BESA**ROC**

2K Spray-Gun Polyester Putty



DESCRIPTION

Polyester filler for spray application. Designed for Bodyshop work, to repair industrial vehicles, machine tools, isotherms, etc.

It stands out for its high filling power and hardness. Adhesion on sheet steel, cast iron and fiberglass reinforced polyester.

COLORS

BESA**ROC**	**7040**

HARDENERS

Hardener	Percentage
E-35	5%

Note: The mixture must be homogenized correctly before being applied.

SURFACE PREPARATION

The surface to be repaired must be free of rust and grease, for which we recommend previous sanding (P80-P120).

Do not use this putty on wash-primer or phosphochromatic primers. If the original paint is thermoplastic acrylic, bare metal must be reached.

For greater substrate protection, especially in steel, use first a primer from BESA's product line such as F-286/2.

Recoatable with any Acrylic or Epoxy finish system once sealed, preferably with a 2K filler from the BESA product line.

USE

Application: Spraygun

APPLICATION

	E-35
Mixing ratio Volume	1 litre: 50 c.c.
Pot-life	35-45'
Application viscosity Dilution %	Mixing viscosity No thinner required
Gravity gun Application pressure	2,8 mm 4,5 bar
Number of coats Total thickness	2-3 coats 200-400 µm
Flash time	3-5' between coats
Drying Time 20ºC	3-4 h
Sanding 20ºC	P80-P100 3-4 h

MIXING RATIOS

	100 g	**250 g**	**500 g**	**1000 g**
BESA**ROC**	100	250	500	1000
E-35	2.9	7.3	14.6	29.2

SAFETY INSTRUCTIONS

The use of appropriate personal protective equipment is recommended during application, to prevent the irritation of the respiratory tract, skin and eyes. For professional use only.

STORAGE

Keep in a tightly covered container, in a dry and ventilated place, avoiding direct exposure to sunlight. Temperature above 5°C is recommended, between 15 and 30°C optimal.

VOC

The VOC content of BESA**ROC** is a maximum of 400 g/l.

The information contained in this Technical Specification Sheet is based on the knowledge and experience of the BESA technical department, and with it it's intended to advice and inform, being the responsibility of the user to take the necessary measures to guarantee the intended purpose of the product. **FOR PROFESSIONAL USE ONLY.**