

Maschinenpark

Qty	CNC milling center			
1	Okuma LB 3000			
1	Okuma Multus B300W	lathes- and milling center		
3	Okuma LB 15-2			
1	Okuma LU 15			

Qty	CNC semiautomatic machine :		diameter	turning length	
1	Haas TL-1		200mm	750mm	
1	VDF conventional lathe				

Qty	CNC milling center:		X	Y	Z	
1	Hedelius RS80K	Simultan + 800er rotary table pallet operation	945mm	800mm	600mm	5-axis
1	Okuma MX-55 VA		1.050mm	560mm	450mm	3-axis
2	Omuka MX-45 VAE		800mm	450mm	450mm	3-axis
1	Okuma MA-40 <i>horizontal milling machine</i> <i>6 pallets</i>	pallet size processing size 0,0001 degree B axis	400mm 500mm	400mm 500mm		4-axis
1	AXA UPFZ 40	portal height 1600	6.000mm	1.500mm 1 Grad	1.200mm	5-axis 5-axis
1	AXA UPFZ 50	portal height 2500	10.000mm 1.500 mm	4.000mm 1/1000 Grad	1.600mm	5-axis 5-axis
1	AXA VHC2	rotary table	3.000mm	600mm 1/1000 Grad	800mm	4-axis 5-axis

Qty	sawing machine:				
1	Behringer	cutting diameter 400mm			
4	Kasto Twin A4 CNC	cutting diameter 400mm			

Qty	other:		X	Y	Z	
	measuring:	Zeiss 3D KMG				
	flat grinding:		900mm	400mm	400mm	
	broaching grooves					
	shaping grooves					
	welding	MIG / MAG / stainless steel /alu				
	pressing, flame straightening					