



Experience the power!



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Small but Powerful!

We have created the Micro class drive to provide

the optimal solution for small size motor controls.

You will be experiencing amazing power with this slim size.



Slim and variety!

Our iE5 is best fit for small machineries such as packing machines, small conveyers, treadmills and etc...









Smaller micro size

Our iE5 realizes 5% smaller micro size comparing to previous product.



SV002 iE5-1

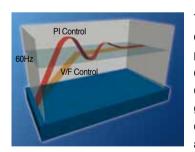
Easy operation and control

The operation became easy by adopting the 6 keys and volume resistor types on the loader. Besides, convenience is guaranteed by limiting the total number of parameters as 100 parameters.





PI Control



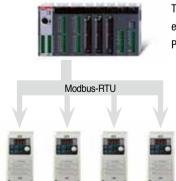
The PI Control is used to control the oil level, temperature and pressure of plant and process. This drive speed control function compares between drive setting value and signal values gauged from sensors and actual control is made through Proportion and Integral.

PNP, NPN dual control Signal



iE5 provides both PNP and NPN minor signal powers so that no matter what signal type the external controller adopts, +24V power can be applied.

Modbus communication interface (opitoral)



The optional modbus communication enables controlling drives through PLC and other controlling devices.

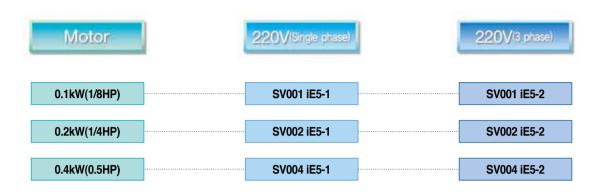
Parameter copy function (Under development)

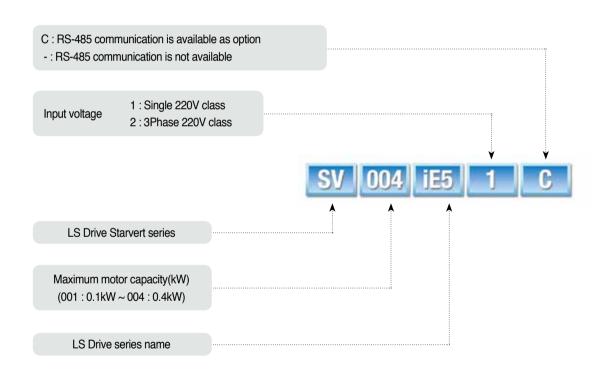


The parameters inputed to a drive can be duplicated and copied to other drives by this parameter copy unit.



Model and Specifications





SV004iE5-1	Drive model
INPUT 200 ~ 230V 1phase 5.5A 50/60Hz	Input voltage specification
OUTPUT 0 ~ INPUT V 3phase 2.5A 0.1~200Hz 0.5HP/0.4kW (D)	Output voltage, Rated output current, Frequency, Drive capacity
0010222100155	Barcode and serial number
LS Industrial Systems Co., Ltd. Made in Korea	

Standard Specification

■ Basic specification

Model: SV □ □ □ iE5 - □		001-1	002-1	004-1	001-2	002-2	004-2	
Applicable motor *Note1) [HP]		1/8	1/4	1/2	1/8	1/4	1/2	
Арріісаріе пі	Olor Molory	[kW]	0.1	0.2	0.4	0.1	0.2	0.4
	Rated capacity [kVA] *Note2)		0.3	0.6	0.95	0.3	0.6	1.14
D	Rated current [A]		0.8	1.4	2.5	0.8	1.6	3.0
Rated output	Output frequency [Hz]		0 ~ 200 [Hz]					
	Output voltage [V]		3 phase 200 ~ 230V *Note3)					
	Applicable voltage [V]			1 phase 200 ~ 230 VAC (±10%) 3 phase 200 ~ 230 VAC (±10%)				
Rated input	Input frequency[Hz]		50 ~ 60 [Hz] (±5%)					
	Rated current [A]		2.0	3.5	5.5	1.2	2.0	3.5

^{*}Note1) The standard of rated capacity is 220V.

■ Control

Control type	V/F Control
Frequency set resolution	Digital command : 0.01Hz Analog command : 0.1Hz (Max.frq : 60Hz)
Frequency accuracy	Digital command: 0.01% of Max. Output frequency Analog command: 0.1% of Max. Output frequency
V/F pattern	Linear, Squared, User V/F
Overload capacity	150% / 1Min
Torque boost	Manual / Auto torque boost

Operation

Operation method		Operation method can be selected between loader, terminal and communication operation
Frequency set		Analog method : 0~10(V), 0~20(mA), Loader volume Digital method : Loader
Operation function		PID Control, Up-Down , 3-wire operation
	NPN / PNP Selectable	
Input	Multi- function terminal (5 points) P1,P2,P3, P4,P5	FWD/REV operation, Fault reset, Jog operation, Multi- step frequency(up/down), DC braking in stop mode, Frequency increase, Frequency decrease, 3 wire- operation external trip A and B, Shift to general operation from PI operation. Analogue command frequency set, Up/down save frequency delete
	Multi- function relay terminal	Fault and drive operation condition output (N.). N.C) AC250V below 0.3A and below DC 30V 1A
	Analogue output	0~10Vdc(below 10mA) : can be selected among frequency, current, voltage, DC voltage

Protection

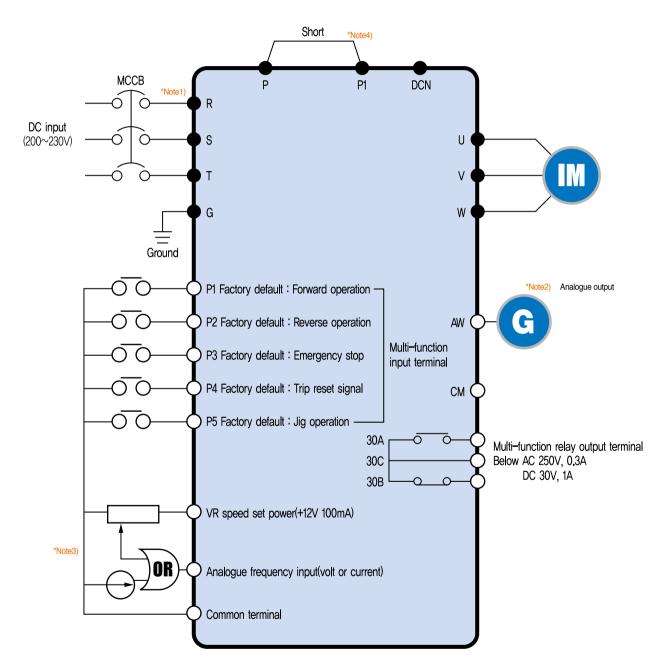
Trip	Over voltage, Under voltage, Over current, Ground fault, Drive overload, Overload trip, Overheat, Condensor overload, Phase loss overload protection, Frequency command loss, Hardware fault
Alarm	Stall prevention
Momentary power loss	Below 15msec : Operation continued (should be within rated input voltage and rated output) Over 15msec : Auto re-ignition operation.

■ Guaranteed operation condition

Cooling	Open cooling	
Enclosure	IP20 (open type)	
Ambient temperature	-10℃ ~40℃	
Protection temperature	-20℃ ~ 65℃	
Humidity	Below 90% RH (non-condensation)	
Altitude/Vibration	Below 1000m, 5.9m/sec square (0.6G)	
Installation condition	No corrosive gas, No flammable gas, No oil mist, No dust	

^{*}Note2) The maximum output voltage does not increase over input voltage and the output voltage can be set below input voltage level.

Wiring



"Note1) " • "and " o "means the main circuit and the control circuit respectably.

Please connect to the R and S terminals in case of single phase use.

*Note2) The analogue output is from zero to 10V.

*Note3) The voltage current and loader volume is possible for the external speed command.

*Note4) The P and PI terminals for DC reactor are connected as short circuit.

Terminal Function



	Terminal signal	Terminal name	Description		
	R, S, T	DC input	Connect 3 phase AC power		
NA-in-ain-ait	U, V, W	Drive output	Connect 3 phase induced motor		
Main circuit	P, P1	DC reactor connection	Connect DC reactor.		
	G	Ground	Ground connection terminal		

^{*}Note) Please connect to the R and S terminals for single phase drive.

P1 P2 P3 F	P4 P5 VR	AL AM CM	30A 30B 30C
------------	----------	----------	-------------

Classification	Terminal signal	Terminal name	Description		
lance de artico al	P1, P2, P3, P4, P5	Multifunction input terminal	Factory default value P1 (FX : forward operation) P2 (RX : Reverse operation) P3 (EST : Emergency stop) P4 (RST : Trip clear signal) P5 (JOG : Jog frequency operation)		
Input signal	VR	Frequency set power	Analog frequency set power. Max, output is +12V 100mA.		
	Al	Frequency set(Volt/Current)	DC 0~10V and DC 4~20mA can be set as basic frequency.		
	СМ	Frequency set common terminal	Analog frequency set signal and AM common terminal.		
Output signal	АМ-СМ	Display	Among output frequency, output current and output voltage, one item can be selected as output. Factory set is output frequency. Max output voltage is 0~10V. (Below 10mA)		
	30A, 30C, 30B	Multifunctional relay	Drive protection function is activated as blocking the output and releasing multifunction signal. AC 250V below 0.3A and below DC 30V 1A.		

Loader Function



Classification	Display	Function	Function description	
LED	FWD	Forward	Light is on with forward operation.	
	REV	Reverse	Light is on with reverse operation.	
	SET	On setting	Light is on when parameter is being set.	
	RUN	On operation	Light is off when the drive is on Acc/Dcc and on with normal speed operation.	
	A	Up key	For code shift or increasing parameter set value.	
	▼	Down key	For code shift or decreasing parameter set value.	
	RUN	Operation key	For drive operation	
	STOP	Stop/Reset	Stop command key during operation and also used as fault clear key.	
KEY	FUNC	Function key	Used for changing parameter set value and saving its value	
KET	SHFT	Shift key	Shift between groups and parameter setting or moving digit number to the left.	
	Volume resistor		For changing operation frequency.	
	NPN/PNP se	election switch	Turning to either NPN or PNP mode.	
	Current/Voltage selection switch		Switch for transforming the analog switch inputs into current or voltage.	



Shifts between each code and group

■ Diagram of function code shift method

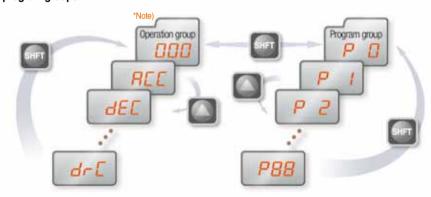




The parameter group of iE5 consists of below two groups

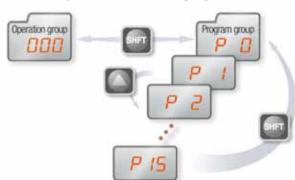
Group name	Content
Operation group	Basic parameters for operation such as the Target frequency, Acc/Dec time and etc.
Program group	Additional function set parameter

• Shifts between groups can be enabled pressing the shift key at the zero code of the operation and program groups.



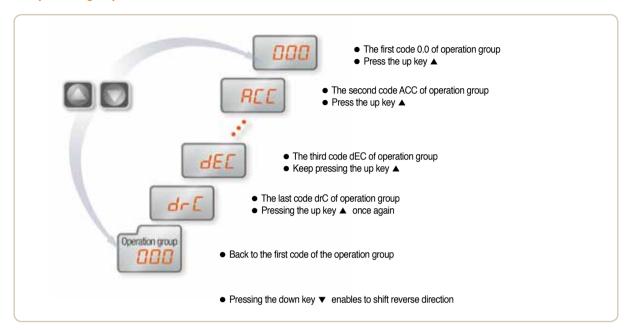
*Note) The target frequency can be set at the first group of operation group so that the factory default value has been set as 0.0 yet in case of frequency change, the changed frequency is displayed.

 If a user presses the shift key out of number 0, the activating parameter shifts to 0 and if the user presses once more the shift key can be shifted between groups.

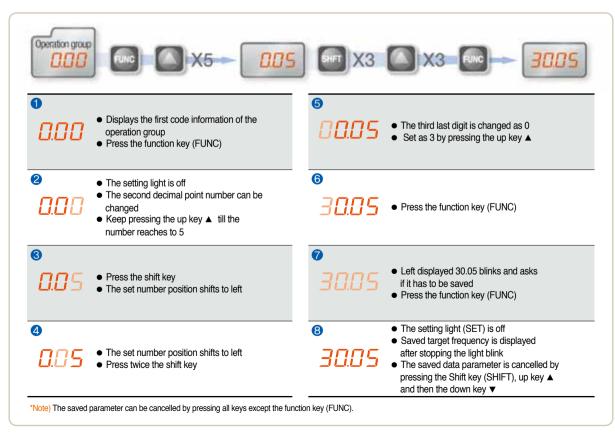


Shifts between each code and group





■ Setting the operation group frequency to 30.05Hz (Keypad operation)





Parameter Descriptions

■ Operation group

Display	Function	Setting range			Description	Factory default	Mode change during run
0.0	Command frequency	0 ~ 200 [Hz]	Displa displa opera The fr	Operation frequency set. Displays the command frequency during stop mode and displays the output frequency during run In case of multi-speed operation, the frequency will be zero speed. The frequency setting can not be set over the maximum frequency(P16).			0
ACC	Acceleration time	0 0000 / 1	٠.				0
dEC	Acceleration time	0 ~ 6000 [sec]	Zero t	imes acc/dec time in o	case of multi-step speed acc/dec.	10.0	0
			0	Operation using the	RUN key and the STOP key of loader		
dry	Operation command drv method 0	d 0~3	1	Terminal operation	FX : Forward operation command RX : Reverse operation command	1	Х
uiv	metrod		2	2 Operation	FX : Operation and Stop command RX : Selecting reverse		
			3	Communication op	eration: Operation by communication		
			0	- Digital	Loader digital frequency setting 1	0	X
	Francisco e e e e e e e e e e e e e e e e e e e	0~4	1	Digital	Loader digital frequency setting 2		
Frq	Frequency setting method		2	Analog	Terminal AI input		
	moulou		3		Loader volume resistor		
			4		Communication option		
St1	Multi step frequency 1		Speed	d 1 frequency set in ca	ase of multi step operation	10.0	0
St2	Multi step frequency 2	0 ~ 200 [Hz]	Speed	d 2 frequency set in ca	ase of multi step operation	20.0	0
St3	Multi step frequency 3		Speed	d 3 frequency set in ca	ase of multi step operation	30.0	0
CUr	Output current	-	Outpu	t current display		-	-
rPM	No of times of motor spin	-	Displa	ying no of time of mo	tor spin(RPM)	-	-
dCL	Drive DC voltage	-	Displa	ying the DC link volta	ge of drive inside	-	-
vOL	Output voltage	-	Displa	lying output voltage		vOL	-
nOn	Fault status	-	Displaying the trip type, frequency, current and operation condition of trip			-	-
				Setting the operation command method as 0			
drC	Spin direction selection	F, r	F			P	0
			r Reverse operation				

■ Program group

Display	Function	Setting range	Description	Factory default	Mode change during run
P0	Jump code	0~88	Shifting code number set	1	0
P1	Fault history 1	-	Fault type and frequency, current, acc/dec and stop condition of fault. The latest fault is saved as fault history no 1.	nOn	-
P2	Fault history 2	-		nOn	-
P3	Fault history 3	-		nOn	-
P4	Fault history delete	0~1	Deleting the fault history P1~P3	0	0
			0 Forward/Reverse spining is possible		
P5	Forward/Reverse not allowed 0 ~ 2	0~2	Forward spinning not allowed	0	X
	allowed		2 Reverse spinning not allowed		
P6	Acceleration pattern	0~1	0 Liner pattern operation	0	Х
P7	Deceleration pattern	0~1	1 S shape pattern operation] "	^
			0 Deceleration stop		
P8	Stop mode selection	0~2	1 DC braking stop	0	×
			2 Free run stop	1	
P 9	DC braking frequency	0.1 ~ 60 [Hz]	DC braking start frequency. DC braking frequency can not be set below the starting frequency P18.	5.0	Х

Note1)

Parameter Descriptions

■ Program group

*Note1)

	Display	Function	Setting range	Description			Factory default	Mode change during run	
	P10	Output block time before DC braking	0 ~ 60 [sec]	Outpu	Output is blocked for set up time and starts DC braking.			0.1	×
-	P11	DC braking volume	0~200 [%]		DC current size that flows to motor. The standard is motor rated current (P43).			50	х
	P12	DC braking time	0 ~ 60 [sec]	DC tim	ne that flows to motor.			1.0	Х
	P13	DC braking volume at ignition	0~200 [%]		rrent volume that flows rated current (P43).	to motor before it spir	ns.	50	×
	P14	DC braking time of ignition	0 ~ 60 [sec]	DC cu	rrent flows to motor for	scheduled time at igr	ition.	0	Х
	P15	Jog frequency	0 ~ 200 [Hz]		eration frequency can equency can not be se		ency(P16).	10.0	0
					ency setting related ma andard frequency of A		neters.		
	P16	Maximum frequency	40 ~ 200 [Hz]	value	Once the maximum f s other than P17(stand mum frequencies that	dard frequency) are ch	nanged as the	60.0	X
	P17	Standard frequency	30 ~ 200 [Hz]		utput frequency within voltage of motor.	which the drive output	equals to the	60.0	×
Ī	P18	Starting frequency	0.1 ~ 10 [Hz]	The m	inimum parameter valu	ue of frequency level.		0.5	Х
	P19	Torque boost selection	0~1	0	Manual torque boos			- 0	х
				1	Automatic torque bo				
	P20	Forward operation torque boost	0 ~ 15 [%]	In case	oost volume, in case of e of maximum output v	oltage.		5	X
	P21	Reverse operation torque boost	0 ~ 15 [%]	The m	oost volume, in case of aximum output voltage		at flows to motor.	5	×
	P22	V/F pattern	0~1	1	Liner Square			0	X
	P23	Output voltage control	40 ~ 110 [%]	Outpu	voltage size control. T	he input voltage is sta	andard.	100	Х
	P24	Overload trip selection	0~1		ng the drive output in c verload protection func		sets as umber 1.	1	0
-	P25	Overload trip level	50 ~ 200 [%]		ad current size setting rated current (P43) is s			180	0
	P26	Overload trip time	0 ~ 60 [sec]		olocks output if the ove ad trip time.	rload trip level(P25) c	urrent flows for the	60	0
					erating in acceleration eration is stopped during		ion.		
					Stall prevention during deceleration	Stall prevention during normal deceleration	Stall prevention during acceleration deceleration	-	
					bit 2	bit 1	bit 0	1	
		Stall prevention		0	-	-	-		
	P27	selection	0~7	1	-	-	V	0	X
				3	-	V	- V	_	
				4	V	- ·	-	-	
				5	V	-	v	1	
				6	٧	V	-]	
				7	V	V	V		
	P28	Stall prevention level	30 ~ 150 [%]	norma	ying the stall preventio I operation in terms of otor rated current(P43	150	x		
	P29	Up/Down frequency save selection	0~1		ing the set frequency for chooses number 1, it is			0	х
Ī	P30	Up/Down frequency save	-	Displa	ying up/down operation	n stop or before accel	eration frequency.	0.00	-
	P31	Dwell frequency	0.1 ~ 200 [Hz]	Displaying up/down operation stop or before acceleration frequency. Once operation command is inputted, first outputs the dwell frequency during dwell time(P32) and then starts acceleration. Dwell value can be set between the maximum frequency P16 and starting frequency P18.				5.0	x
Ī	P32	Dwell time	0~10 [sec]		operation time setting			0.0	X
	1 02			2110111	anon and ooming	0.0			



Parameter Descriptions

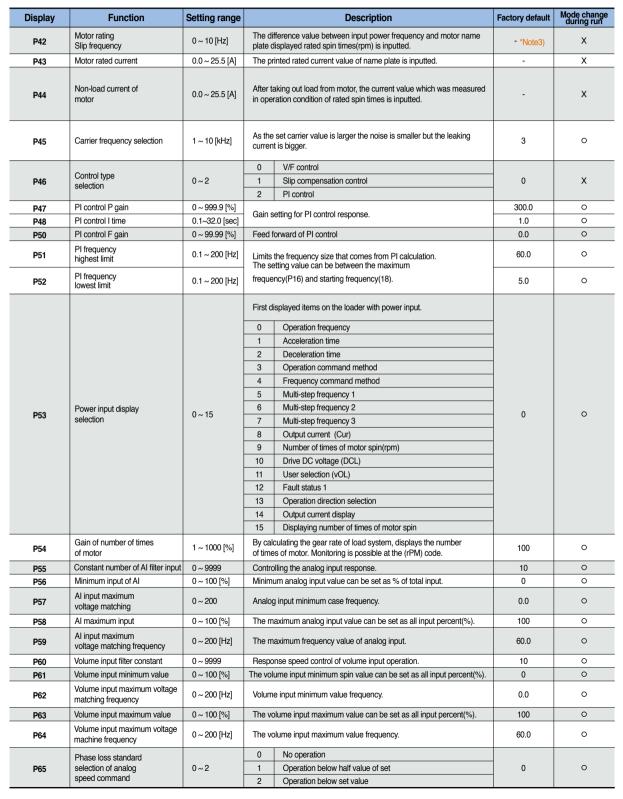
■ Program group

Display	Function	Setting range			Descr	iption		Factory default	Mode change during run
						user selection. I detect during run	can be selected.		ummg rum
			User select		und detect ng run GCt	Input phase loss detect CoL	Output phase loss detect(Pot)		
					bit 2	bit 1	bit 0		
	User selection fault		0		-	-	-		
P33	detect	0 ~ 7 [bit]	1				V	0	0
			2			V		_	
			3			V	V	-	
			4		V		V	_	
			5		V	V	V	-	
			7		v	V	V	-	
P34	Selecting start with power input	0~1	Either terr	minal number	1 or 2. Acce	on command meth leration is getting si ith power input.		0	Х
P35	Selecting start after trip	0~1	either tern In the con	ninal number	1 or 2. FX and RX	on command meth		0	0
		While mot	tor is on spini	ng, this funct	ion prevents the pro	obable faults.			
				Starting with power input(P34)	Restart afi instant pov failure		er General Acceleration	-	0
				bit 3	bit 2	bit 1	bit 0		
			0	-	-	-	-		
			1	-	-	-	v	_	
			2	-	-	v	-		
			3	•	-	V	V	0	
P36	Speed search selection	0 ~ 15 [bit]	4	-	V	-	-		
			5	-	V	-	V -		
			7	-	v v	V	V	_	
			8	V	-	-	-	-	
			9	v v	-	-	v	_	
			10	V	-	v	-		
			11	٧	-	v	v	-	
			12	٧	v	-	-	-	
			13	V	v	-	v	1	
			14	V	v	v	-		
			15	V	v	V	V		
P37	Speed search current level	80 ~ 200 [%]		ent size during ed current(P4		ch operation is limit d.	ed.	100	0
P38	Number of times of Auto-restart	0~10	Setting number of times that drive can operate automatically after trip. If trips exceed the set times, drive does not restart automatically. Only use when the operation command method(drv) of operation group is selected either terminal umber 1 or 2 and the operation command is inputted. However, the Auto-restart does not work in case the protective functions such as OHT, LVT, EST and HWT are in active.			0	0		
P39	Auto re-start stand by time after trip	0 ~ 60 [sec]	Re-start is time of trip		er the auto re	e-start stand-by		1.0	0
P40	Motor capacity selection	0.1 ~ 0.4						- *Note2)	Х
P41	Number of poles of motor	2~12	Used for r	number of spi	ning times of	motor of the opera	tion group.	4	Χ

*Note2) The initial value of P40 is set for the drive capacity.

Parameter Descriptions

Program group





Parameter Descriptions

■ Program group

Display	Function	Setting range		Des	scription			Factory default	Mode change during run
Boo	Multi-function input		0	Forward operation comma	ınd(FX)			- 0	0
P66	terminal P1 function		1	Reverse operation command(RX)				0	O .
P67	Multi-function input terminal P2 function		2	Emergency stop(EST-Emergency stop trip) : Temporal output block.			1	0	
P68	Multi-function input		3	, ,		- 2	0		
1 00	terminal P3 function		4	Jog operation command (JOG)			_	
P69	Multi-function input terminal P4 function		5	Multi-step frequency-up				3	0
	torrimar Francior		7	Multi-step frequency-down					
			8	-				-	
			9	-					
			10	-					
			11	DC braking command					
		0~24	12	-					
			13	-					
			14	-					
P70	Multi-function input		15	Up-down operation	Frequency up			4	0
	terminal P5 functions		16	function	Frequency do	own			
			17	3-wire operation.	A				
			18	External trip signal input	A contact (EtA) B contact (EtB)			_	
			20	External signal input : E Changing operation mode	. ,		n	_	
			21		_ m				
				C1 Changing operation mode from option operation to master operation 22 Analog command frequency fix				<u> </u>	
			23	Acc/Dec stop command	-,				
			24	•					
	Input terminal status		В	BIT4 BIT3 BIT2 BIT1 BIT0					
P71	display		ı	P5 P4 P3 P2 P1			-		
P72	Multi-function input filter constant	1 ~ 20	Bigg	ger setting value resets in slo	wer response s	speed.		15	0
				Output item	Matching	output 10[V]			
	Analog output item		0	Output frequency	ut current 150% ut voltage 282V			_	
P73	selection	0~3	1	Output current				0	0
			2	Output voltage				_	
	A l	10 000 [0/]	3	Drive DC voltage	DC 400V			100	
P74	Analog output level control	10~200 [%]		is standard				100	0
P75	Detected frequency	0 ~ 200 [Hz]	chos	ase use when the output term sen from 0~4.		, ,	t(P//) is	30.0	0
P76	Detectable frequency range		Nor	more than the maximum freq	uency(P16) ca	ın be set.		10.0	0
			0	FDT-1					
			1						
			2						
			3	FDT-5				_	
			1 4	4 FDT-5				_	
				Overload (OL)					
			5	Overload (OL)					
			5 6	Drive overload (IOLt)				-	
	Multifunctional relay		5	Drive overload (IOLt) Motor stall (STALL)				-	
P77	terminal function	0~17	5 6 7	Drive overload (IOLt)				17	0
P77		0~17	5 6 7 8	Drive overload (IOLt) Motor stall (STALL) Overvoltage fault (OVt))			17	0
P77	terminal function	0~17	5 6 7 8 9	Drive overload (IOLt) Motor stall (STALL) Overvoltage fault (OVt) Low voltage fault (LVt))			17	0
P77	terminal function	0~17	5 6 7 8 9	Drive overload (IOLt) Motor stall (STALL) Overvoltage fault (OVt) Low voltage fault (LVt) Cooling pin overheat (OHt) Command loss On operation)			17	O
P77	terminal function	0~17	5 6 7 8 9 10 11 12 13	Drive overload (IOLt) Motor stall (STALL) Overvoltage fault (OVt) Low voltage fault (LVt) Cooling pin overheat (OHt) Command loss On operation On stop)			17	0
P77	terminal function	0~17	5 6 7 8 9 10 11 12 13	Drive overload (IOLt) Motor stall (STALL) Overvoltage fault (OVt) Low voltage fault (LVt) Cooling pin overheat (OHt) Command loss On operation On stop On normal operation				17	0
P77	terminal function	0~17	5 6 7 8 9 10 11 12 13	Drive overload (IOLt) Motor stall (STALL) Overvoltage fault (OVt) Low voltage fault (LVt) Cooling pin overheat (OHt) Command loss On operation On stop	on			17	0

Parameter Descriptions

■ Program group

Display	Function	Setting range			Description		Factory default	Mode change during run		
				After trip, when the number of Auto restart is set, P38 is activated	Except low voltage trip, in all other cases this function is activated	This function is activated with low voltage trip				
				bit 2	bit 1	bit 0		0		
			0	-	-	-				
P78	Fault output selection	0 ~ 7 [bit]	1	-	-	V	. 2			
170	r dan output concession	O · / [bit]		o . [a.i.]	2	-	V	-	_	
			3	-	V	V				
			4	V	-	-				
			5	V V	- V	V -				
			6 7	V	V	- V				
P70	Drive channel	1 050				V	1	0		
P79	Drive channel	1 ~ 250		ith communication opt nunication speed set	JION		ı ı	0		
			0	2400 [bps]						
P80	Communication speed	0~2	1	4800 [bps]			2	0		
			2	9600 [bps]						
			This fo	ınction is used when t	he analog signal of terr					
P81	Operation type selection when the speed		0	or AI) or communic		0	0			
	command is lost		1							
			2	Deceleration stop	3 4 7					
P82	Speed command loss determination time	0.1 ~ 120 [sec]	loss d	If the frequency command is not inputted during speed command loss determination time the drive is operated by P81 selected operation way.			1.0	-		
P83	Communication stand-by time	2 ~ 100 [ms]		e of RS 485 communion X output after TX sign	cation, setting the standal.	d-by time to the	5			
			Comn	nunication parity and S	TOP bit are set like fol	owing.				
				Parity bit	Stop bit					
D0.4	Parity/STOP setting	0~3	0	-	1 Stop b	oit	0			
P84	Fanty/STOP setting	0~3	1	-	2 Stop b	pit				
			2	Odd Parity	1 Stop b	pit				
			3	Even Parity	1 Stop b					
					an be initialized as fact	ory default values.				
			0	-						
P85	Parameter Initializing	0~3	1	2 Groups' paramet			0	Х		
			2		parameters initialization	1				
			3 Program group parameters initialization							
P86	Password registration	0~FFFF		ord inputted to prohib HEXA.	it the parameter chang	e and values are	0	0		
D07	Parameter change	0∼FFFF	The p		ibition can be executed	or cleared by the	. 0	0		
P87	prohibition	U~ FFFF	UL(Ur	llock) P	arameter change is all	owed				
			L(Loc							
P88	Version of Software	-		ys the SW version of o			-	х		



Protections

Display	Protections	Descriptions
OCE	Over current	Drive output is blocked in case the output current is over 200% of rated current.
GFE	Ground current	In case the ground protection of starting point is used, the drive output is blocked if ground current flows that is generated from the drive output side.
GEE	Ground current	Drive blocks its output if the over current is flowed to any phase of between U.V.W phase. In this case the over current is generally generated by unbalancing from ground fault.
I OL	Overload	If the output current of drive is over 150% of rated current for more than one minute, the output is blocked. The protection time is shortened as output current is increased
OLE	Overload trip	If output current is bigger than motor rated current(P25) the output is blocked
OHE	Cooling fan overheat	If the drive cooling fan is overheated, and if the ambient temperature of drive reaches to over recommended degree, the output of drive is blocked.
EOL	Condenser overload	This fault is generated in case of single phase loss of three phase product or if DC voltage fluctuation level becomes big as the main condenser is aged. Yet the condenser overload detection time can be varied depend on the output current size.
POL	Output loss	More than one phase becomes loss among U.V.W, the drive output is blocked.
Dut	Over voltage	If the main circuit DC voltage of drive inside goes over 400V, the output is blocked. This over voltage is generated if the deceleration time is too short or the input voltage goes over recommended level.
LuE	Low voltage	If drive inside main circuit voltage goes below 180V, drive blocks its output.
EEP	Parameter save fault	When the changed parameter is inputted to drive, if some faults are generated, this fault is displayed. This is displayed with power input.
Н⊡Е	Hardware fault	This is displayed with CPU or OS fault. This is not cleared by the STOP/RST key of loader or by the reset terminal. Fault is not cleared by STOP/RST keys of the keypad or reset terminal. Please re-input power after off the drive power and the keypad display power is completely off.
ESE	Output instant blocking	Drive output is blocked when the EST terminal is on. Caution: with the "ON" of terminal operation command signal FX or RX, if the EST terminal is off drive restart its operation.
ELA	A Contact fault signal input	Once the multi-function input terminal selection(P66~P70) is selected as number 18 (External trip signal input: A contact) and if this selected becomes "OFF" the drive blocks output.
ЕЕЬ	A Contact fault signal input	Once the multi-function input terminal selection(P66~P70) is selected as number 19 (External trip signal input : B contact) and if this selected becomes "OFF" the drive blocks output.
L	Frequency phase loss	Displays fault status of frequency command. In case the analog input(0~10V), 0~20mA and option(RS485) operation, if the operational signal is not inputted, the operation is carried out by P81 that is selected from the speed command phase loss operation.

Check and Remedy



Protections	Fault reason	Remedy
<u> </u>	aution The fault caused by over current may damage drive ins so that the reason of over current has to be cleared firs	
CIEL Over current	Acc/Dec time is too fast comparing to the load inertia(GD2) Load is bigger than rated value. Drive output is released during free run of motor. Output terminal and ground fault. Motor breaking is too speedy.	 ▶ Please set the Acc/Dec time with higher margin. ▶ Please replace bigger capacity drive. ▶ Try to operate after stopping motor or please use the speed search function(H22) of function group 2. ▶ Please check the output wiring. ▶ Please check the mechanical break.
Ground current	Drive outputcable is on ground fault. Motor insulation is heated.	 ▶ Please check the output terminal wiring. ▶ Please replace the motor.
I IIL IILE Drive overload Overload trip	Load is bigger than rated value. Torque boost volume is too big.	➤ Please use higher capacity motor and drive. ➤ Please reduce the torque boost volume.
Cooling fan overheat	Cooling system fault.Cooling fan lifetime is over.High ambient temperature.	 ▶ Please check the vents. ▶ Please replace cooling fan. ▶ Please keep the ambient temperature to 40°C.
Condenser overload	1 phase is loss of three phase product. Internal condenser life is over.	 ▶ Please check input power wiring. ▶ Please check the input power. ▶ Replacement may need please ask after sales service.
PIL Output phase loss	Electronic contactor fault of output part. Output wiring fault.	Please check the electronic contactor of output part. Please check the output part wiring.
Over voltage	Dec time is too short comparing to the load inertia(GD2). Regenerative load is located at the output part. Main power is to high.	 ▶ Please set the deceleration time with higher margin. ▶ Please down the main power below rated value.
Low voltage	Main power is too low. Bigger than power capacity load is contacted to the main power part. Electronic contactor fault of power part.	 ▶ Please use over rated value power. ▶ Please use higher power. ▶ Please replace the electronic contactor.
E F A contact fault signal input E L B contact fault signal input	When the multi-function input terminal selection of the program group(P66~P70) is set as number 18 or 19 if these terminals are "ON" these fault messages are displayed.	➤ Circuit fault and external faults.
Frequency command loss	No command at the V1 and I terminals. No signal input of communication option.	Please check the wiring and command level of V1 and I terminals. Please check the communication cable of the master device.
	EP H''L'E er save fault Hardware fault	➤ After software upgrade when the power is inputted as first time, these messages are displayed. In this case, please "OFF" the power first and then re-input the power. This is normal operation after software upgrade.



Peripheral device specifications

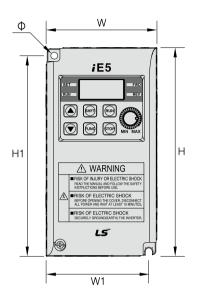
■ MCCB and MC standards

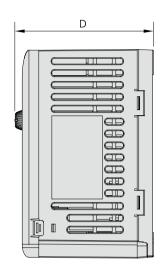
Voltage	Capacity		Circuit Breaker (MCCB)			Leakage Breaker (ELCB)		Magnetic Contactor (MC)	
voltage	[kW]	Model	Rated Current [A]	Model	Rated Current [A]	Model	Rated Current [A]	Model	Rated Current [A]
	0.1		3		15	ABS33c	5	- MC-6a	
1-Phase 200V	0.2		3	3 5 UTE100 5	15		5		
	0.4	4 DO00	5		15		5		9
	0.1	ABS33c	3		15		5		9
3-Phase 200V	0.2		5		15		5		
	0.4		10		15		10		

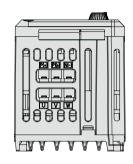
■ Reactor specification

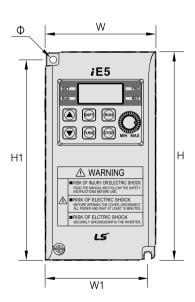
Drive capacity	AC input fuse	AC reactor	DC reactor
001 iE5-1	5A	4.2mH, 3.5A	10mH, 3A
002 iE5-1	5A	4.2mH, 3.5A	10mH, 3A
004 iE5-1	10A	5.1mH, 5.4A	7mH, 5A
001 iE5-2	5A	4.2mH, 3.5A	10mH, 3A
002 iE5-2	5A	4.2mH, 3.5A	10mH, 3A
004 iE5-2	5A	4.2mH, 3.5A	7mH, 5A

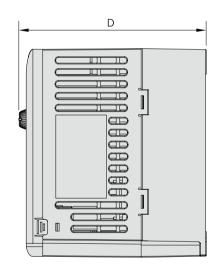
Dimension

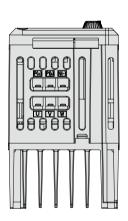






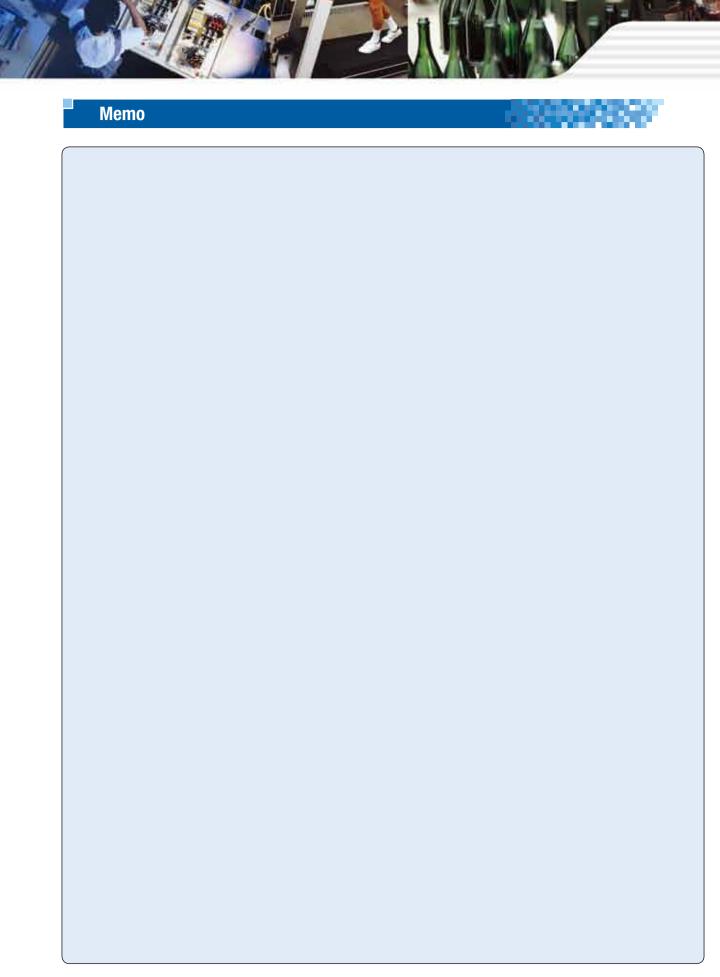






Measure	001 iE5-1	002 iE5-1	004 iE5-1	001 iE5-2	002 iE5-2	004 iE5-2
W	68	68	68	68	68	68
Н	128	128	128	128	128	128
D	85	85	115	85	85	115
H1	124	124	124	124	124	124
W1	64	64	64	64	64	64
ф	4.2	4.2	4.2	4.2	4.2	4.2
Weight(kg)	0.44	0.46	0.68	0.43	0.45	0.67

^{*}Note) Please use the M4 bolt in case this drive is installed into the panels.



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FUTURING **S**MART **E**NERGY



- For your safety, please read user's manual thoroughly before operating.
- · Contact the nearest authorized service facility for examination, repair, or adjustment.
- · Please contact a qualified service technician when you need maintenance. Do not disassemble or repair by yourself!
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.

LSIS Co., Ltd.

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www.lsis.com

■ HEAD OFFICE

LS Tower, 127, LS-ro, Dongan-gu, Anyang-si, Gyeonggi-do, Korea

■ EMEA +82-2-2034-4901 / bonseongk@lsis.com

■ Asia Pacific / Americas +82-2-2034-4620 / mswoo@lsis.com

Overseas Subsidiaries

. LSIS(Dalian) Co., Ltd. Dalian, China

No. 15, Liaohexi 3-Road, Economic and Technical Development Zone, Dalian 116600, China Tel: 86-411-8730-7510 / Fax: 86-411-8730-7560

. LSIS(Wuxi) Co., Ltd. Wuxi, China

No. 1, Lexing Road, Wuxi National High &New Tech Industrial Development Area, Wuxi214028, Jiangsu, P.T.China Tel: 86-510-8534-6666-8005 / Fax: 86-510-8534-4078

• LS Hukai Electric(Hubei) Co., Ltd._ Hubei, China

No. 100, Tanjiahe Road, Dianjun District, Yichang City, Hubei Province, 443004, China Tel: 86-717-667-7339 / Fax: 86-717-667-7559

• LS-VINA Industrial Systems Co., Ltd._Hanoi, Vietnam

Nguyen Khe, Dong Anh, Hanoi, Vietnam Tel: 84-4-6275-8055 / Fax: 84-4-3882-0220

• LSIS(ME) FZE Dubai, U.A.E.

LOB 19-205, JAFZA View Tower, Jebel Ali Free Zone, Dubai, United Arab Emirates Tel: 971-4-886-5360 / Fax: 971-4-886-5361

• LSIS Europe B.V._Netherlands

1st. Floor, Tupolevlaan 48, 1119NZ, Schiphol-Rijk, The Netherlands Tel: 31-20-654-1420 / Fax: 31-20-654-1429

• LSIS Japan Co., Ltd._Tokyo, Japan

Tokyo Club Building 13F, 2-6, Kasumigaseki 3-chome, Chiyoda-ku, Tokyo, 100-0013 Tel: 81-3-6268-8241 / Fax: 81-3-6268-8240

LSIS USA Inc._ Chicago, U.S.A.

2000 Millbrook Drive, Lincolnshire, Chicago, IL 60069, United States Tel: 847-941-8240 / Fax: 847-941-8259

Specifications in this catalog are subject to change without notice due to continuous product development and improvement.

Overseas Branches

LSIS Shanghai Office, China

32nd Floor, International Corporate City, No.3000 NorthZhongshan Road, Putuo District, Shanghai, China, 200063 Tel: 86-21-5237-9977 / Fax: 86-21-5237-7189

. LSIS Beijing Office, China

Room 2306, Building B Landgent Center, No.24 Middle Road, East 3rd Ring Road, Chaoyang District, Beijing, P.R. China Tel: 86-10-5761-3127 / Fax: 86-10-5761-3128

· LSIS Guangzhou Office, China

Room 1818-1820, Xinyuan Building, NO.898 Tianhe North Road, Tianhe District, Guangzhou, P.R China Tel: 86-20-8326-6784 / Fax: 86-20-8326-6287

. LSIS Qingdao Office, China

Room 2001, Galaxy Building, 29 ShanDong Road, ShiNan District, QingDao, ShanDong, P.R. China Tel: 86-532-8501-6058 / Fax: 86-532-8501-6057

LSIS Chengdu Office, China

Room1710, 17/F Huamin Empire Plaza, NO.1 Fuxin Road, Chengdu, P.R. China Tel: 86-28-8670-3200 / Fax: 86-28-8670-3203

LSIS ShenYang Office, China

Room 803, Hongyuan Building, 52 South Nanjing Road, Heping District, Shenyang, P.R. China Tel: 86-24-2321-9050 / Fax: 86-24-8386-7210

LSIS Jinan Office, China

Room 317, Chuangzhan Center, No. 201, Shanda Road, Lixia District, Jinan, Shandong, P. R. China Tel: 86-531-8699-7826 / Fax: 86-531-8697-7628

. LSIS Co., Ltd. Tokyo Office, Japan

Tokyo Club Building 13F, 2-6, Kasumigaseki 3-chome, Chiyoda-ku, Tokyo, 100-0013 Tel: 81-3-6268-8241 / Fax: 81-3-6268-8240

· LSIS Co., Ltd. Rep. Office, Vietnam

Gema Dept Tower 18F, 6 Le Thanh Ton, District 1, HCM, Vietnam Tel: 84-8-3823-7890

· LSIS Detroit Office, U.S.A.

5700 Crooks Rd, Suite 211, Troy, MI 48098, USA Tel: 1-248-792-2637~8 / Fax: 1-248-792-2642

. LSIS Co., Ltd. India Office, India

109 First Floor, Park Central, Sector-30, Gurgaon- 122 002, Haryana, India Tel: 91-1244-930-077 / Fax: 91-1244-930-066

• LSIS Moscow Office, Russia

123610, Krasnopresnenskaya, nab., 12, building 1, office №1005, Moscow, Russia Tel: 7-495-258-1466/1467 / Fax: 7-495-258-1466/1467

• LSIS U.K. Office, United Kingdom

G17 Bedford I-Lab, Stannard Way, Priory Business Park, Bedford, MK44 3RZ, U.K. Tel: 44-012-3483-4774 / Fax: 44-012-3483-4775