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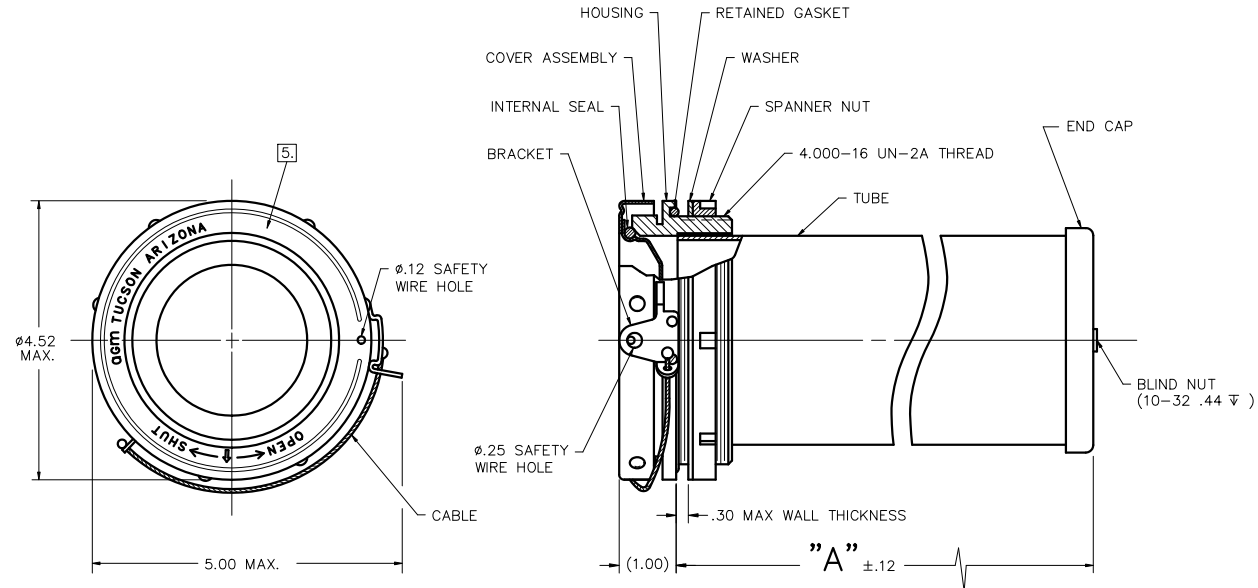
REVISIONS				
ZONE	LTR.	DESCRIPTION	DATE	APPROVED

APPROVED
By Eric Zuercher at 11:37 am, Jul 13, 2016

NOTES UNLESS OTHERWISE SPECIFIED:

1. $\phi 4.015$ HOLE REQUIRED FOR MOUNTING. MOUNTING SURFACE MUST BE FLAT AND FREE OF IRREGULARITIES.
2. FOR ACCESS TO RECORDS HOLDER CHAMBER: ROTATE COVER ASSEMBLY COUNTERCLOCKWISE APPROXIMATELY 90° AND REMOVE. TO INSTALL COVER ASSEMBLY: ALIGN TANGS ON COVER WITH NOTCHES IN FLANGE. PRESS COVER ASSEMBLY ONTO FLANGE AND ROTATE CLOCKWISE TO STOP.
3. MATERIALS:
 - 3.1 COVER ASSEMBLY AND BRACKET: STAINLESS STEEL TYPE 302/304.
 - 3.2 COVER SPRING CLIPS: (NOT SHOWN) STAINLESS SPRING STEEL.
 - 3.3 HOUSING AND SPANNER NUT: ALUMINUM DIE CASTING ALLOY IAW ASTM B85.
 - 3.4 TUBE, END CAP, AND WASHER: ALUMINUM ALLOY.
 - 3.5 BLIND NUT: IAW NAS1329A3B80.
 - 3.6 RETAINED GASKET AND INTERNAL SEAL: IAW MIL-P-25732.
 - 3.7 CABLE: WOVEN STAINLESS STEEL.
4. FINISHES:
 - 4.1 ALUMINUM ALLOYS, CONVERSION COATED IAW MIL-DTL-5541, CLASS 1A. THREADS OF SPANNER NUT SHALL BE ADDITIONALLY COATED WITH DRY FILM LUBRICANT IAW MIL-L-46010, TYPE I.
 - 4.2 COVER ASSEMBLY, BRACKETS, AND SPRING CLIPS: PASSIVATE IAW SAE AMS 2700.
5. PART MARK LOCATION.
6. THIS ITEM IS NOT REPAIRABLE EXCEPT BY AGM CONTAINER CONTROLS, INC.
7. THE FOLLOWING ITEMS, WHICH ARE FURNISHED AS PART OF THIS ASSEMBLY, MAY BE PURCHASED SEPARATELY AS SPARES:

385008-44	SPANNER NUT
385010-6	WASHER
MS28775-339	INTERNAL SEAL
MS28775-242	RETAINED GASKET
8. RECOMMENDED SPANNER NUT INSTALLATION TORQUE: 150 IN-LBS.



DESCRIPTION		
PART NO.	LENGTH "A"	MINIMUM INSIDE DIMENSIONS
TA485-12	11.75	$\phi 3.30$ X 12.00
TA485-14	13.75	$\phi 3.30$ X 14.00

INTERPRET DIMENSIONS AND TOLERANCES IAW ASME Y14.5M-1982 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS .XXX ±.015 ANGLES ±.5° .XXXX ±.010 TOLERANCES		CONTRACT NO. DATE J.BARNETT 8-17-89		GGM CONTAINER CONTROLS, INC. P.O. BOX 40020 - TUCSON, ARIZONA 85717-0020	
DO NOT SCALE DRAWING FINISH 4.		CHECK L.HARTSIG 8-17-89 APPROVED B.CROWLEY 8-17-89		TITLE RECORDS HOLDER	
PART QTY. RECD PER ASSY. NEXT FINAL NEXT ASSY. USED ON NO. APPLICATION		MANUFACTURING CUSTOMER		SIZE FSCM NO. DWG. NO. REV D 08992 TA485 F	
SCALE 1/1		RELEASE DATE		SHEET 1 OF 1	