

# SMART TEMPERATURE TRANSMITTER BTT301 (with HART® Protocol)

- Output signal 4...20mA with Hart protocol
- Galvanic insulation (In, Out)
- Programmable sensor type
- Programmable measuring range
- Resistant thermo resistance line compensation
- Compensation of thermocouple cold junction
- Autodiagnostic system
- Intrinsic safety certificate (ATEX, IECEx)
- Explosion proof certificate (ATEX, IECEx)

#### **GENERAL DESCRIPTIONS**

The temperature transmitter BTT300 serien is applicable to converting resistance of temperature or voltage of thermocouple sensor to standard current signal 4-20mA. The transmitter has two separate channels enabling measurement of difference temperature, average, average with redundancy, max. or min. temperature. Transmitter has compensation of ambient temperature influence and compensation of thermocouple cold junction using internal/external (Pt100) sensor or constant temperature. Most of parameters such as: sensor type, measuring range, current alarm signal when electric circuit is broken, output characteristic correction, user characteristic (60 points) are programmed using PC with Hart/USB/Bluetooth converter and communicator. For request BASI can set temperature transmitter parameters like measuring range, type of sensor. The Transmitter BTT300 is designed for field use. BTT300 can be used with temperature sensors mounted directly in transmitter's casing or with external sensors connected with cable.their values are printed on label.

#### **TECHNICAL SPECIFICATIONS**

**Input signal** : K, J,S,B,N,T, R, E, voltage,

Pt-xxx, Ni100, Resistance

Limit Prcess : -10mV < E < 100mV or -100mV < E < 1000mV

 $0 \hat{\;} \Omega \text{<} R \text{<} 400 \Omega$  or  $0 \hat{\;} \Omega \text{<} R \text{<} 2000 \Omega$ 

 $\mbox{\bf Min Range} \qquad : \ 10 \mbox{mV or } 10 \mbox{$\Omega$ or } 10 \mbox{K}$ 

Wire Resistance :  $\max 500\Omega$ 

Output signal : Two-wire 4-20,20-4 mA + HART® Protocoll Power supply : 13,5...55 VDC (Ex 13,5...30 VDC)

when display illumination switched on 16,5...55 VDC (Ex 16,5...30 VDC)

Load limitation:  $0 - 600\Omega$  for 24VDCIndicator: LCD indicator with backlightAmbient. temp: -40 to 80°C ( Ex -40 to 75°C )

Time constant : 0,3 seconds

**Sensor break** : 3,75mA / 21,5mA (NORMAL) or 3,6 mA / 21mA (NAMUR NE89) or

setting by user

**Humidity limits**: 0 - 100% RH

Damping adj. : Adjustable 0-30 seconds : By pushbutton on the transmitter or HHT, PC using HART ® Protocol





#### **Performance Specifications**

Accuracy : ±0.1%

Hazardous area: IP67 weather-proof,

Intrinsic safety certificate (ATEX, IECEx) Explosion proof certificate (ATEX, IECEx)

#### **Physical Specifications**

**Electrical connection** : M20x1,5 or  $\frac{1}{2}$ "-14NPT

**Process connection**: Remote mounted temperature sensor

or direct mounted temperature sensor : Injected aluminum with polyester

painting IP67 or SS316 housing

Identification plate : 304 SST

**Mounting** : Directly supported by piping or

optionally with mounting bracket for

2" pipes or



**Electronic housing** 





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**Smart Temperature Transmitter** 

**BPT301** 

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## Model list for BTT300 series intelligent temperature transmitter

Application			Anti-explosion grade	Installation	Configuration
Two-wire system		BTT301 1 Connect to thermal resistance transducer Apply to the bad industrial environment 4-20mA Two-wire system HART	S: Standard type  D: Flame-proof type Exd    CT6  I: Intrinsic-safety type Exia    CT6	Integrated- type Split-type	Conduct local operation by buttons and configure by HART modem
Two-wire system HART intelligent temperature transmitter		BTT301 2 • Connect to thermocouple transducer • Apply to the bad industrial environment • 4-20mA • Two-wire system HART	S: Standard type  D: Flame-proof type Exd    CT6  I: Intrinsic-safety type Exia    CT6	Integrated- type Split-type	Conduct local operation by buttons and configure by HART modem
nperature transmitte		BTT301 3 Connect to thermal resistance and thermocouple transducers Apply to the bad industrial environment 4-20mA Two-wire system HART	S: Standard type  D: Flame-proof type Exd    CT6  I: Intrinsic-safety type Exia    CT6	Integrated- type Split-type	Conduct local operation by buttons and configure by HART modem
		BTT302 ☐ 1 • Connect to thermal resistance transducer • Apply to the bad industrial environment • Two-wire system 4-20mA	S: Standard type  D: Flame-proof type Exd    CT6  I: Intrinsic-safety type Exia    CT6	Integrated- type Split-type	Conduct local operation by buttons
n intelligent temp	n intelligent temp	BTT302 2  • Connect to thermocouple transducer  • Apply to the bad industrial environment  • Two-wire system 4-20mA	S: Standard type  D: Flame-proof type Exd    CT6  I: Intrinsic-safety type Exia    CT6	Integrated- type Split-type	Conduct local operation by buttons
Two-wire system intelligent temperature transmitter		BTT302 3  Connect to thermal resistance and thermocouple transducers  Apply to the bad industrial environment  Two-wire system 4-20mA	S: Standard type  D: Flame-proof type Exd    CT6  I: Intrinsic-safety type Exia    CT6	Integrated- type Split-type	Conduct local operation by buttons
		BTT303  1 •Connect to thermal resistance transducer • Apply to the bad industrial environment • RS485	S: Standard type  D: Flame-proof type Exd    CT6	Integrated- type Split-type	Conduct local operation by buttons and configure by RS485
Rs485 intelligent temperature transmitter	transducer	Connect to thermocouple transducer     Apply to the bad industrial environment	S: Standard type  D: Flame-proof type Exd    CT6	Integrated- type Split-type	Conduct local operation by buttons and configure by RS485
transmitter		BTT303 3  • Connect to thermal resistance and thermocouple transducers  • Apply to the bad industrial environment  • RS485	S: Standard type  D: Flame-proof type Exd    CT6	Integrated- type Split-type	Conduct local operation by buttons and configure by RS485

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## Model list for BTT300 series intelligent temperature transmitter

		Application	Communication protocol	Transmitting power	Configuration
Wirel		BTT304 ☐ N1 (indoors 30m, outdoors 100m)  Connect to thermal resistance transducer  Apply to the bad industrial environment	Zigbee protocol	General type	Conduct local operation by buttons and configure by protocol converter
Wireless intelligent temperature transmitter		BTT304  P1 (indoors 100m, outdoors 1500m)  Connect to thermal resistance transducer  Apply to the bad industrial environment	Zigbee protocol	Enhanced typ	Conduct local operation by buttons and configure by protocol converter
perature transm	BTT304  N2 (indoors 30m  Connect to thermocouple t  Apply to the bad industrial	BTT304 ☐ N2 (indoors 30m, outdoors 100m)  Connect to thermocouple transducer  Apply to the bad industrial environment	Zigbee protocol	General type	Conduct local operation by buttons and configure by protocol converter
itter		BTT304 ☐ P2 (indoors 100m, outdoors 1500m)  • Connect to thermocouple transducer  • Apply to the bad industrial environment	Zigbee protocol	Enhanced type	Conduct local operation by buttons and configure by protocol converter

 $<sup>\</sup>ast$  Note: Please see the sensor model selection part for the matched sensor.

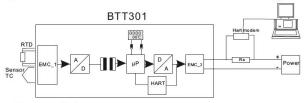


## BTT301 two-wire system HART intelligent temperature transmitter

-BTT301A/B1, BTT301A/B2 and BTT301A/B3

#### Working principle

The temperature of the industrial field can be inputted into BTT301X by thermal resistance or thermocouple transducer and then converted into the corresponding temperature measured value by microprocessor after "analogdigital conversion". Then the microprocessor will transmit the measured value to the highlighted LCD real-time display and convert it to the corresponding 4-20mA current signal output according to the proportion through "digital-analog conversion". The information of the transmitter (including the measured value and diagnostic messages etc.) can be read in real time by HART communication and the transmitter can be debugged.





- •The two-wire system transmitter, which is based on current loop power supply, can effectively reduce the wiring costs and power consumption and enhance the anti-interference ability.
- HART communication protocol.
- · 4-20mA output.
- · While connecting to the thermal resistance transducer, it has short-circuit and open-circuit monitoring function; while connecting to the thermocouple transducer, it has open-circuit monitoring function.
- •By using the 3 built-in operating buttons together with the highlighted LCD display, the parameters of the transmitter can be set locally conveniently. In addition, the remote parameter configuration of the transmitter can be realized easily by HART modem.
- •The rotatable LCD display enhances the flexibility of transmitter installation and displays the percentage of current measured value in the full scale, current measured value and its unit and the sensor type and the diagnostic messages of transmitter etc.
- •The protection level of shell is IP67, which can be applied to the outdoor usage.
- · Support all the transducers conforming to IEC751 and IEC584.

#### Application

- · Metallurgical and steel industry
- · Petrochemical industry
- · Machine manufacturing industry
- · Food and beverage industry
- · Municipal water and sewage treatment industry
- · Little textile/sugaring/papermaking/glass and other industries





Advanced manufacturing technique

most reliab <u>a</u>

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No. **DS 26:3-E** Issue: **5** 19/10/18

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#### Technical parameters

Input

Sensor type:

BTT301A/B1: Pt100, Pt1000, Cu50, Cu100 BTT301A/B2: S, R, B, K, N, E, J, T, WRe3-25 BTT301A/B3: Pt100, Pt1000, Cu50, Cu100 S, R, B, K, N, E, J, T, WRe3-25

Accept the user's designation

Connection modes

BTT301A/B1: A two/three/four-wire system thermal

resistance transducer

BTT301A/B2: A thermocouple transducer and a thermal resistance transducer (three-wire) can work as the cold junction compensation or set the fixed cold-junction temperature to compensate without connecting to the thermal resistance transducer, or use the built-in thermal resistance transducer of the transmitter to conduct cold junction compensation (The compensation precision will effect the final measurement accuracy.)

BTT301A/B3: adopt the connection mode of BTT301A/B1 or BTT301A/B2 according to the needs

Measurement range

Appendix 1: List for the inputted sensor types and accuracies Response time

≤250ms with sensor short-circuit and open-circuit monitoring

#### Output

Two-wire system 4-20mA

HART

Load resistance Ra

Ra < (Us-14.7V)/0.024A, Us is the loop voltage

Sensor faults

Short circuit: accept the user's designation (3.5~3.75mA) Open circuit: accept the user's designation (21~23mA)

System faults

Can be set as 3.2mA or 24mA

#### Measurement accuracy

Accuracy (Digital measurement accuracy)

See appendix 1: List for the inputted sensor types and

accuracies

Analog output accuracy 0.025% full scale

Long term drift

The first year <0.2% full scale

Temperature effects

See appendix 2: Effects of ambient temperature

#### Rated operating conditions

Ambient temperature

-40~85°C -20~60°C (Anti-explosion type)

Condensation

Allowable

Electromagnetic compatibility

GB/T 17626, Grade 3

Protection grade according to EN 60529

IP67

#### Design

Shell

Aluminium die casting

Weight

1kg (not including temperature sensor)

Size

See Appendix 3: Dimensional drawing for two-wire system intelligent temperature transmitter

Cable sealed tube connecting thread

 $M20 \times 1.5$  other threads need to use adapters

Connection of sensor Integrated type split type

#### Display and control

Size of display

33×23mm

Display precision

5 digits

Unit (Switchable)

°C or °F

Settings

The 3 buttons of panel or HART handle and configuration software which is compatible with HART protocol

#### Power supply

15~36V DC

#### Electric isolation

Between the input and output Ueff = 1 kV, 50 Hz, 1 min

#### Certificate and licence

Flame-proof type Exd || CT6 Intrinsic safety type

Exia || CT6

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#### Hardware and software requirements

If using PC to debug and configure the transmitter via HART

Hardware

PC with RS232/USB interface

Software

The testing software of CH intelligent temperature transmitter

#### Communication

HART connecting load  $250\sim500\Omega$ 

Twin-core shield

 $\leq$ 3km

Multicore shield

≤1.5km

Protocol

HART protocol 5.2

#### Default setting of transmitter

Sensor

Pt100 or B type thermocouple or designated by the customer

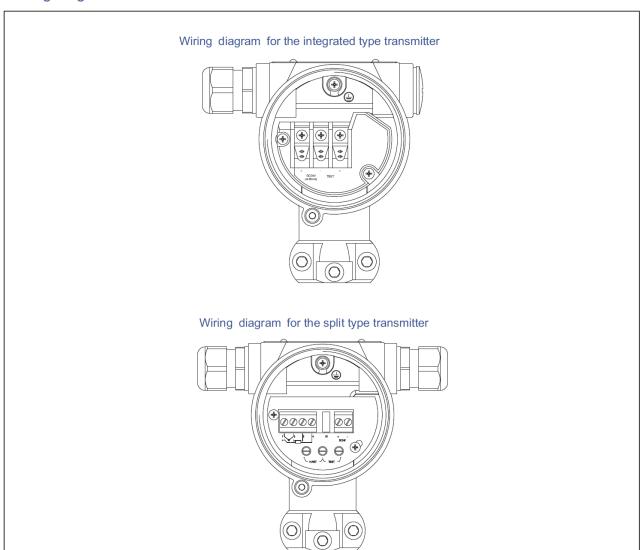
Sensor migration

0℃

Damp

0.0S

## Wiring diagram for the transmitter





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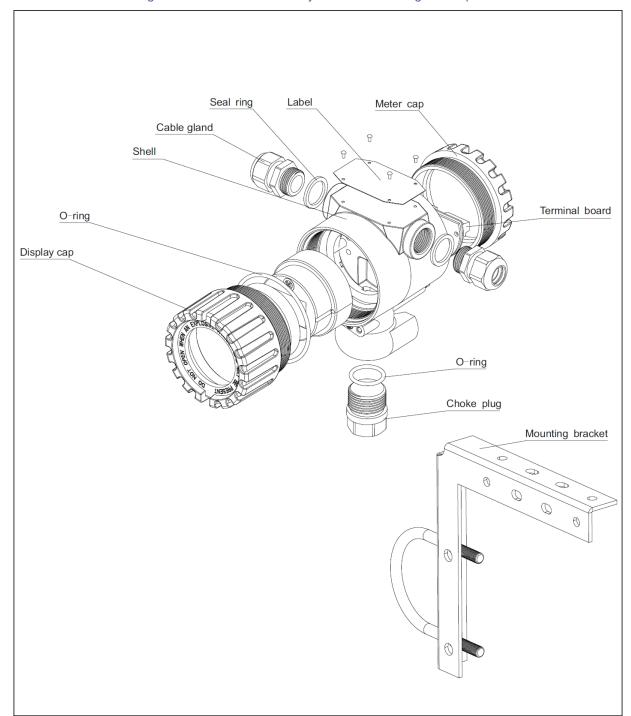
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## Structure diagram for BTT301 two-wire system HART intelligent temperature transmitter



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	perature Transmit		No. <b>DS 26:3-E</b> Issue: <b>5</b> 19/10/18	1



#### Type spectrum table for BTT301 two-wire system HART intelligent temperature transmitter

Madal	Dradust description
Model	Product description
BTT301 Code	Two-wire system HART intelligent temperature transmitter  Display header
A	Integrated type (with temperature sensor, see the spectrum table for temperature sensor in Page 28 and 29 for details)
В	Split type (without temperature sensor, can be connected to any temperature sensor)
Code	Sensor type
1	Thermal resistance (The corresponding codes of sensor model are 01~04, 14.)
2	Thermocouple (The corresponding codes of sensor model are 05~13, 14.)
3	Full input (thermal resistance or thermocouple, the corresponding codes of sensor model are 01~14.)
Code	Sensor model <sup>①</sup>
01	Pt100
02	Pt1000
03	Cu50
04	Cu100
05	В
06	E
07	J
08	K
09	N
10	R
11	S
12	Т
13	WRe3-25
14	Designated by user
Code	Anti-explosion grade
S	Standard type
D	Flame-proof type Exd    CT6
1	Intrinsic safety type Exia II CT6
Code	Range <sup>①</sup>
1	The default range: thermal resistance and full input model are Pt100:0~100℃; for thermocouple model, see
	(Appendix 1: List for the inputted sensor types and accuracies)
2	User-defined
Code	Electrical interface
1	M20×1.5
2	1/2NPT
Code	Range ability <sup>©</sup>
	Filled by the users (For example: $-200^{\circ}\text{C} \sim 850^{\circ}\text{C}$ ), when the sensor model is designated by users,
	The writing form is: "Sensor model: range"
	For instance: Pt100: -200℃~850℃.
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### \*See the sensor type spectrum table for the model of sensor

BTT301A1-01D2(-200 ℃~850 ℃)

It means the integrated type two-wire system intelligent temperature transmitter, with user-defined range -200 °C ~850 °C. The matched sensor is Pt100 thermal resistance and the anti-explosion grade is flame-proof type Exd II CT6.

#### \*Note:

①BTT301 series has covered the sensors (model: 01~13). While the users designating the sensor type and range ability, it only directs at the default configuration when leaving the factory.

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## Appendix 1: List for the input sensor types and accuracies

0		Sensor	Input	range	Min.	range	Digital ad	curacy	Digital/analog
S	ensor	standard	$^{\circ}$	°F	${\mathbb C}$	°F	${\mathbb C}$	$^{\circ}$ F	accuracy
Two/t	Pt100	IEC751,1995 JB/T8622-1997	-200~850	-328~1562	100	212	±0.15	±0.27	±0.025% range
Two/three/four-wire thermal resistance	Pt1000	IEC751,1995 JB/T8622-1997	-200~600	-328~1562	100	212	±0.15	±0.27	±0.025% range
-wire	Cu50	JB/T8623-1997	-50~150	-58~302	50	122	±0.15	±0.27	±0.025% range
W .	Cu100	JB/T8623-1997	-50~150	-58~302	50	122	±0.15	±0.27	±0.025% range
	В	IEC584 GB/T16839-1997 JB/T9238-1999	250~1800	482~3272	100	212	±0.25	±0.45	±0.025% range
	E	IEC584 GB/T16839-1997 JB/T9238-1999	-200~1000	-328~1832	100	212	±0.15	±0.27	±0.025% range
Therm	J	IEC584 GB/T16839-1997 JB/T9238-1999	-210~1200	-346~2192	100	212	±0.15	±0.27	±0.025% range
n o c o u	К	IEC584 GB/T16839-1997 JB/T9238-1999	-200~1370	-328~2498	100	212	±0.15	±0.27	±0.025% range
p I e	N	IEC584 GB/T16839-1997 JB/T9238-1999	-200~1300	-328~2372	100	212	±0.15	±0.27	±0.025% range
	R	IEC584 GB/T16839-1997 JB/T9238-1999	-50~1760	-58~3200	100	212	±0.25	±0.45	±0.025% range
	S	IEC584 GB/T16839-1997 JB/T9238-1999	-50~1760	-58~3200	100	212	±0.25	±0.45	±0.025% range
	Т	IEC584 GB/T16839-1997 JB/T9238-1999	-200~400	-328~752	100	212	±0.15	±0.27	±0.025% range
	WRe3-25 type	IEC584 GB/T16839-1997 JB/T9238-1999	0~2320	32~4208	100	212	±0.25	±0.45	±0.025% range

#### Note:

- 1. The total analog accuracy is the sum total of the digital and digital/analog accuracy.
- 2.B type thermocouple digital accuracy:  $250\sim300^{\circ}\text{C}(482\sim572^{\circ}\text{F})$ , the accuracy within the range ability is  $\pm3^{\circ}\text{C}(\pm5.4^{\circ}\text{F})$
- 3.K type thermocouple digital accuracy:  $-200\sim-90^{\circ}\text{C}(-328\sim-130^{\circ}\text{F})$ . the accuracy within the range ability is  $\pm0.7^{\circ}\text{C}(\pm1.26^{\circ}\text{F})$



## Appendix 2: Effects of ambient temperature

Sensor option		When the temperature change by 1 (1.8 )the effect on accuracy	Range	Digital/analog accuracy
	Pt100(a=0.00385)	0.003℃ (0.0054°F)	Input range of the whole sensor	0.001% range
Two/three/four-wire system thermal	Pt1000	0.003°C (0.0054°F)	Input range of the whole sensor	0.001% range
resistance	Cu50	0.003℃ (0.0054℉)	Input range of the whole sensor	0.001% range
	Cu100	0.003℃ (0.0054℉)	Input range of the whole sensor	0.001% range
		0.014℃	R≥1000°C	
	В	0.032℃-(0.0025%(R-300))	300℃≤R<1000℃	0.001% range
		0.054℃−(0.011%(R-100)	100°C≤R<300°C	
	Е	0.005℃+(0.00043%R)		0.001% range
	_	0.0054°C+(0.00029%R)	R≥0°C	0.0040/
	J	0.0054°C+(0.00025% absolute_value R)	R<0℃	0.001% range
The	1/	0.0061°C+(0.00054%R)	R≥0°C	
r B	K	0.0061℃+(0.0025% absolute value R)	R<0℃	0.001% range
0 0	N	0.0068℃+(0.00036%R)		0.001% range
0 U	R	0.016℃	R≥200°C	0.001% range
р <u> </u>		0.023℃-(0.0036%R)	R<200℃	0.00170 Talige
	0	0.016℃	R≥200°C	0.001% range
	S	0.023℃-(0.0036%R)	R<200℃	0.00170 Tange
	Т	0.0064℃	R≥0°C	0.001% range
	1	0.0064°C+(0.0043% absolute value R)	R<0℃	0.001% range
	WRe3-25 type	0.016℃	R≥200°C	0.001% range
		0.023℃-(0.0036%R)	R<200°C	

Note: This ambient temperature effect table is referred to the factory calibrated temperature 20℃ (68°F) of the transmitter.

Example of temperature effect (HART equipment)

When adopting Pt100 (  $\alpha$  =0.00385) sensor input and the ambient temperature is 30  $^{\circ}\!\mathrm{C}$  :

Digital temperature effect:  $0.003^{\circ}C \times (30-20) = 0.03^{\circ}C$ 

Digital/analog effect:  $0.001/^{\circ}C \times (30-20) = 0.01^{\circ}C$ 

Under the worst condition, digit+digital/analog+digital temperature effect+digital/analog effect=0.15  $^{\circ}$ C+0.03  $^{\circ}$ C+0.03  $^{\circ}$ C+0.01  $^{\circ}$ C=0.22  $^{\circ}$ C

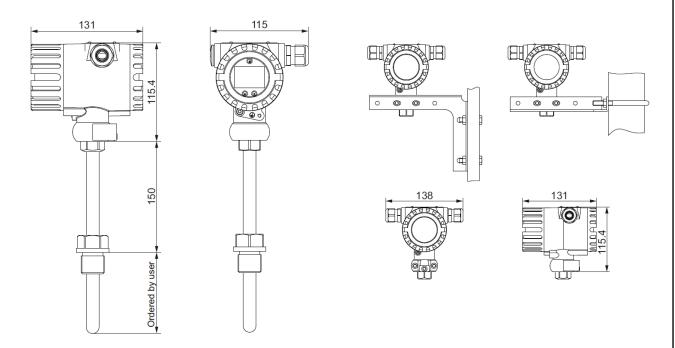
The possible total error:  $\sqrt{0.15^2 + 0.03^2 + 0.003^2 + 0.01^2} = 0.156$  °C



Appendix 3: Dimensional drawing for two-wire system intelligent transmitter

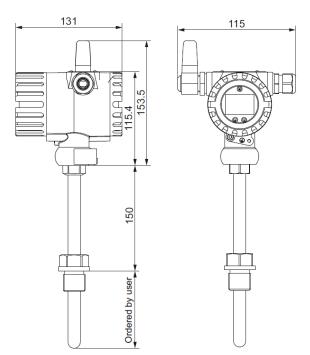
Integrated type

Split type

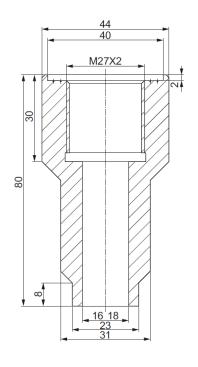


Appendix 4: Dimensional drawing for wireless intelligent temperature transmitter





M27x2 straight connector



Unit: mm

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 Smart Temperature Transmitter
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 No. DS 26:3-E Issue: 5 19/10/18



## Type spectrum table for BTS-Z series integrated-type thermal resistance sensor

Model	Product description
BTS-Z	Thermal resistance series sensor
Code	Sensor type
Р	Platinum thermistor Pt100 -200~500℃
Т	Platinum thermistor Pt1000 -200~500℃
С	Copper thermistor Cu50 -50~100°C
G	Copper thermistor Cu100 -50~100 ℃
Code	Fixed form of sensor
1	No fixed position
2	Fixed thread Standard M27×2 Standard option
4	Fixed flange Standard PN1.6MPa For special requirements, designated by user
6	With straight connector (welded type) Fixed thread M27×2+welded straight connector
9	Designated by user
Code	Shell form
4	Aluminium alloy (match used with the integrated type intelligent temperature transmitter)
Code	Diameter of protection tube
0-	Φ12
1-	Φ16 (standard type)
3-	Others
Code	Material of protection tube
Α	304 (standard option)
В	316
С	HC
Υ	Others
Code	Pressure grade
1	1.6MPa (standard option)
2	4.0MPa
4	Designated by user
Code	Flange standard Remark
1	GB CNS
2	HG China Chemical Industry Standard
3	JB China Mechanical Standard Required while selecting the fixed form of flange
4	ANSI United States Standard Not required while selecting none-fixing and thread tightening DIN Europe Standard
5	JIS Japanese Standard
6 7	Other standards
Code	Insertion depth Remark
()	The insertion depth designated by user For example, L=300 means the insertion depth is 300mm Max. insertion depth L=1m (while exceeding, please consult before ordered to the insertion depth is 300mm.
Example	

_			
	-T	_	7

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## Type spectrum table for BTS-R series integrated-type thermocouple sensor

E type ti J type ti K K type ti N N type ti Y Others  Code Fixed fo 1 No fixed 2 Fixed ti 4 Fixed fi 6 With str 9 Designa  Code Shell for 4 Aluminit  Code Diamete 0- Φ12 1- Φ16 (str 3- Others  Code Material A 304 (sta B 316 C HC Y Others  Code Pressure 1 1.6MPa 2 4.0MPa	nermocouple 0~600°C nermocouple 0~500°C nermocouple 0~1000°C nermocouple 0~1000°C nermocouple 0~350°C  rm of sensor I position read Standard M27×2 range Standard PN1.6MPa aight connector (welded type) Standard ted by user m m alloy (match used with the integrated type r of protection tube  ndard type)  of protection tube	M27×2 thread
E E type to J type to K K type to N N type to T T type to Y Others  Code Fixed for 1 No fixed 2 Fixed to 4 Fixed for 6 With sto 9 Designa Code Shell for 4 Aluminion Code Diamete 0- Φ12 1- Φ16 (sto 3- Others  Code Material A 304 (sta B 316 C HC Y Others  Code Pressure 1 1.6MPa 4 .0MPa 4 Designa Code Flange 1 GB 1 GB 2 HG	nermocouple 0~600°C nermocouple 0~500°C nermocouple 0~1000°C nermocouple 0~1000°C nermocouple 0~350°C  rm of sensor I position read Standard M27×2 range Standard PN1.6MPa aight connector (welded type) Standard ted by user m m alloy (match used with the integrated type r of protection tube  ndard type)  of protection tube	For special requirements, designated by user M27×2 thread
J type to K k type to K k type to K k type to N N type to T T type to Y Others  Code Fixed for 1 No fixed to Fixed to T F	nermocouple 0~500°C nermocouple 0~1000°C nermocouple 0~1000°C nermocouple 0~350°C  rm of sensor I position read Standard M27×2 ange Standard PN1.6MPa aight connector (welded type) Standard ted by user m m alloy (match used with the integrated type r of protection tube  ndard type)  of protection tube	For special requirements, designated by user M27×2 thread
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1 1.6MPa 2 4.0MPa 4 Designa Code Flange 1 GB 2 HG		
2 4.0MPa 4 Designa  Code Flange 1 GB 2 HG		
4 Designa Code Flange 1 GB 2 HG	(standard option)	
Code Flange 1 GB 2 HG	and the common	
1 GB 2 HG	ted by user	Pomork.
2 HG	CNS	Remark
_	China Chemical Industry Standard	
	China Mechanical Standard	Required while selecting the fixed form of flange
4 ANSI	United States Standard	Not required while selecting none-fixing and thread tighten
5 DIN	Europe standard	g and anoda agricon
6 JIS	Japanese Standard	
7		
Code Insertior	Other standards	
The inse		Remark

BTS-RE441-A12 (L=300 mm)

Platinum thermistor/fixed flange/protection tube  $\Phi$  16/material 304/pressure 1.6MPa/Chemical Standard/insertion depth L=300 mm



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## The protective tube material selection & operating temperature limit of temperature sensor:

Material	Features and purpose	Operating temperature
304	With low carbon content, it has good intergranular corrosion resistance and can be used as the general heat resistant steel.	-200~800
316	With low carbon content, it has good intergranular corrosion resistance and can be used as the corrosion-resistant steel.	-200~750
316L	With ultralow carbon content, it has good intergranular corrosion resistance and can be used as the corrosion-resistant steel.	-200~750
Monel	Nickel-copper, it has good intergranular corrosion resistance and can be applied to the corrosive occasions with strong sulfuric acid.	-100~700
Hastelloy	It has excellent intergranular corrosion resistance and can be used as the corrosion-resistant steel.	-100~700
1600	Nickel-chromium iron alloy, it has excellent high-temperature oxidation resistance and is usually used as heat resistant steel.	-100~1000
310S	It has high-temperature oxidation and corrosion resistance and is usually used as heat resistant steel.	-200~1000
GH3030	Nickel high-temperature alloy steel, it has excellent oxidation and corrosion resistance and is usually used as heat resistant steel.	0~1100
GH3039	Nickel high-temperature alloy steel, it has excellent oxidation and corrosion resistance and is usually used as heat resistant steel.	0~1300
High alumina	Industrial ceramic tube, it has excellent oxidation and corrosion resistance.	0~1300
Corundum	Industrial ceramic tube, it has excellent oxidation and corrosion resistance.	0~1600
3YC52	High-temperature alloy, it has excellent oxidation and corrosion resistance and good mechanical property, which can be applied to the high-temp occasions.	0~1300
Molybdenum disilicide	It has excellent oxidation and corrosion resistance and good mechanical property, which can be applied to the high-temp occasions.	0~1600

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