

Installation of RoRo StretchPack®:

Onsite training

In connection with the mechanical installation and commissioning of the new RoRo StretchPack® machine, Tentoma facilitates the necessary onsite training of the staff. The training is at three levels targeting three types of employees:

- **Operators** Employees working on the packaging line
- **Super users** It is preferred to have at least one "super user" available per team/shift
- **Maintenance staff** Employees in the maintenance department

Initially, the training begins with a short theoretical introduction to the machine. Still, most of the training is hands-on, where the different operations are shown on the machine.

	Operators	Super users	Maintenance staff
Review of RoRo StretchPack® machine	✓	✓	✓
Review of safety	✓	✓	✓
Basic introduction to HMI	✓	✓	✓
Basic introduction to product recipes	✓	✓	✓
Basic introduction to film recipes	✓	✓	✓
Training in operation	✓	✓	✓
Training in changing knife	✓	✓	✓
Training in changing film / film roll / film size	✓	✓	✓
Advanced training in HMI (errors, log, backup etc.)	✗	✓	✓
Training in minor adjustments of product recipes	✗	✓	✓
Training in minor adjustments of film recipes	✗	✓	✓
Review of the included documentation	✗	✗	✓
Review of all machine parts / ordering spare parts	✗	✗	✓
Training in changing sealing bar / renovate sealing bar	✗	✗	✓
Training in general maintenance	✗	✗	✓

Documentation includes:

- Layout
- CE Declaration of Conformity
- Manuals and Guidelines
- Schematics - Electrical and Pneumatics
- Assembly drawings
- Component documentation
- Guideline videos

The full training will take a full working day (7-8 hours). During the training, the machine should be available for training, meaning that full production is not possible at the same time.

All documentation is available electronically on a USB key.