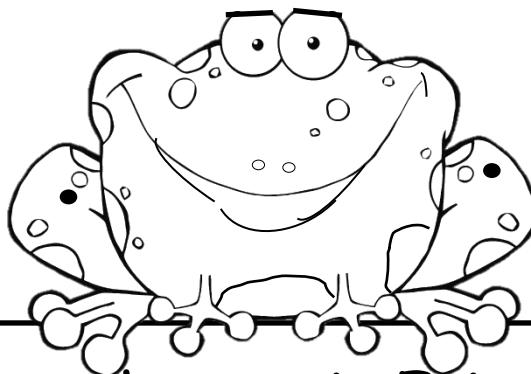


Heft 14

(Ziel 14)

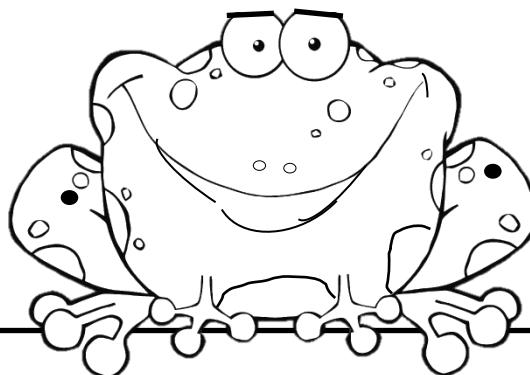


Plus rechnen mit Friedolin-
Zehnerüberschreitung (2)

Name: _____

Heft 14

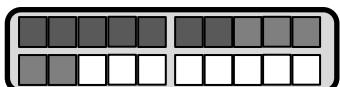
(Ziel 14)



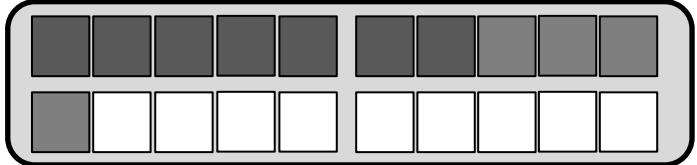
Plus rechnen mit Friedolin-
Zehnerüberschreitung (2)

Name: _____

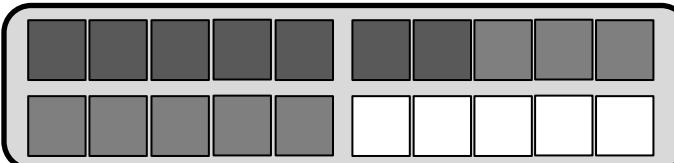
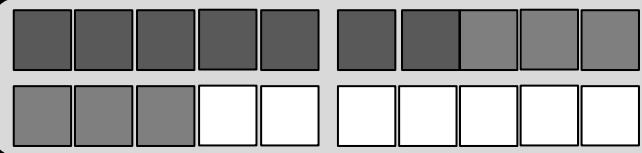
Rechne am Zwanzigerbrett!



$$7 + \begin{array}{c} 5 \\ \swarrow \quad \searrow \end{array} =$$
$$7 + \boxed{3} + \boxed{2} = \underline{12}$$



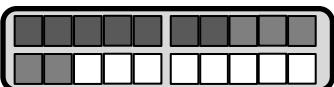
$$7 + \begin{array}{c} 4 \\ \swarrow \quad \searrow \end{array} =$$
$$7 + \boxed{\quad} + \boxed{\quad} = \underline{\quad}$$



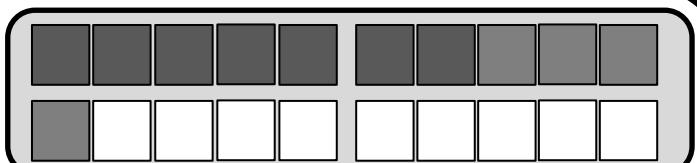
$$7 + \begin{array}{c} 6 \\ \swarrow \quad \searrow \end{array} =$$
$$7 + \boxed{\quad} + \boxed{\quad} = \underline{\quad}$$

$$7 + \begin{array}{c} 8 \\ \swarrow \quad \searrow \end{array} =$$
$$7 + \boxed{\quad} + \boxed{\quad} = \underline{\quad}$$

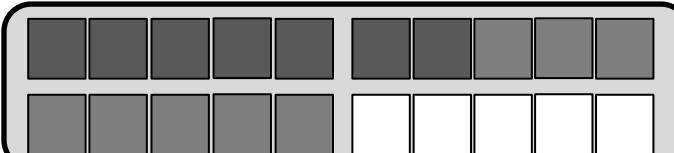
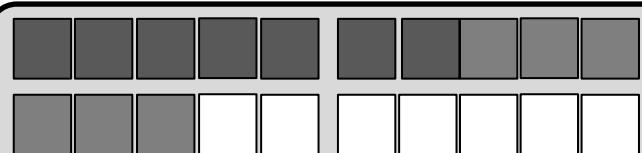
Rechne am Zwanzigerbrett!



$$7 + \begin{array}{c} 5 \\ \swarrow \quad \searrow \end{array} =$$
$$7 + \boxed{3} + \boxed{2} = \underline{12}$$

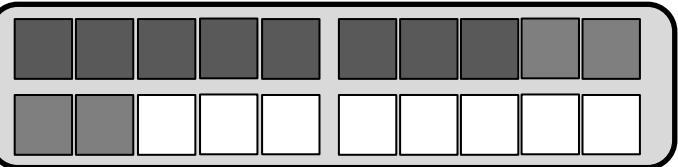


$$7 + \begin{array}{c} 4 \\ \swarrow \quad \searrow \end{array} =$$
$$7 + \boxed{\quad} + \boxed{\quad} = \underline{\quad}$$



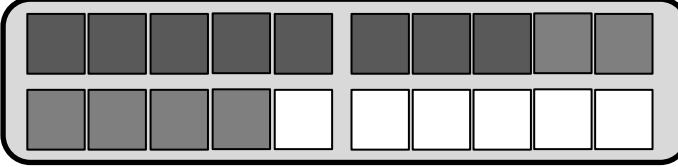
$$7 + \begin{array}{c} 6 \\ \swarrow \quad \searrow \end{array} =$$
$$7 + \boxed{\quad} + \boxed{\quad} = \underline{\quad}$$

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$$7 + \boxed{\quad} + \boxed{\quad} = \underline{\quad}$$



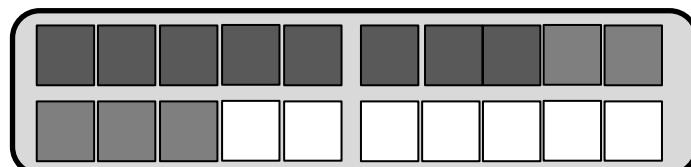
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$$8 + \boxed{} + \boxed{} = \underline{\quad}$$



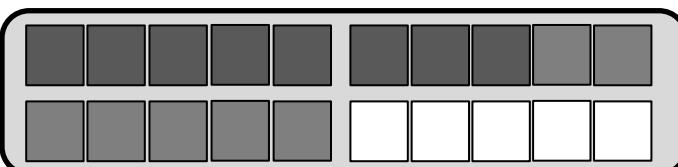
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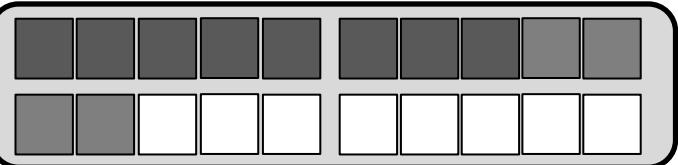
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$$8 + \boxed{} + \boxed{} = \underline{\quad}$$



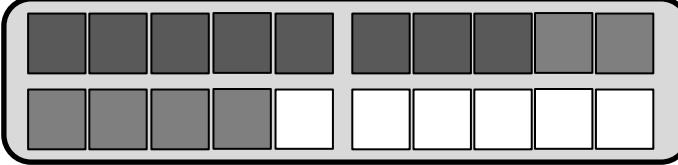
$$8 + \begin{array}{c} 7 \\ \swarrow \quad \searrow \end{array} =$$

$$8 + \boxed{} + \boxed{} = \underline{\quad}$$



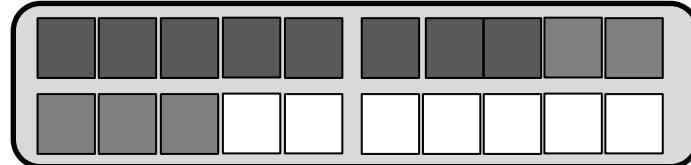
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$$8 + \boxed{} + \boxed{} = \underline{\quad}$$



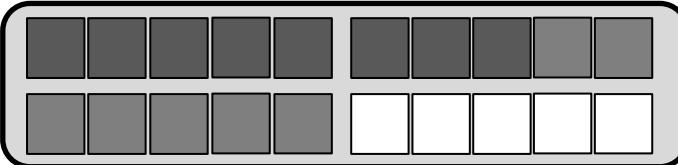
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$$8 + \boxed{} + \boxed{} = \underline{\quad}$$



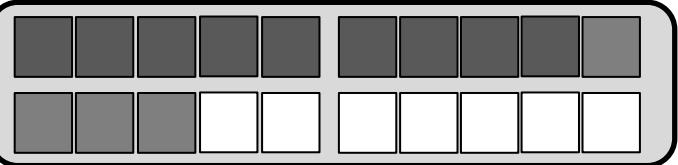
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$$8 + \boxed{} + \boxed{} = \underline{\quad}$$



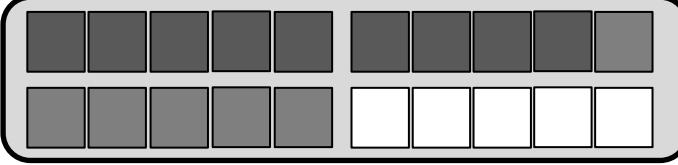
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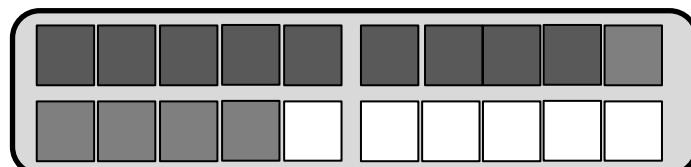
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$$9 + \boxed{} + \boxed{} = \underline{\hspace{2cm}}$$



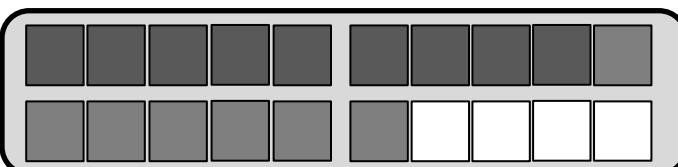
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$$9 + \boxed{} + \boxed{} = \underline{\hspace{2cm}}$$



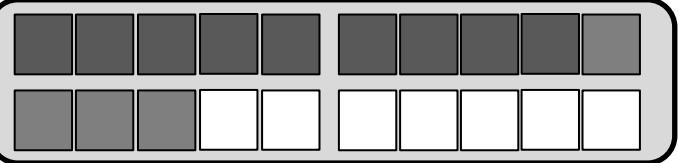
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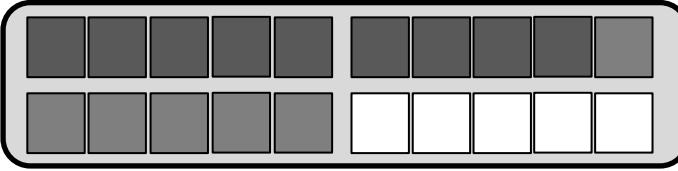
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$$9 + \boxed{} + \boxed{} = \underline{\hspace{2cm}}$$



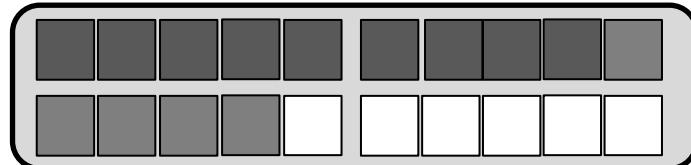
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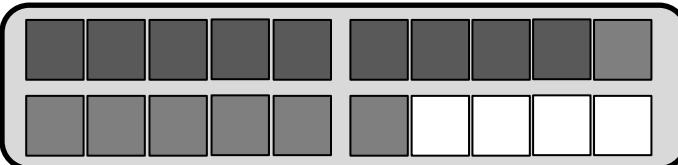
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$$9 + \boxed{} + \boxed{} = \underline{\hspace{2cm}}$$



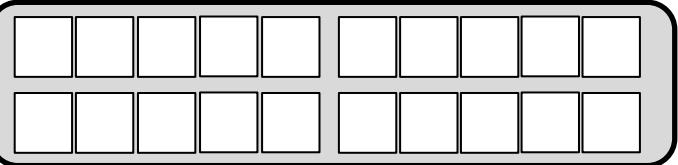
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$$9 + \boxed{} + \boxed{} = \underline{\hspace{2cm}}$$

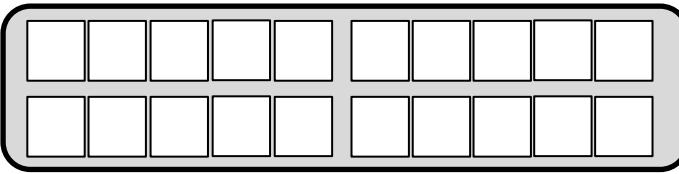


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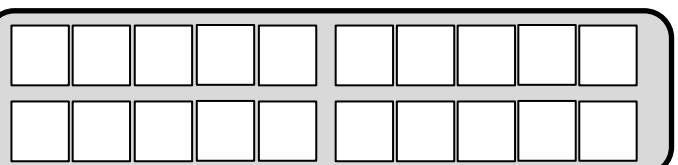
$$9 + \boxed{} + \boxed{} = \underline{\hspace{2cm}}$$



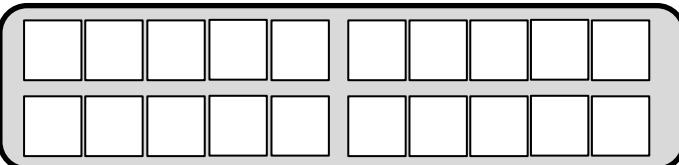
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$$6 + \boxed{} + \boxed{} = \underline{\quad}$$



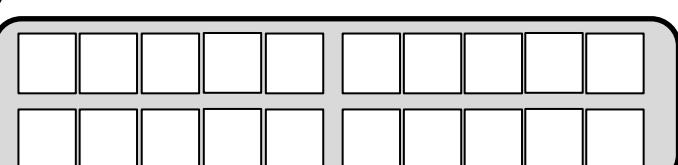
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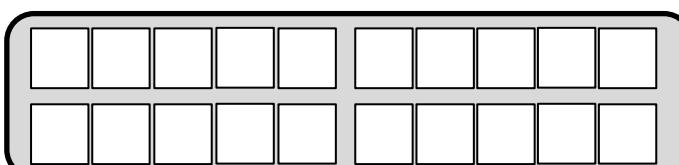
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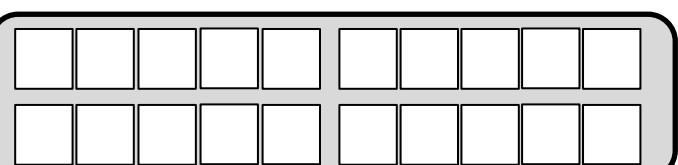
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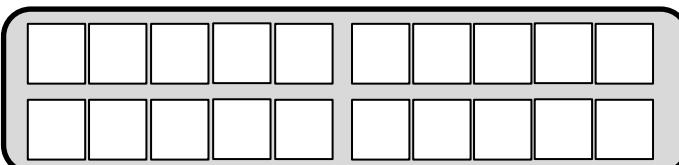
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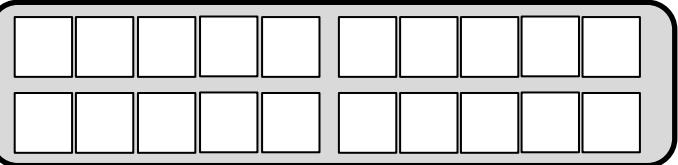
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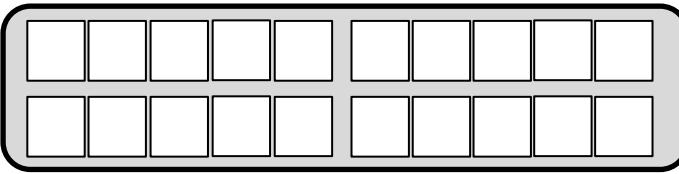
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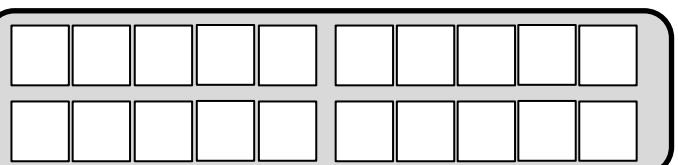
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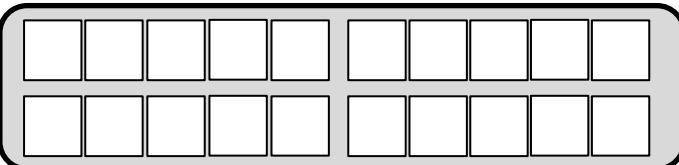
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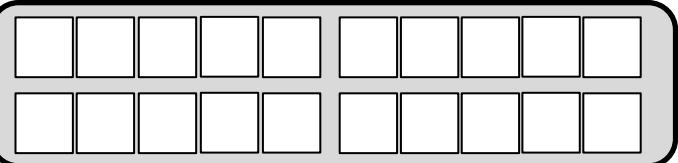
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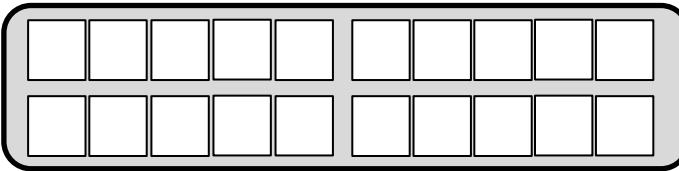
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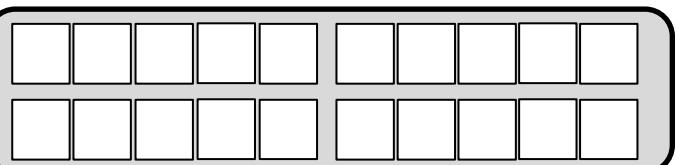
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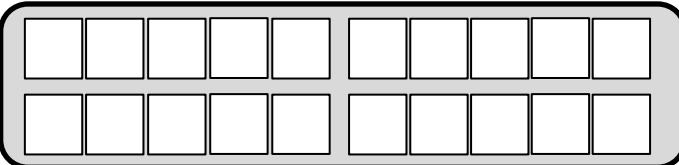
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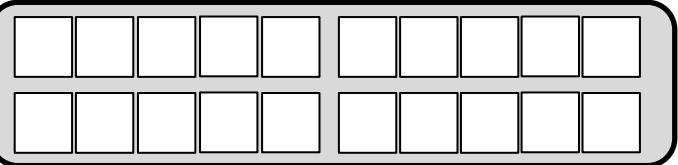
$$9 + \begin{array}{c} 5 \\ \diagup \quad \diagdown \end{array} =$$
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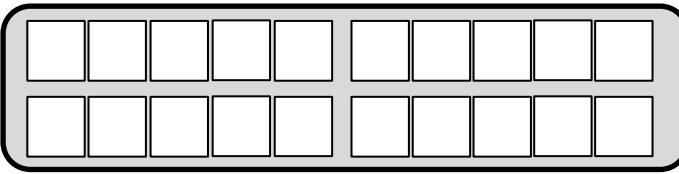
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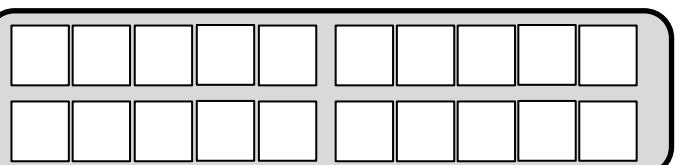
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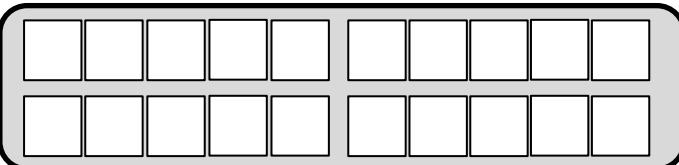
$$6 + \overbrace{7}^{+} =$$
$$6 + \boxed{} + \boxed{} = \underline{\quad}$$



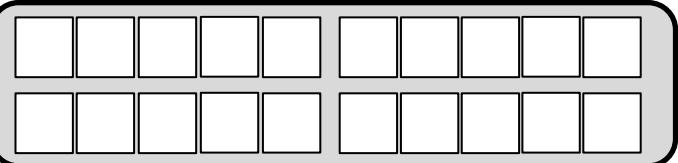
$$9 + \overbrace{7}^{+} =$$
$$9 + \boxed{} + \boxed{} = \underline{\quad}$$



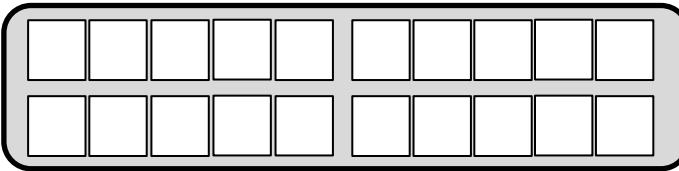
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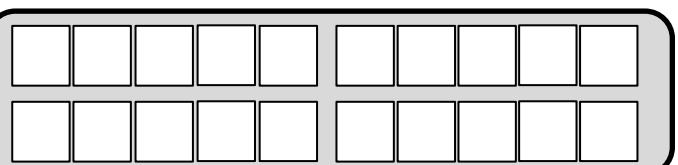
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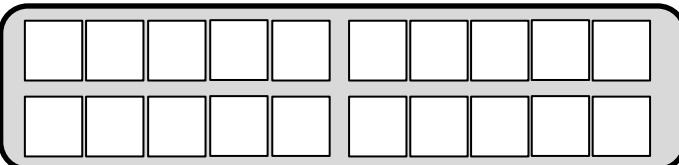
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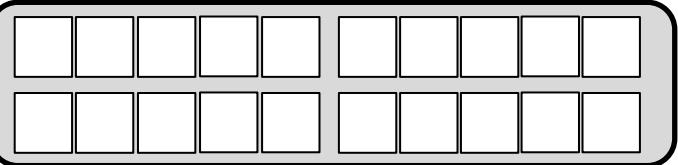
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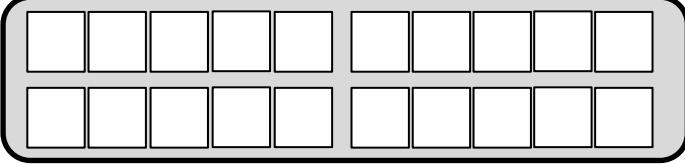


$$8 + \overbrace{7}^{+} =$$
$$8 + \boxed{} + \boxed{} = \underline{\quad}$$



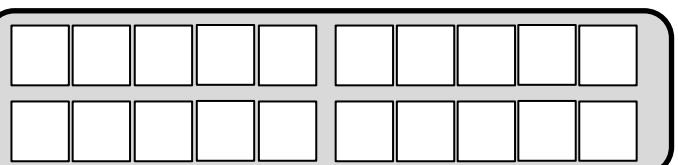
$$6 + \begin{array}{c} 8 \\ \diagup \quad \diagdown \end{array} =$$

$$6 + \boxed{} + \boxed{} = \underline{\hspace{1cm}}$$



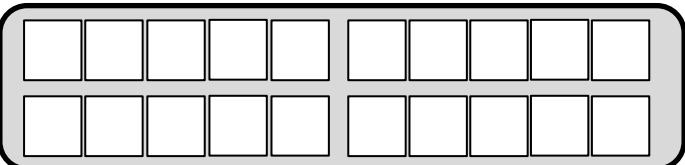
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$$9 + \boxed{} + \boxed{} = \underline{\hspace{1cm}}$$



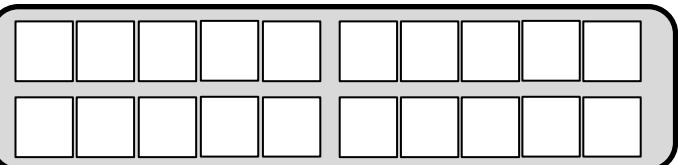
$$7 + \begin{array}{c} 8 \\ \diagup \quad \diagdown \end{array}$$

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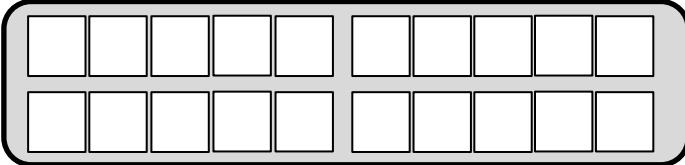
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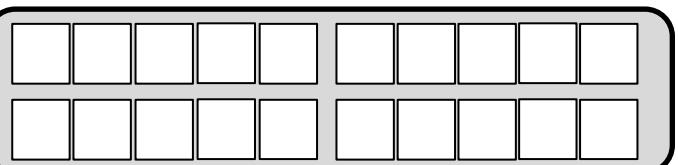
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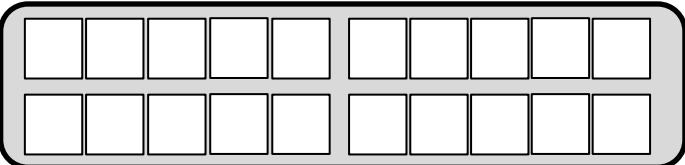
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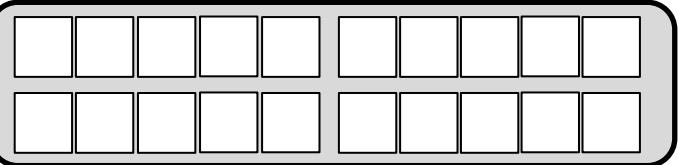
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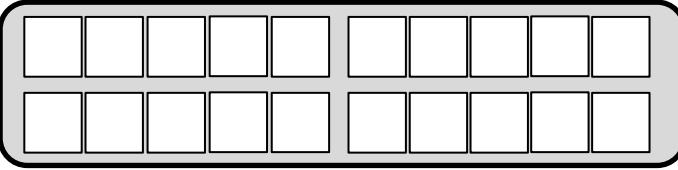


$$8 + \begin{array}{c} 8 \\ \diagup \quad \diagdown \end{array}$$

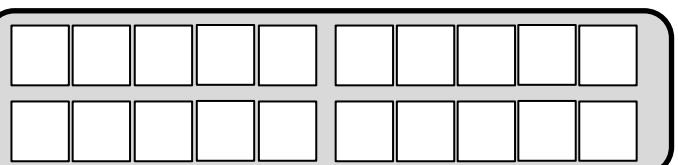
$$8 + \boxed{} + \boxed{} = \underline{\hspace{1cm}}$$



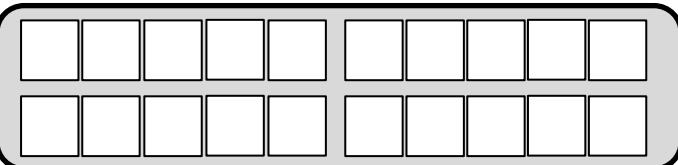
$$6 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



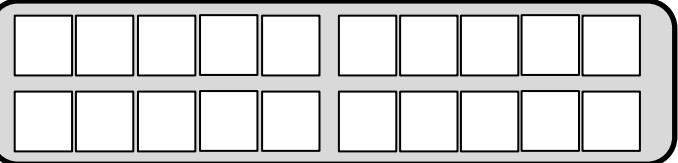
$$9 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



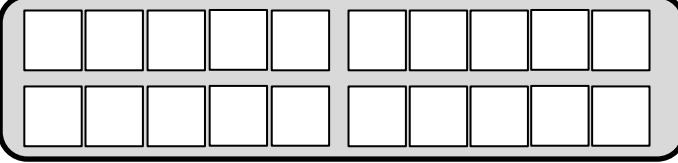
$$7 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



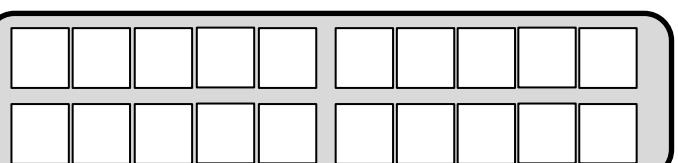
$$8 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



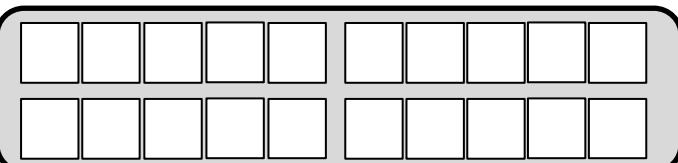
$$6 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



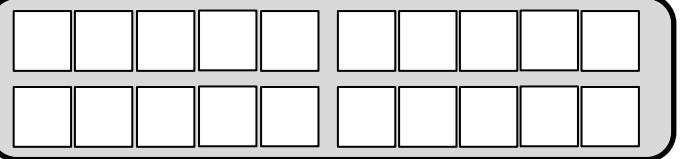
$$9 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



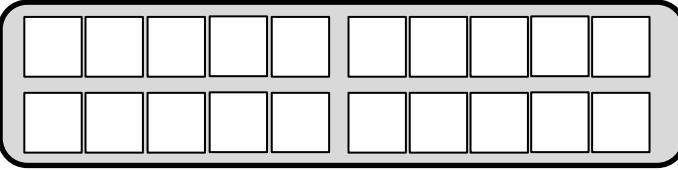
$$7 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



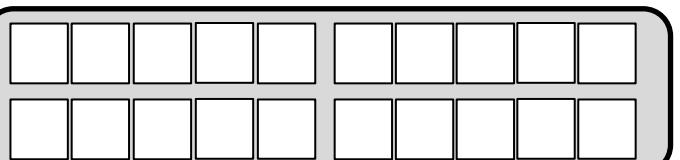
$$8 + \begin{array}{c} 6 \\ \diagup \quad \diagdown \end{array} =$$
$$\boxed{} + \boxed{} + \boxed{} = \underline{\quad}$$



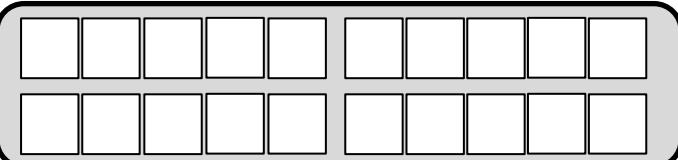
$$6 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$



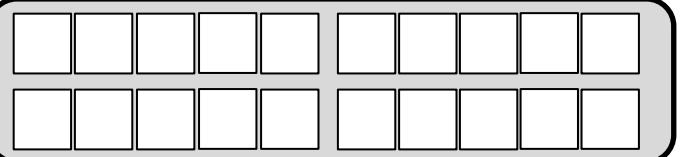
$$9 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$



$$7 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$



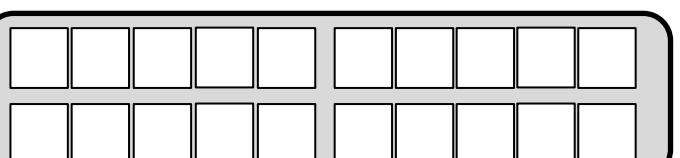
$$8 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$



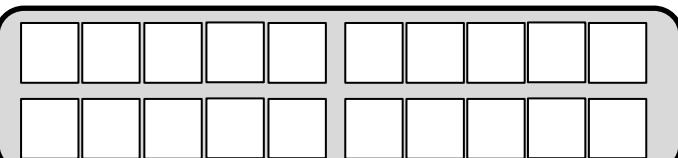
$$6 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$



$$9 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$



$$7 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$

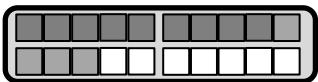


$$8 + \overbrace{9}^{+} =$$
$$\square + \square + \square = \underline{\quad}$$

Male und rechne am Zwanzigerbrett!



$$9 + 5 = 14$$



$$8 + 3 = \underline{\quad}$$

$$5 + 6 = \underline{\quad}$$

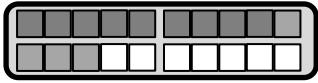
$$9 + 4 = \underline{\quad}$$

$$8 + 7 = \underline{\quad}$$

Male und rechne am Zwanzigerbrett!



$$9 + 5 = 14$$



$$8 + 3 = \underline{\quad}$$

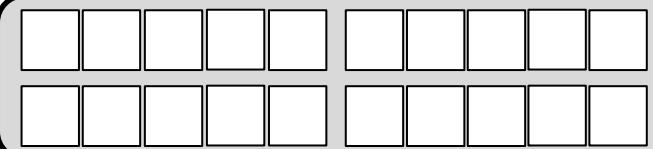
$$7 + 5 = \underline{\quad}$$

$$5 + 6 = \underline{\quad}$$

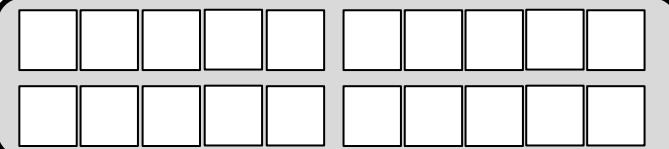
$$9 + 4 = \underline{\quad}$$

$$8 + 7 = \underline{\quad}$$

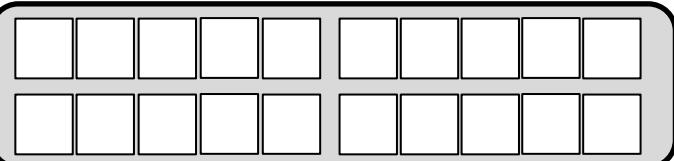
$6 + 10 = \underline{\quad}$



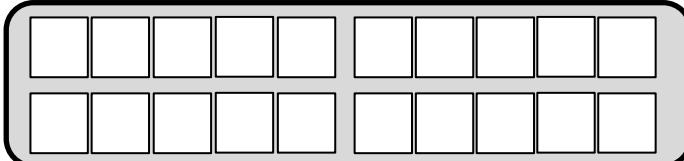
$6 + 4 = \underline{\quad}$



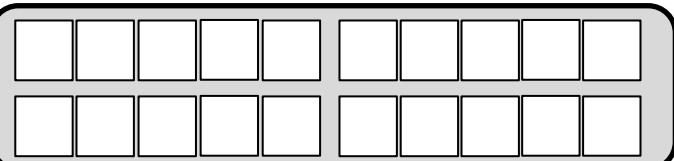
$6 + 5 = \underline{\quad}$



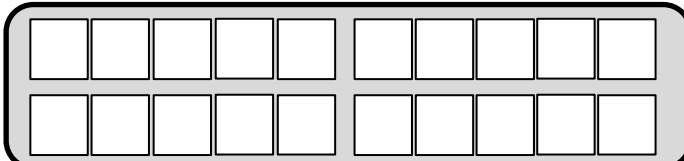
$6 + 8 = \underline{\quad}$



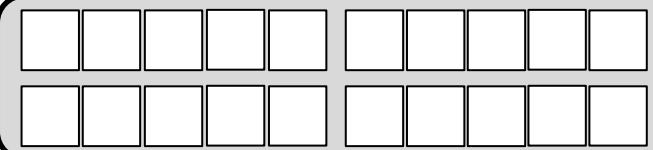
$6 + 7 = \underline{\quad}$



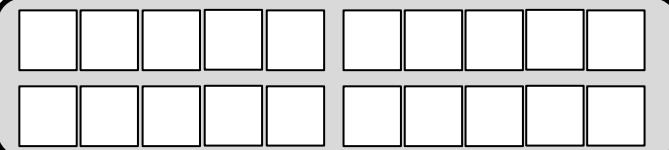
$6 + 9 = \underline{\quad}$



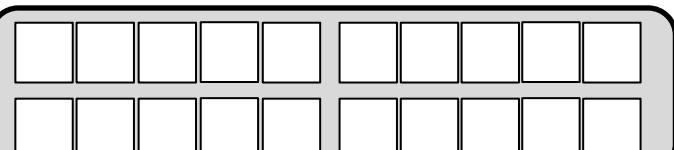
$6 + 10 = \underline{\quad}$



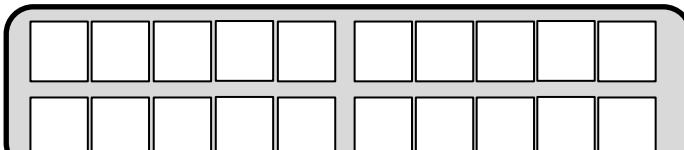
$6 + 4 = \underline{\quad}$



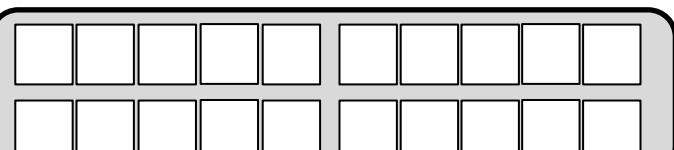
$6 + 5 = \underline{\quad}$



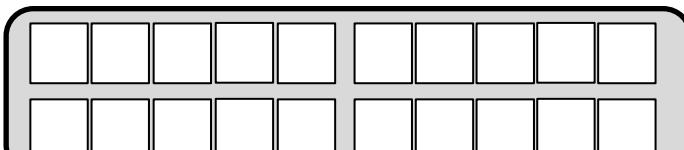
$6 + 8 = \underline{\quad}$



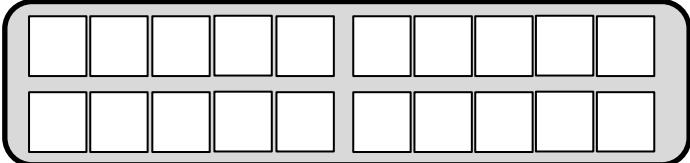
$6 + 7 = \underline{\quad}$



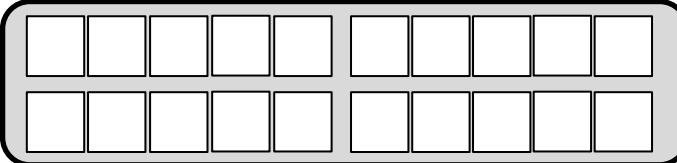
$6 + 9 = \underline{\quad}$



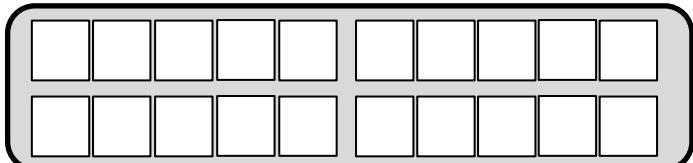
$4 + 9 = \underline{\quad}$



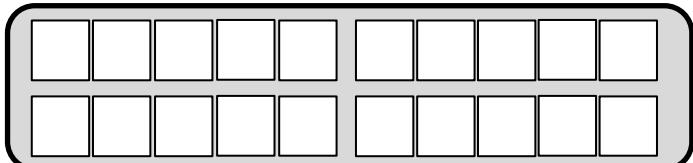
$4 + 8 = \underline{\quad}$



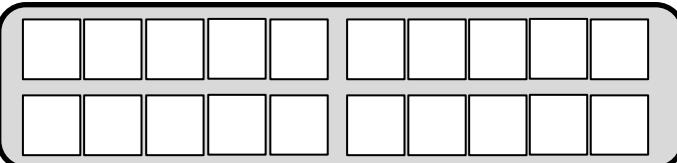
$4 + 6 = \underline{\quad}$



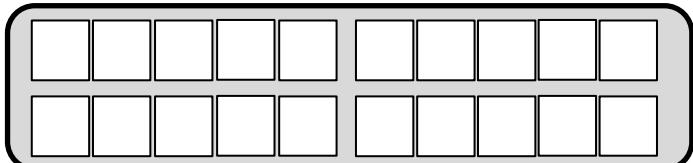
$4 + 6 = \underline{\quad}$



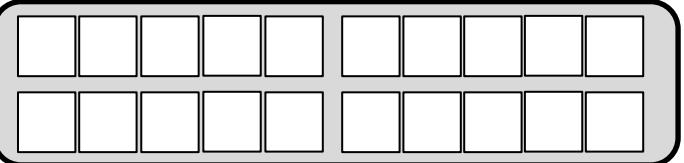
$4 + 7 = \underline{\quad}$



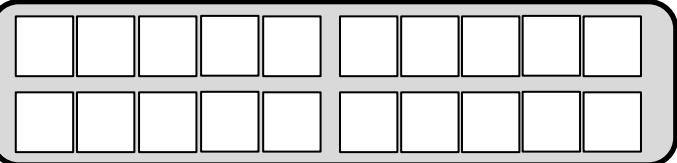
$4 + 10 = \underline{\quad}$



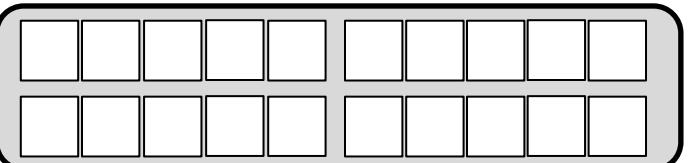
$4 + 9 = \underline{\quad}$



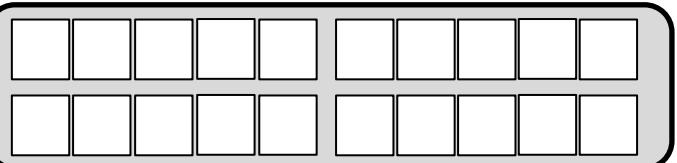
$4 + 8 = \underline{\quad}$



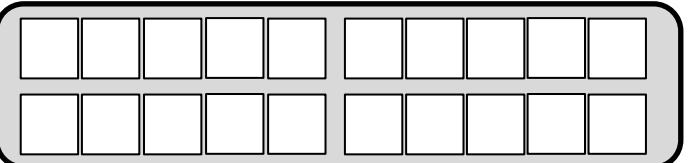
$4 + 6 = \underline{\quad}$



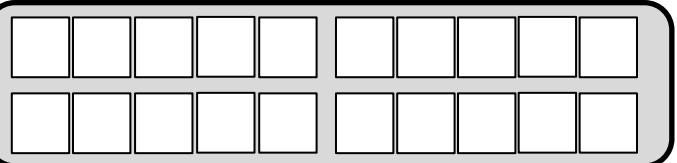
$4 + 7 = \underline{\quad}$



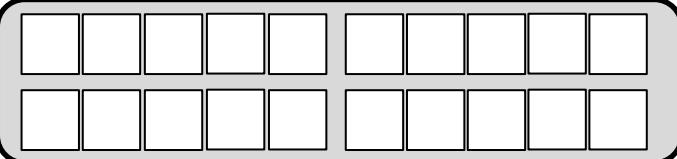
$4 + 6 = \underline{\quad}$



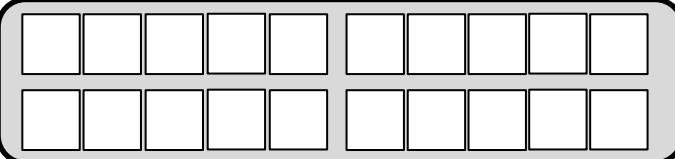
$4 + 10 = \underline{\quad}$



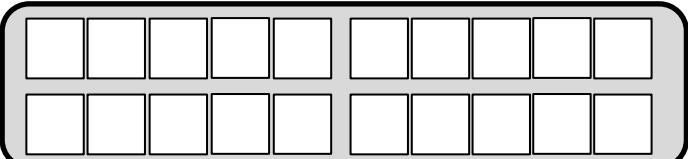
$4 + 7 = \underline{\quad}$



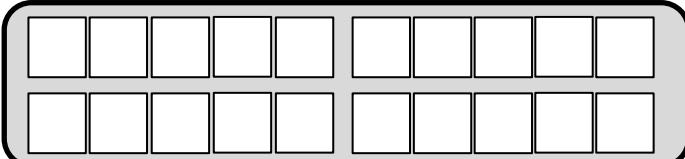
$7 + 4 = \underline{\quad}$



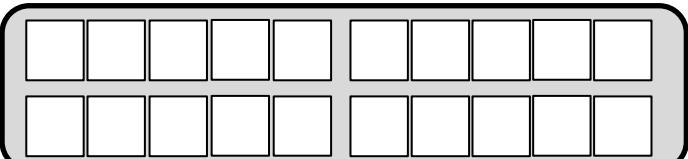
$8 + 6 = \underline{\quad}$



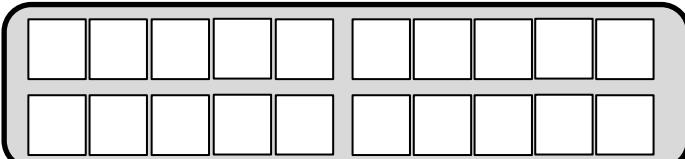
$6 + 8 = \underline{\quad}$



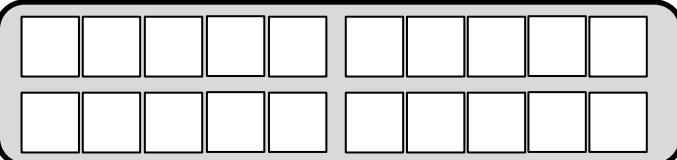
$9 + 2 = \underline{\quad}$



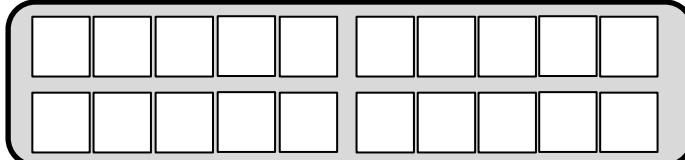
$2 + 9 = \underline{\quad}$



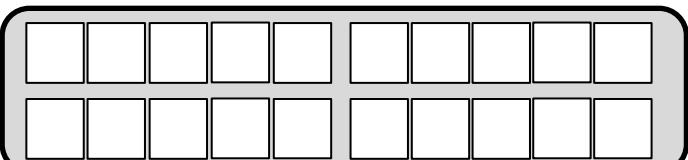
$4 + 7 = \underline{\quad}$



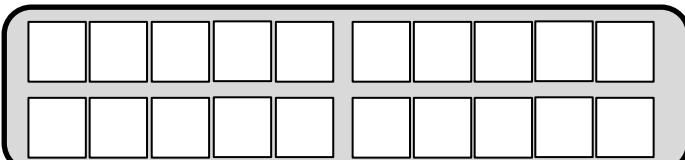
$7 + 4 = \underline{\quad}$



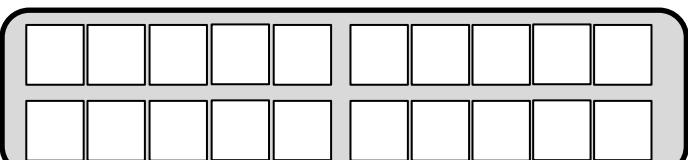
$8 + 6 = \underline{\quad}$



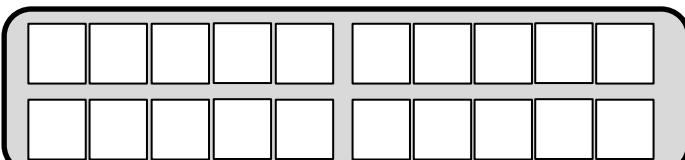
$6 + 8 = \underline{\quad}$



$9 + 2 = \underline{\quad}$



$2 + 9 = \underline{\quad}$



Hole dir das Zwanzigerbrett oder stelle es dir vor.
Rechne! Färbe die Tauschaufgaben in derselben Farbe!



$7 + 5 = 13$

$5 + 7 = 13$

$6 + 5 = \underline{\quad}$

$7 + 6 = \underline{\quad}$

$6 + 7 = \underline{\quad}$

$8 + 4 = \underline{\quad}$

$7 + 5 = \underline{\quad}$

$5 + 7 = \underline{\quad}$

$4 + 8 = \underline{\quad}$

$5 + 6 = \underline{\quad}$

$3 + 9 = \underline{\quad}$

Hole dir das Zwanzigerbrett oder stelle es dir vor.
Rechne! Färbe die Tauschaufgaben in derselben Farbe!



$7 + 5 = 13$

$5 + 7 = 13$

$6 + 5 = \underline{\quad}$

$7 + 6 = \underline{\quad}$

$6 + 7 = \underline{\quad}$

$8 + 4 = \underline{\quad}$

$7 + 5 = \underline{\quad}$

$5 + 7 = \underline{\quad}$

$4 + 8 = \underline{\quad}$

$5 + 6 = \underline{\quad}$

$3 + 9 = \underline{\quad}$

$9 + 7 = \underline{\quad}$

$7 + 9 = \underline{\quad}$

$6 + 10 = \underline{\quad}$

$5 + 8 = \underline{\quad}$

$8 + 6 = \underline{\quad}$

$6 + 8 = \underline{\quad}$

$7 + 4 = \underline{\quad}$

$9 + 5 = \underline{\quad}$

$9 + 4 = \underline{\quad}$

$5 + 9 = \underline{\quad}$

$4 + 7 = \underline{\quad}$

$8 + 5 = \underline{\quad}$

$4 + 9 = \underline{\quad}$

$10 + 6 = \underline{\quad}$

$9 + 7 = \underline{\quad}$

$7 + 9 = \underline{\quad}$

$6 + 10 = \underline{\quad}$

$5 + 8 = \underline{\quad}$

$8 + 6 = \underline{\quad}$

$6 + 8 = \underline{\quad}$

$7 + 4 = \underline{\quad}$

$9 + 5 = \underline{\quad}$

$9 + 4 = \underline{\quad}$

$5 + 9 = \underline{\quad}$

$4 + 7 = \underline{\quad}$

$8 + 5 = \underline{\quad}$

$4 + 9 = \underline{\quad}$

$10 + 6 = \underline{\quad}$