustion engines (ICE). This technol-

ogy is still in early development stage for shipping applications.

wide and over 400 meters long. That's longer than the Eiffel Tower! For scale: try to find the human on this vessel. Below, we explain the importance of

ammonia in the green fuel mix that may one

### **ALL ABOARD FOR GREEN AMMONIA!**



### MORE RENEWABLES, PLEASE!

Producing more green ammonia will require more green power - a lot more, given that a great deal of en



million tonnes of green ammonia, we'd need A SOLAR FARM ALMOST TWICE THE SURFACE OF BELGIUM!

### **CURRENT AND PLANNED GREEN AMMONIA PLANTS**



### **ANCHOR AWEIGH!**









### ITERNATIONAL COLLABORATION



## **(**

### COSTS AND CARBON PRICING

### **CATCH THE WAVE!**

### **DUAL FUEL: THE BEST OF BOTH WORLDS**

We've seen that both ammonia and hydrogen have their own drawbacks that can make them challenging to use. A dual-fuel engine could be the answer, using a fuel mix that combines the high energy density of ammonia with the easy combustion of hydrogen. Ammonia is mixed with a small amount of hydrogen, which is produced on site by converting (or 'cracking') part of the ammonia into pure hydrogen. This dual fuel is burnt in the combustion en-



• Hydrogen enables easy combustion

- The hydrogen can be cracked from ammonia on site
- Faster and more complete combustion already at 5% hydrogen by weight added
- Even less emissions than from pure ammonia combustion
- Existing maritime internal combustion engines can be retrofitted to be dual fuel compatible



### Cons

• Additional conversion step needed to produce pure hydrogen for

• Mitigating measures needed to eliminate remaining emissions

### SINKING EMISSIONS

Green ammonia is CO free, but still causes some emissions, and leakages could happen. These can be mitigated with the right precautions. The possible

WHAT ABOUT FUEL CELLS?

- Nitrous oxide (N<sub>2</sub>O) is a potent greenhouse gas, with 300 times the atmospheric warming capacity of carbon dioxide! Mixing ammonia with hydrogen and optimising the combustion process cuts down these harmful
- Nitrogen oxides (NO<sub>x</sub>) affect the ozone layer and cause smog. They can be filtered out at the exhaust and neutralised.
- Ammonia itself is dangerous if it leaks into the environment. This can be prevented with careful storage construction, like double tank walls.

