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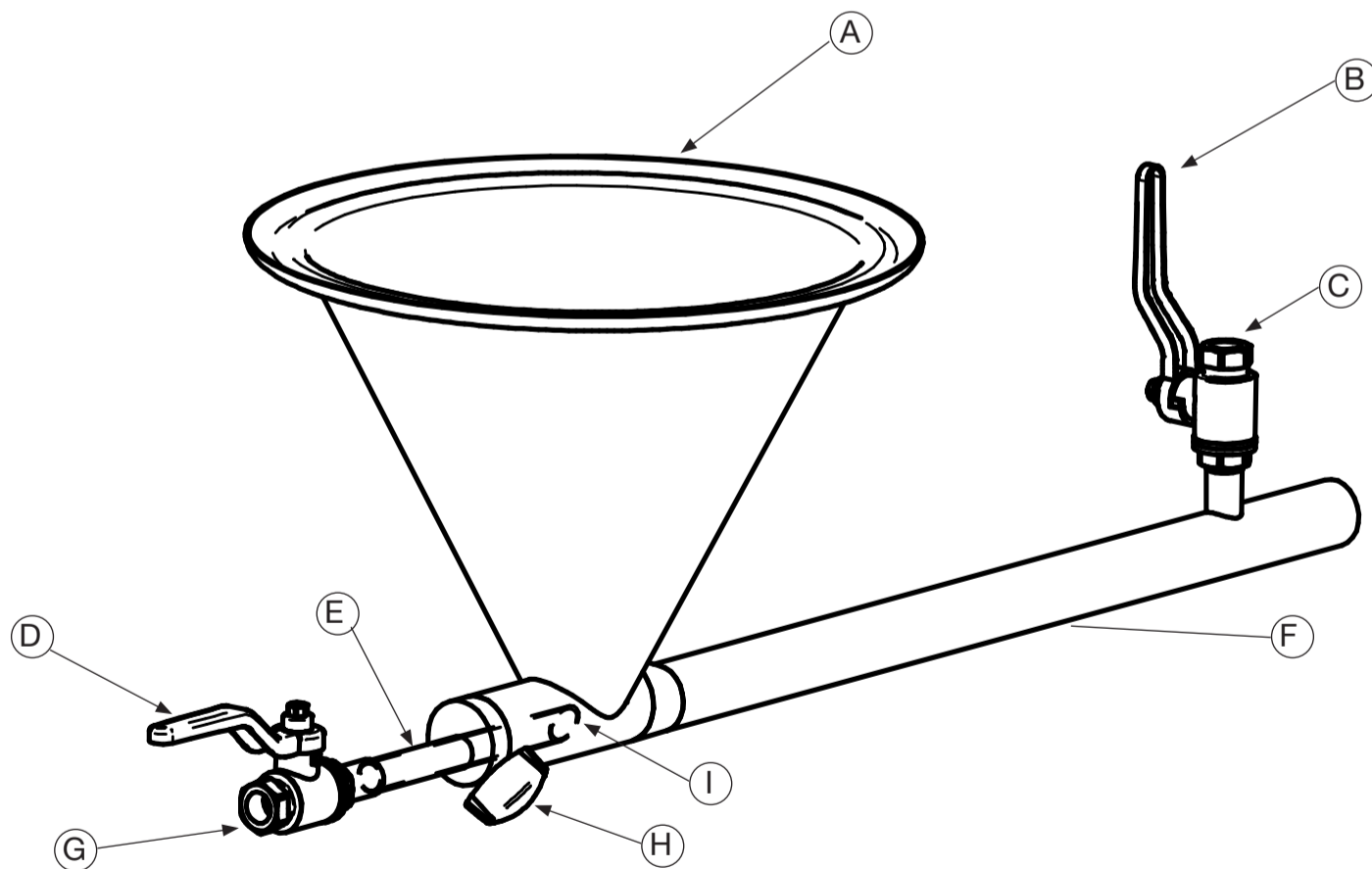
Art. No. 0202965 Rev02
Piab AB, 2017-08

MANUAL

Feed adapter



OVERVIEW



Pos.	Functions
A	Product inlet
B	Front air inlet control
C	Front air inlet
D	Back air inlet control
E	Air pipe
F	Product transport pipe
G	Back air inlet
H	Air pipe control
I	Air pipe tongue

SAFETY INSTRUCTIONS

Before use, see also piFLOW® manual for safety instructions.

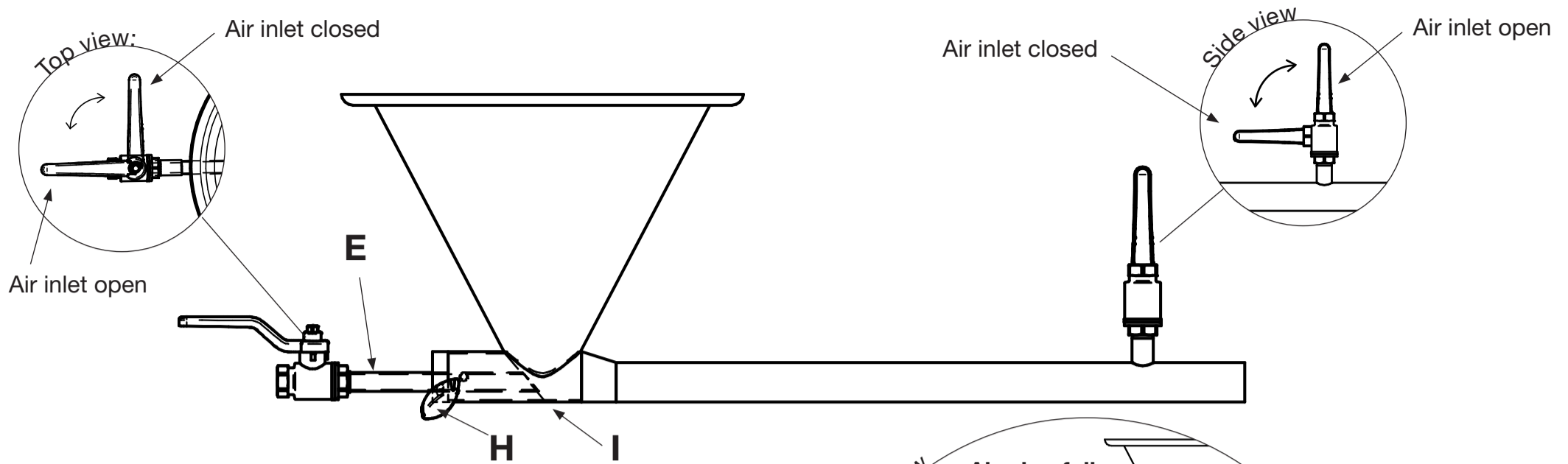
VACUUM POWER AT THE INLET

GROUNDING OF THE FEED ADAPTER

The feed adapter must be electrically bonded with the conveyor and other units or machines that are included in the conveyor system. The conveyor system must be connected to one and the same grounding point (equipotential).



START UP

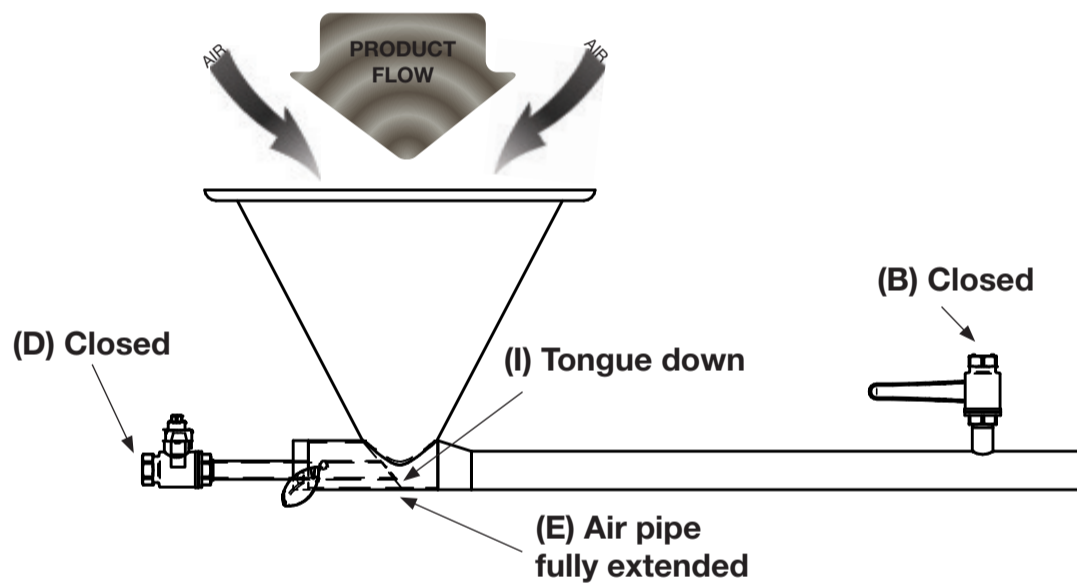
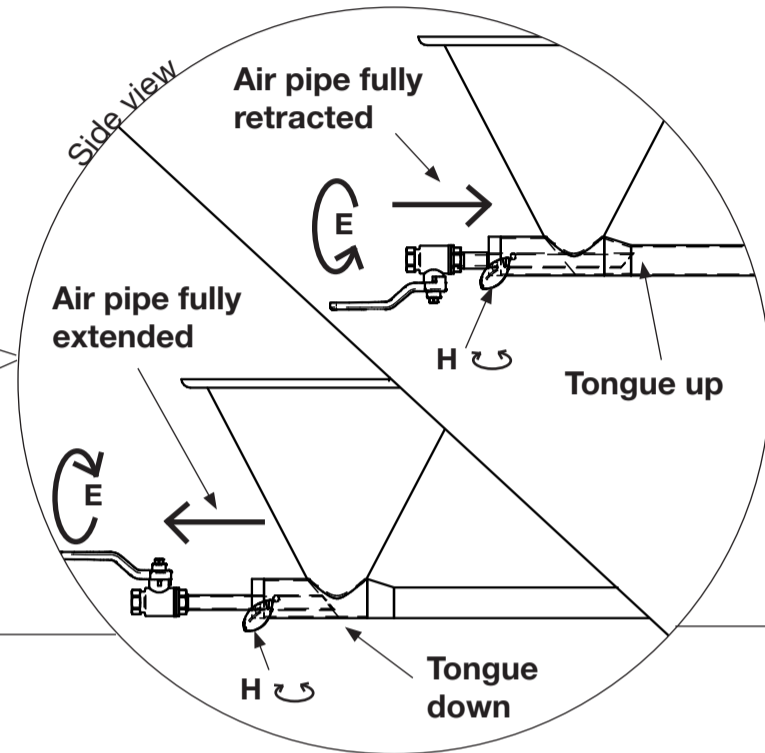


Air pipe length adjustment:

- Release air pipe control (H)
- Adjust air pipe (E) until desired length
- Fasten air pipe control (H)

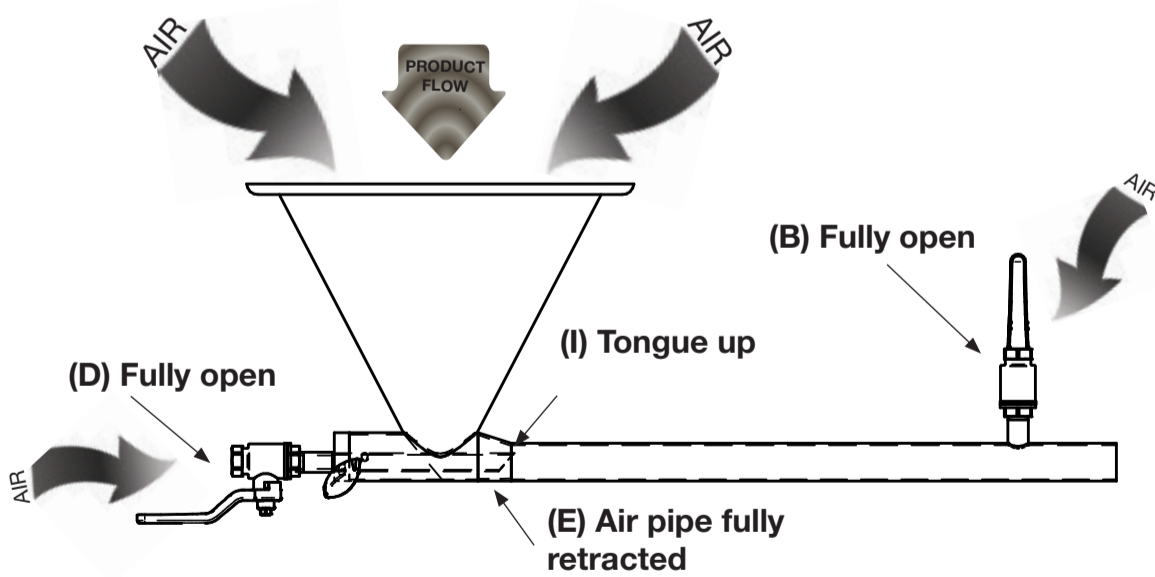
Tongue direction adjustment:

- Release air pipe control (H)
- Rotate air pipe (E) until desired rotational position of tongue (I).
- Fasten air pipe control (H)



Conveyor flow:

Dense flow



Conveyor flow:

Dilute flow

SPARE PARTS

Pos.	Description	Art. No.
J	Clamp ring 21 cpl	0103972
K	Module seal 21 NBR	0206433
K	Module seal 21 Q	0206448
L	Loos flange Ø340/215	0202797
M	U flange seal 21-Q	0202798
M	U flange seal 21-NBR	0202804

