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STAGE 101
FRONT GRILLE AND RAIN SHIELDS

The grille for the ventilation system is fitted beneath the front destination blind and rain shields are added to the front upper deck windows.

1 Position one of the rain shields 101C above one of the upper deck front windows as shown. Fix in place with two NM screws on each side. The screws go into screw holes in the front frame 80F.

KEY TO PARTS

101A Grille hatch
101B Hinges (x2)
101C Rain shield (x2)
NM 1.5 x 3mm (x10, red)
BP 1.5 x 3mm (x5, red)
2 Take the grille 101A and the two hinges 101B. Position the screw hole in the pointed end of each of the hinges over the screw holes at the top corners of the grille. Fix each hinge in place with a red BP screw.

3 Position the second rain shield 101C above the second upper deck front window as shown. Fix in place with four red NM screws, which go through into screw holes in the front frame 80F.

4 Position the grille 101A over the opening in the front of the model beneath the destination blind. Align the screw holes in the square ends of the hinges 101B with the holes in the lower front frame 80H. Fix each hinge in place with one red BP screw.
Finished views

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**STAGE 102**

**ARRANGING THE WIRING AND FITTING THE REAR FRAMEWORK**

The wiring at the rear of the model is arranged so that it is carefully secured and will not foul any of the final trims and panels. We also fit the rear framework.

**KEY TO PARTS SUPPLIED**

- **102A** Rear roof panel
- **102B** Side strip (marked A191)
- **102C** Side strip (marked A191M)
- **102D** Rear strip (marked A198)
- **102E** (Not shown) Extender cable N: this replaces the extender cable 89B, which is no longer needed

**NM** 1.5 x 3mm (x46, red)

You will need **FM**, **WM** and **JP** screws, and **tape 96I**, supplied with stage 96.

Most of the parts supplied with this stage will be used in stage 103.

In the next few steps, the cables are taped in place. You may find they are in slightly different positions, depending on how they have been fitted.

1. Identify the two ends of the red and black cable N (72A) at the rear left and connect them together, as indicated by the blue arrow. Take the grey and white cable F (71E) across the back of the model and secure the cables in place with three pieces of tape 96I (inset). The larger LED panel (green arrow) can be temporarily secured in place with low-tack tape.
2. At the rear right of the model, temporarily undo two JP screws (circled in light blue). Ease red and black cable N (56C) behind the framework 95A so that it runs straight from the battery box, as shown. The tape holding the cable behind the framework may need to be lifted. Connect red and black extender cable N 89B between cable N 72A and cable N 56C. Replace the two JP screws. Use two more pieces of tape 96I to hold the grey and white cable F (71E) in place. The inset (above right) shows an alternative view.

3. Bring the red and black cable G (72C) across the rear of the model. Fix the cable joint in place with a piece of tape 96I as shown, so that the two LED indicators (circled in yellow) run to either side of the bus. Note from this angle that where cable F (71E) is taped in place there is a recess to accommodate the indicator housing (circled in light blue).

4. Take cable O 72B and turn the LEDs so that they are at right angles to the green strip, as indicated by the arrows.
After carefully checking the cables, the next step is to fit the rear frame 96B to the back of the model assembly. Ensure that the screw holes are aligned, as indicated by the arrows, and take care to avoid trapping any of the cables behind the struts of the frame. The inset (right) shows the rear frame in place. Note that the right indicator cable 72C fits under the frame (circled in light blue).

Position the rear frame 96B near the back of the model. Fit the LED at the centre of the green strip O 72B into the socket in the rear frame 96B. Bring the LED on the end of cable F 71E to the frame and fit it into the socket in the bracket 96H. The inset (top) shows the lamps in place. Fix the green strip 72B in place with a piece of tape 96I (inset, right).
7 The rear framework is fixed in place with FM and WM screws. Starting at the lower edge, fix the frame 96B to the rear platform 56A with three FM screws. Note that there is still a recess for the indicator housing (circled in light blue).

8 At the rear right corner, fix the side of the rear frame 96B to the right wall frame 95A using five WM screws.

Continuing upwards, use two WM screws to fix the side of the rear frame 96A to the right wall frame 88A (inset below left).

At the rear left, fix the left side of the rear frame 96A to the left wall frame 86A with two WM screws (inset below).
9. Fix the top of the rear frame 96A to the ceiling frame 90A using two WM screws.

10. Ensure that the rear wall 60A and frame 96B are firmly against each other. Fix the central bar of the rear frame 96B to the rear wall 60A using four JP screws.

11. At the rear right lower corner, fix the right side wall 49C to the rear wall 60A using two JP screws. Use another JP screw to fix the right side wall 49C to the rear wall 60A near the extension cable 102E (inset, above right). The JP screws used in this step do not pass through the metal frame.

The illustration to the right shows the work completed so far.
STAGE 103
FITTING OUTER PANELS AND TRIMS

The roof panel supplied with the previous stage is fitted, together with trims at the joins. We also fit a corner panel and side trims.

KEY TO PARTS SUPPLIED

103A  Front left corner panel
103B  Front strip
103C  Front strip
103D  Side strips (x2)

NM  1.5 x 3mm (x19, red)
KM  1.5 x 5mm (x5, red)
JP  2.3 x 4mm (x3)

You will also need the parts and NM screws supplied with stage 102.

1. Take the rear roof panel 102A and fit it over the ceiling frame 90A. Check that the forward edge of the roof panel 102A butts up to the ceiling panel 99A. Screwholes and notches on the roof panel 102A should align with corresponding features on the outside of the upper deck, as indicated by the arrows.
2. Fix the rear roof panel 102A in place with a total of eleven NM screws (circled). Five are shown on the left side and six on the right side (inset above).

3. Position the side strip 102C (marked A191M) above the upper deck windows, against the right wall framework 88A. Fix in place with 10 red NM screws (inset below).

4. Fit the side strip 102B, marked A191 against the left wall framework 86A. Fix in place with ten red NM screws (inset below).
5. Fit strip 102D, marked A198, around the top of the rear window, on the edge of the rear roof panel 102A. Fix to rear frame 96A using eleven red NM screws (inset above). To ensure the screws engage into the frame, light pressure may be needed on the roof part to hold it in position.

6. At the front of the bus, remove four red KM screws holding the front blind frame 80H in place (down one side of the destination blind, as shown).

7. Fit the front left corner panel 103A against the left wall framework 85A and the front frame 80F. Take the front strip 103B and position it above the cream band. Note that there is a notch at the outer end (circled in green, above). Fix in place with three NM screws (above). Do not bend the strip at this point. The upper edge of the panel 103A goes under the free end of strip 100E. Study the lower inset and use three NM screws to fix strip 100E to the front left corner panel 103A, wrapping the end of the strip around the corner of the model (below).
The two side strips 103D should only be fixed at the front at this stage. Further panels need to be fitted along the side of the model before the strips can be fixed completely. To prevent damage, you may find it helpful to use some low tack tape to hold the strips in place.

8 Position strip 103C down the side of the destination blind, just overlapping the edge of the front corner panel 103A. The strip is not symmetrical, so ensure that you have it the right way round. Fix the strip to the front blind frame 80H with four red KM screws (circled).

9 The two side strips 103D are fitted next. Fix them one at a time. Note that there is a wider gap between the screwholes towards the rear of the model (green arrow).

Position the first strip 103D along the upper edge of the cream band. Use five red NM screws to fix the strip in place (circled in blue, below). As indicated by the arrow (left), bend the front strip 103B over the corner panel 103A so that it butts up against strip 103D. Fix in place with one NM screw (circled in green, inset).

Position the second strip 103D along the lower edge of the cream band and fix in place with five red NM screws.
Fit two JP screws to platform rear wall 60A, fixing it securely to 57D staircase structure.
STAGE 104
FITTING FRONT OFFSIDE CORNER PANEL AND TRIMS

The offside front corner panel is supplied and fitted. Trim strips are fitted around the front and offside of the model.

KEY TO PARTS SUPPLIED

104A  Front right corner panel
104B  Front strip A187M
104C  Side strip A182M (x2)
104D  Side strip A188M
104E  Front strip B114M
104F  Front strip A183
NM   1.5 x 3mm (x31, red)
KM   1.5 x 5mm (x11, red)
1. Remove four red **KM** screws from the front lower frame **80H** down the side of the destination blind (circled in light blue). Put the screws on one side to re-use in step 6. 
Fit the front right corner panel **104A** to the right wall framework **87A** and the front frame **80F** (below strip **101E**).

2. Fit the front strip **104B** (marked A187M) along the top of the cream strip on part **104A**. Note that there is a notch on the outer end of part **104B** (circled in yellow). Fix in place with 3 red **NM** screws.

3. Fit the front strip **104F** (marked A183) across the front of the model so that screw holes are aligned with holes in the front corner panels **103A** and **104A** and with holes in the lower front frame **80H**. Note that the part is not symmetrical: there is a smaller gap between the holes on the nearside end of the strip (green arrow).
4 Fix the strip 104F in place using red screws as follows. Start at the front nearside corner. Fix in place below the cream band with three NM screws (circled in green), wrapping the end of the strip around towards the end of side strip 103D. Continue across the front of the model, using a total of five KM screws (circled in blue, left and below). Use a further three NM screws below the cream band on part 104A, wrapping the end of the strip around the corner. Finally, wrap the top of strip 104B around the front corner and fix with another NM screw (circled in green, below).

5 Fit strip 104E (marked B114M) down the side of the destination blind so that screw holes in the strip align with holes in the lower front frame 80H.

6 Fit the strip 104E in place using the four KM screws removed in step 1 (circled in light blue). At the top of the corner panel 104A fix the front strip 100E in place, with three NM screws (circled in green), wrapping the end around the corner.
Position strip 104D (marked A188M) along the side of the upper deck, beneath the windows, so that the screw holes in the strip are aligned with screw holes in the corner panel 104A and the frame 87A. Note that the front end of the strip is slightly angled (circled in yellow).

Fix strip 104D in place with four NM screws (circled in green). The rest of the strip is not fixed at this stage, so you may want to hold it in place temporarily with low-tack tape.

The two side strips 104C are fitted next. Fix them one at a time. Note that there is a wider gap between the screw holes towards the rear of the model (green arrow).

The first strip 104C is positioned along the upper edge of the cream band on part 104A, and the second strip runs along the lower edge of the cream band.
10 Use five red NM screws (circled in green) to fix each of the strips in place. The full length of the strip is not fixed at this stage, so you may want to hold it in place temporarily with low-tack tape.
STAGE 105
FITTING THE REAR UPPER DECK PANEL AND DESTINATION BLIND

Working on the back of the model, we fit the destination blind and the rear upper deck panel.

1. Remove the protective paper from the tape on the back of the LED panel 71E (green arrows) so that you can fix it in place on the back wall 81A. **NOTE:** you may need to adjust the position of the cables and the tape holding the cables.
2. Position the assembly of parts 105A, 105B, and 105C on the rear of the model, against the rear frame 96A, so that screw holes are aligned as indicated by the arrows.

3. Take the rear panel (with a cut out for destination blind) 105A, the rear destination blind 105B and the frame for the rear destination blind 105C. Sandwich them together as shown, so that the screw holes are aligned. Fix the three parts together from the front using 10 red BP screws, one in each of the holes in part 105C (circled, above).

4. Position the rear strip 105I, (marked A196) along the top of the rear panel 105A, holding it against the frame 96A. Fix in place with four red NM screws.
5 Position the first rear strip 105E (marked A197) down the rear panel 105A, to the left of the destination blind, so that screw holes are aligned, as shown. Fix in place with four red NM screws.

6 Fit the second rear strip 105E (marked A197) down the rear panel 105A on the other side of the destination blind and fix in place with four red NM screws.

7 Position rear strip 105D (marked A194) on the rear panel 105A, along the top of the cream band. Starting from the centre and working outwards on each side, push the sides of part 105A in slightly, so that you can fix in place using a total of eight red NM screws (circled).
Position the right corner strip 105H (marked A195M) around the right-hand corner of the upper deck, below the rear roof panel 102A, along the edge of the rear panel 105A. Note that the holes are more closely spaced at the end of the strip towards the left-hand side, where the strip is wrapped around the corner. Fix in place to the rear frame 96A with three red NM screws.

The two cream strips 105F (marked A167B) are positioned vertically across the cream band at the rear of the bus, on either side of the destination blind area, so that they continue the line of the vertical strips fitted in steps 5 and 6 (green arrows). Fix each of them in place with two cream NM screws (circled, and shown in the inset).
The inner and outer panels of the upper deck emergency exit are assembled. The hinges and handles are attached and then the emergency exit is fitted to the model.
1. Take the inner and outer frames of the emergency exit, 106D and 106E. Fit them together so that the screw holes are aligned. Fix in place from the inside of the inner frame with four CM screws.

2. Assemble the left emergency exit hinge by fitting the narrow end of one of the centre hinge plates 106C between the flanges on the left hinge base 106A. Fix together with an XM screw, through one flange, through the screw hole on part 106C and then into the second, wider flange, as shown. Repeat to assemble the second centre hinge plate 106C and the right hinge base 106B. Note the correct positions of the pegs on the hinge bases (circled).

3. Fit the left and right hinges to the outside of the emergency exit assembly 106D, a peg at the top of each hinge plate 106C is located in a hole above the screw holes on each side. Ensure you have the hinges on the correct sides of the emergency exit. Fix the hinge plates 106C to the outer emergency exit frame 106D using two red AM screws for each hinge.
4. Position the window bar 106F across the emergency exit window, on the inside, as shown. Fix in place at one end, using two DP screws to hold it in place on the inner emergency exit frame 106E. The ring at the other end of the bar is not fixed at this stage, but should align with the hole in the side of the emergency exit frame assembly.

5. Take the outer handle 106G and fit it through the hole on the right-hand side of the outer emergency exit frame 106D. Ensure that the handle is pointing downwards.

6. On the inside of the emergency exit frame, fit the inner handle 106H over the end of the outer handle 106G, in the middle of the ring at the end of the window bar 106F. The peg on the inner handle should point outwards. Fix in place with a YM screw.
7 Turn the outer handle 106G, inwards to open the emergency exit, as shown. Position the emergency exit assembly in the window opening at the rear of the upper deck. Check that the pegs on the hinge bases 106A and 106B fit into the holes in part 105A. Fix each of the hinge bases in place with two EM screws. Turn the handle 106G downwards to hold the emergency exit closed.
Finished views

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STAGE 107
REAR WALL PANEL AND DETAILS

Details for the brake lights are fitted to the rear wall panel of the model.

KEY TO PARTS

107A  Rear panel
107B  Brake light lens (x2)
107C  Left brake light rim
107D  Right brake light rim
107E  Brake light housing (x2)

MP  1.7 x 3mm (x5)
1 Fit one of the brake light lenses 107B into left brake light rim 107C (red arrow). Note that the two indentations on part 107B fit next to the screw sockets on part 107C. The position of the ‘rivets’ on the inner brake light rim (indicated by the green arrows) help identify the left part 107C. Fit the assembly into the holes on the left-hand side of the outside of the rear panel 107A, as shown. A peg on the side of the rim 107C fits into a hole in the rear panel 107A (circled in green).

2 Holding the lens and rim in position, turn the rear wall panel 107A over. On the inside, fit one of the brake light housings, so that the largest hole is in the centre of the brake light lens, the two middle sized holes are aligned with the screw sockets on part 107C and the smallest hole fits over the peg on part 107C (circled in yellow). Fix in place with two MP screws.
3 In the same way, fit the second brake light lens 107B into the right brake light rim 107D and fit the lens to the right-hand side of the outside of the rear panel 107A. The rivets on this part are in the positions shown (green arrows) and the peg fits into the corresponding hole (green circles).

4 Holding the lens and rim in position, turn the rear wall panel 107A over. On the inside, fit the second brake light housing 107E, so that the holes are aligned, as shown. Fix in place with two MP screws.
Finished views
STAGE 108
LAMPS AND TRIMS FOR THE REAR WALL PANEL

We fit the indicator lights and position the rear wall panel, which is held in place by a number of finishing strips.

1. Take one of the indicator lenses, 108A and the right indicator lamp housing 108D. Fit the lens into the housing so that the arrowheads on the lens point outwards (green arrow). Position the housing on the right-hand side of the rear panel 107A so that the two raised screw sockets fit into the holes, as indicated. Holding the indicator housing in place, turn the rear wall 107A over. Position the right indicator backing 108E so that the screw holes on 108E are aligned with the sockets on 108D (circled, inset above). Fix in place with two black DP screws.

The indicator housing and backing (108D and 108E) for the right-hand side are slightly curved, to fit the curve on the off-side of the rear wall panel.
2 Take the left indicator lamp housing 108B and the second lens 108A. Fit the lens into the housing, and fit the raised screw sockets into the holes in the left-hand side of the rear wall panel, ensuring that the arrowheads point outwards. The narrower rim of the housing is near the outer edge of 107A.

3 Holding the housing in place, turn the rear wall panel 107A over and position the left indicator backing 108C so that the screw holes are aligned with the sockets on 108B (circled). Fix in place with two black DP screws.

4 Fit the two strips of tape 108L over the upper part of the brake light backings 107E fitted in the previous stage. These act as insulation for the brake light LEDs.

5 Remove the two black NM screws holding the number plate 96F in place, but do not allow the number plate to move.

6 Position the rear wall panel 107A against the back of the model. As you do so, fit the lamps into the sockets on the rear panel (circled below) as follows:

   - Fit two LEDs on cables 72C (cable G) into the indicator backings (orange arrows and circles).
   - Fit two LEDs on cables 72B (cable O) into the brake lights (light blue arrows and circles). For details, see the following steps.
This close-up shows the LED 72C and 72B being fitted into the lamp housings on the left-hand side of the model.

Take time when fitting the LEDs, as they are a tight fit. You may need to gently bend the LEDs 72C to fit them into place.

This close-up shows the other side of the model. The second LEDs 72C and 72B are fitted into the lamp housings attached to the right-hand side of the rear panel 107A at the same time as those on the left-hand side.

With the LEDs fitted and the number plate still in place, push the rear wall panel 107A against the rear frame. You may want to hold it in place temporarily with a screw or tape.

Position the first strip 108F (marked A177) across the rear of the model above the brake lights, with screw holes aligned. Note the more even spacing of the screw holes at the left-hand end of part 108F (see also next step). Use four red NM screws to fix the left-hand end of the trim in place.

Continue fixing the trim 108F in place on the right-hand side of the rear wall panel 107A, wrapping it round the curve of part 107A. You will need to use five more red NM screws. Note that there are two screw holes quite close together between the indicator and brake lights.
11 Position the second length of trim 108F (marked A177) beneath the window. Use four NM screws to fix the left-hand end in place.

12 Continue fixing the right-hand end of trim 108F, wrapping it around the curve of part 107A, using five red NM screws. Again, notice how the screw holes are spaced.

13 Trim strip 108K (marked A194) is positioned along the bottom of the cream stripe. Fix the left-hand end in place with four red NM screws, as shown.

14 Continue fixing the right-hand end of trim 108K using four more red NM screws.

15 The third strip 108F (marked A177) fits along the lower edge of the rear wall panel 107A. Fix the left-hand end in place with four red NM screws.

16 Fix the right-hand end of part 108F to the rear wall panel 107A, wrapping it around the curve of the rear wall panel. You will need five red NM screws.
The rear strip 108J (marked A176) is positioned down the left-hand side of the rear panel, next to the platform opening. Fix in place with eight red NM screws. The two strips 108H (marked A164) and 108I (A179, slightly longer) fit above and below the right-hand brake light (right). Fix each strip in place with three red NM screws.

The two strips 108G (marked A178) are fitted vertically, one on each side of the number plate. Fix each one in place with three red NM screws.

Finished view
STAGE 109
SIDE PANEL AND TRIM STRIPS
FOR THE NEARSIDE

Working on the nearside of the model, we continue to fit outer panels and trim strips.

KEY TO PARTS SUPPLIED

109A Side panel
109B Side strip marked A184 (x2)
109C Side strip marked A197B (x2)
109D Side strip marked A163
109E Side strip marked A188
109F Cream side strip marked A167B (x2)
109G Side strip marked A167C
NM 1.5 x 3mm (x50, red)
NM 1.5 x 3mm (x5, cream)

Take the side panel 109A and fit it in place below the windows of the upper deck, against frames 85A, 85B and 91A. You will need to slip the panel behind the two unsecured trim strips 103D.
2 Fix the lower part of panel 109A in place above and below the cream strip by fitting four red NM screws through the screw holes in each of the trim strips 103D, and through the screw holes in the panel 109A.

3 Position strip 109E (marked A188) along the nearside of the bus, below the first two upper deck windows. The screw holes in strip 109E should align with screw holes along the top edge of side panels 103A and 109A (they are not evenly spaced). Fix in place with eight red NM screws (inset, below).

4 Position the side strip 109D (marked 163A) along the lower edge of part 109A. Note that the screw holes are not evenly spaced – the right-hand end of the strip has a screw hole very close to the end of the strip. The screw hole at the left-hand end should be aligned with a screw hole in part 103A.
5 Fix the side strip 109D in place to the lower edge of panel 109A, above the lower deck windows, with eleven red NM screws. Notice that the screw on the left-hand end is fixed into panel 103A.

6 Take two strips 109B (marked A184) which are positioned one at a time above and below the cream strip on the right-hand side of side panel 109A.

7 Fix the left-hand ends of the two side strips 109B in place, ensuring that they continue the line from strips 103D. You will need five red NM screws for each strip.
8 Take the two short strips 109C (marked A197B) and position them vertically, one over the ‘seam’ between parts 103A and 109A, and the other aligned with the row of screw holes down the middle of panel 109A. Fix the top and bottom of each strip in place with a red NM screw. Note that the screw holes in the middle of the strip are not used at this stage.

9 Take the two short strips 109G (marked A167C). Position the first one vertically between the lower strip 103D and strip 109D. Fix in place with two red NM screws. The second strip also runs vertically, from the join between the lower strips 96A and 109B, and strip 109D. Fix in place with two red NM screws.

10 The two cream strips 109F (marked A167B) are positioned vertically across the cream band continuing the line of strips 109C and 109G fitted in the previous two steps. Fix each cream strip in place with two cream NM screws.
STAGE 110
SIDE PANEL AND TRIM STRIPS FOR THE NEAR SIDE

In the final stage for this Pack, we will fit the outer panels and strips towards the rear of the model.

KEY TO PARTS SUPPLIED

110A Side panel
110B Cream side strip (marked A167B, x2)
110C Side strip (marked A167C x2)
110D Side strip (marked A186, x2)
110E Side strip (marked A175)
110F Side strip (marked A189)
110G Side strip (marked A197B, x2)
NM 1.5 x 3mm (x47, red)
NM 1.5 x 3mm (x5, cream)

1 Take the side panel 110A, and fit it in place below the windows of the upper deck, against frames 85B and 86A. You will need to slip the panel behind the two unsecured trim strips 109B.
2 Fix the lower part of panel 110A in place above and below the cream strip by fitting four red NM screws through the screw holes in each of the trim strips 109B, and through the screw holes in the panel 110A.

3 One by one, position the two cream strips 110B (marked A167B) vertically across the cream band between strips 109B. Fix each one in place with two cream NM screws (inset below).

4 Position the side strip 110F (marked A189) along the upper edges of parts 109A and 110A, beneath the windows of the upper deck. When correctly fitted, the holes in strip 110F will all align with holes in the panels.
5 Fix the side strip 110F in place through the screw holes in parts 109A and 110A, using a total of eight red NM screws (circled).

6 One at a time, take the two strips 110C (marked A167C). Position the first one vertically in line with the cream strip, on the edge of panel 109A. The second one is positioned vertically at the end of the two strips 109B. Fix each of the strips 110C in place with two red NM screws (inset).

7 Position side strip 110E (marked A175) in place above the rear two windows on the lower deck. Fix in place with a total of nine red NM screws (inset).
8. Take the two red strips 110G (marked A197B). Position the first one vertically over the ‘seam’ between panels 109A and 110A. The second one is positioned down the centre of part 110A. Fix the upper and lower ends of parts 110G in place using a total of four NM screws. At this stage, only the front ends of the strips are fixed in place.

9. The two side strips 110D (marked A186) are positioned above and below the cream stripe on part 110A, over the rear window of the lower deck and the platform. Note that the holes are not all evenly spaced; when correctly fitted, the holes will align with holes in part 110A. Fix the strips one at a time and fix each one in place with five red NM screws. At this stage, only the front ends of the strips are fixed in place.

10. Fix the upper and lower ends of parts 110G in place using a total of four NM screws. Note that the two central screw holes in the strips are not used at this stage.