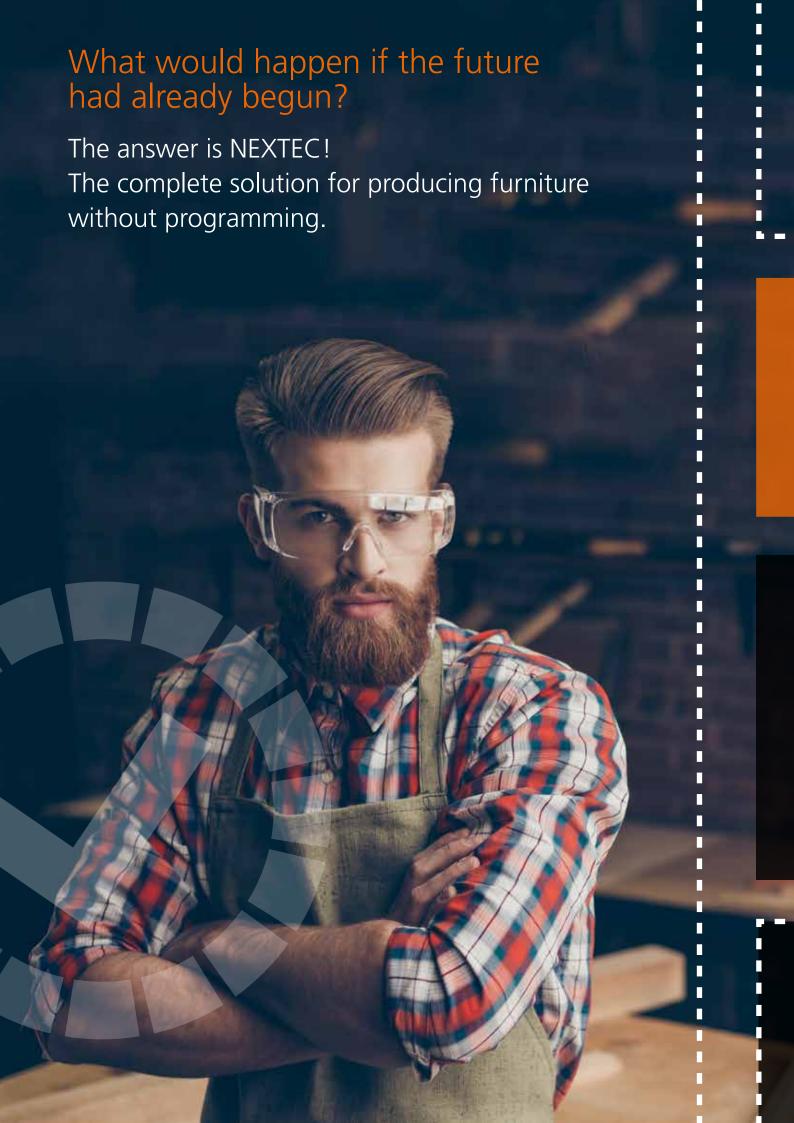
NEXTEC

TURNS YOUR CARPENTRY SHOP INTO A WORKSHOP OF THE FUTURE.



NEXTEC





Free selection of connection technique.

You or your employees select the desired piece of furniture with a mouse click – everything else is accomplished by the NEXTEC.



You can produce a complete cabinet wall in less than 30 minutes.



Everything with one clamping operation.

The unique NEXTEC Clamex package for P-system pockets on the surface and on the edge.

Over

300

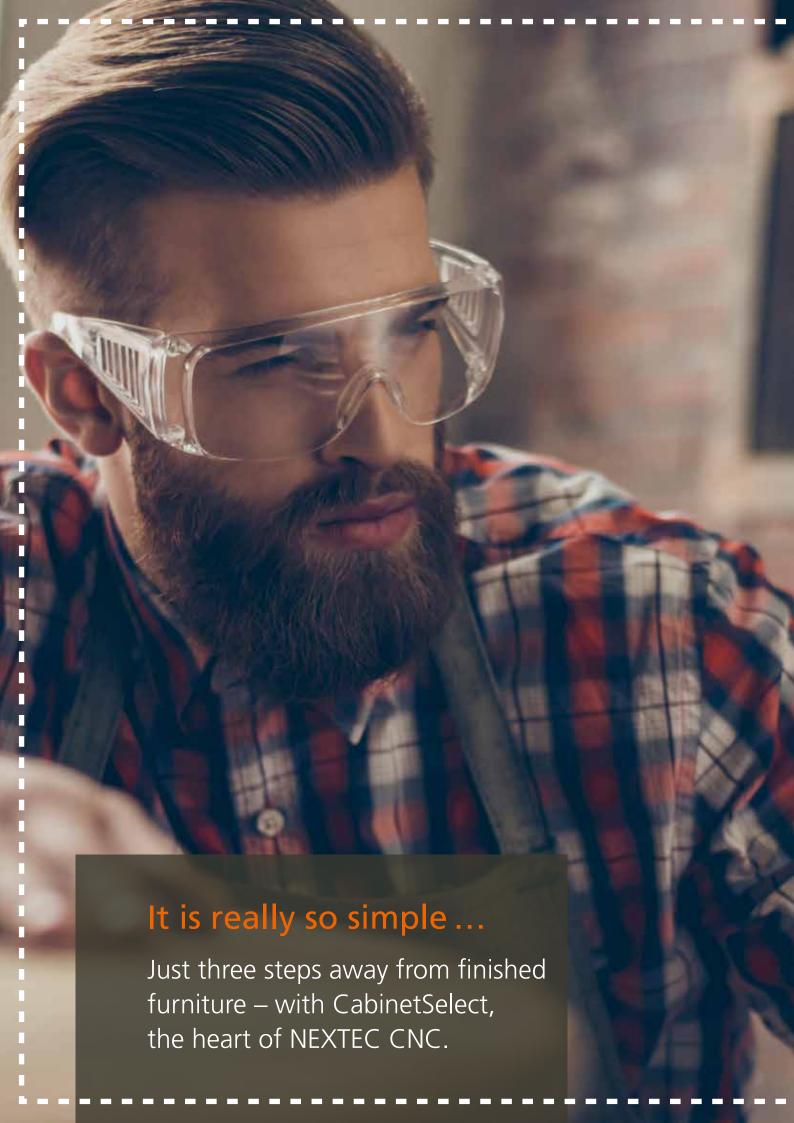
pieces of furniture ready for production in the 3D CabinetControl database – fully customizable.

100%

value creation in your workshop.

DirectCut

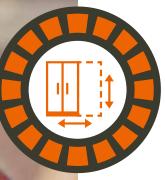
Our high speed, laser-supported cutting system turns remnants into valuable furniture components.





Select

Just a click of the mouse is all that is required to select the desired piece of furniture from the extensive CabinetSelect database and drop it into your cart.



Adapt

Create any piece of custom furniture by simply adapting dimensions and quantities. The NEXTEC writes the required nesting programs for formating, drilling and grooving in the background – all you have to do is position the panel and press the "Start" button.



Just remove the finished work from the machining table and apply edging as required. And you are ready to assemble the furniture. Now select the right connection technique.



The three Smart Factory process modules for your workshop of the future.

Process Module 2 – Automatic Part Generation

The next automatic part generation step provides the prerequisites for production.

CNC programs are created fully automatically in the background and integrated into the parts list, while BetterNest completes the optimized cutting plans.

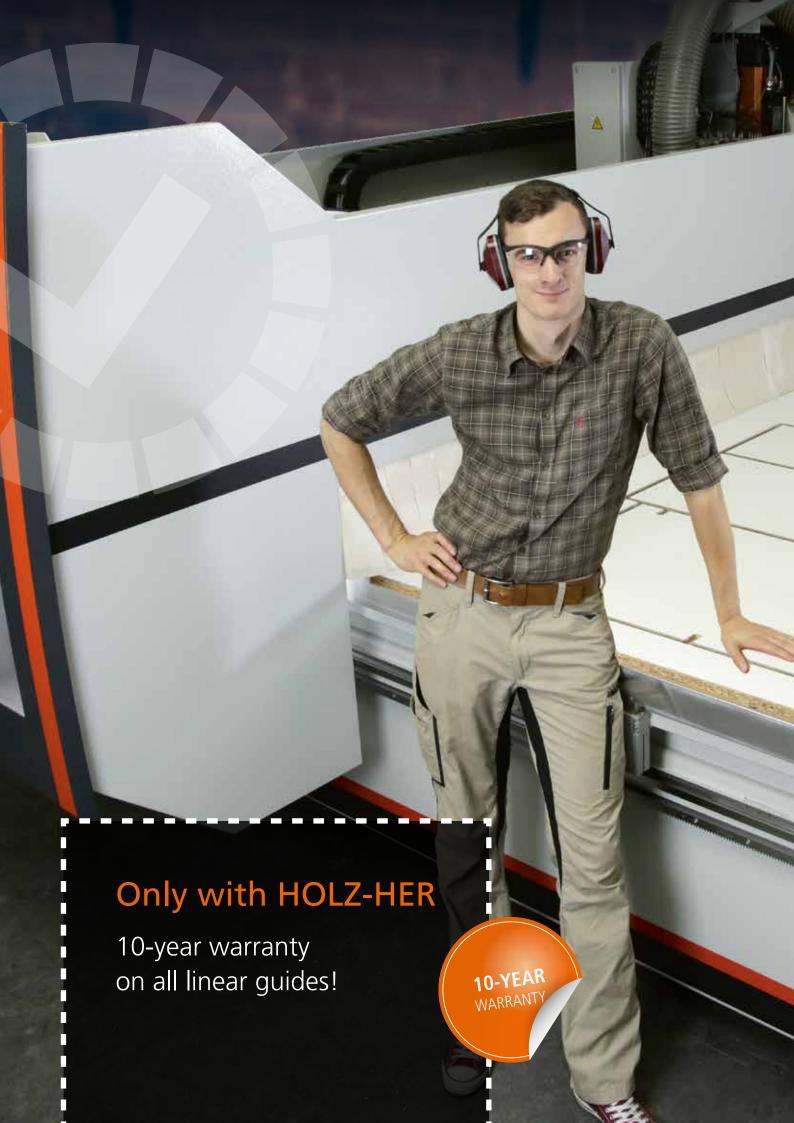


3

Process Module 3 – "Production"

In the third step "production", the previously defined jobs are organized and started. Sorting is accomplished according to material and order. So you never lose sight of the planned processing times. Central feature: The machine operator has the final say regarding the production sequence!







Machine	NEXTEC 7705 10.5 / 12.5 classic	NEXTEC 7705 10.5 / 12.5 push	NEXTEC 7707 10.7 / 15.7 classic	NEXTEC 7707 10.7 / 15.7 push
Machining dimensions in X direction in Y direction	3100/3700 mm 1580 mm	3100/3700 mm 1580 mm	3100 / 4600 mm 2200 mm	3100 / 4600 mm 2200 mm
Vector speed	110 m/min	110 m/min	110 m/min	110 m/min
Cutter unit	8 kW, air cooled, 1000 — 24,000 rpm			
	12 kW, air cooled, 1000 – 24,000 rpm	12 kW, air cooled, 1000 — 24,000 rpm	12 kW, air cooled, 1000 — 24,000 rpm	12 kW, air cooled, 1000 — 24,000 rpm
	10 kW, liquid cooled, 1000 — 24,000 rpm			
Drilling head L	Drilling head L 14 spindles (10 V 4 H), incl. sawing unit in X-Direction	Drilling head L 14 spindles (10 V 4 H), incl. sawing unit in X-Direction	Drilling head L 14 spindles (10 V 4 H), incl. sawing unit in X-Direction	Drilling head L 14 spindles (10 V 4 H), incl. sawing unit in X-Direction
	Drilling head XL 24 Spindles (18 V 6 H), incl. sawing unit in X-Direction	Drilling head XL 24 Spindles (18 V 6 H), incl. sawing unit in X-Direction	Drilling head XL 24 Spindles (18 V 6 H), incl. sawing unit in X-Direction	Drilling head XL 24 Spindles (18 V 6 H), incl. sawing unit in X-Direction
	Double drilling spindle in Y-Direction			
	Vertical drilling spindle with double positioning force			
Drilling head XL	Double drilling spindle in Y-Direction			
	Vertical drilling spindle with double positioning force			
Automation	Х	Automatic discharge pusher with integrated vacuum	Х	Automatic discharge pusher with integrated vacuum
	X	Discharge table fixed	Х	Discharge table fixed
	Х	Discharge table with conveyor	Х	Discharge table with conveyor
Workpiece support Safety equipment	High-flow nesting table with continuous vacuum field			
	8-Field vacuum, software controlled 	8-Field vacuum, software controlled 	16-Field vacuum, software controlled 	16-Field vacuum, software controlled Light grid
Workpiece clamping	2 x 140 m³/h Low maintenance, dry-running type vacuum pump	2 x 140 m³/h Low maintenance, dry-running type vacuum pump	2 x 140 m³/h Low maintenance, dry-running type vacuum pump	2 x 140 m³/h Low maintenance, dry-running type vacuum pump
	Additional vacuum pump	Additional vacuum pump	Additional vacuum pump	Additional vacuum pump
	140 m³/h Dry-running version 250 m³/h dry-running version			
Tool changer	10-Position pick-up tool changer integrated into the machine frame	10-Position pick-up tool changer integrated into the machine frame	10-Position pick-up tool changer integrated into the machine frame	10-Position pick-up tool changer integrated into the machine frame
	Can be upgraded to up to 12 tool change positions	Can be upgraded to up to 12 tool change positions	Can be upgraded to up to 12 tool change positions	Can be upgraded to up to 12 tool change positions
NEXTEC Module	1-Position X/Y Pick-up tool changer with tool cover 	1-Position X/Y Pick-up tool changer with tool cover 	1-Position X/Y Pick-up tool changer with tool cover 	1-Position X/Y Pick-up tool changer with tool cover CabinetSelect
DirectCut	Line laser X/Y-Direction, incl. software	Line laser X/Y-Direction, incl. software	Line laser X/Y-Direction, incl. software	Line laser X/Y-Direction, incl. software
Software	CAMPUS software machine license incl. aCADemy CAD/CAM module and CabinetControl Base	CAMPUS software machine license incl. aCADemy CAD/CAM module and CabinetControl Base	CAMPUS software machine license incl. aCADemy CAD/CAM module and CabinetControl Base	CAMPUS software machine license incl. aCADemy CAD/CAM module and CabinetControl Base
	BetterNest rectangular nesting	BetterNest rectangular nesting	BetterNest rectangular nesting	BetterNest rectangular nesting
	BetterNest free-form nesting	BetterNest free-form nesting	BetterNest free-form nesting	BetterNest free-form nesting
	CAMPUS software office license			





Your authorized HOLZ-HER dealer



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