



DELTABEAM® composite beams supporting hollow core slabs in fire case

From test to approval



Oliver Beckmann
R&D Engineer
Peikko group

Content

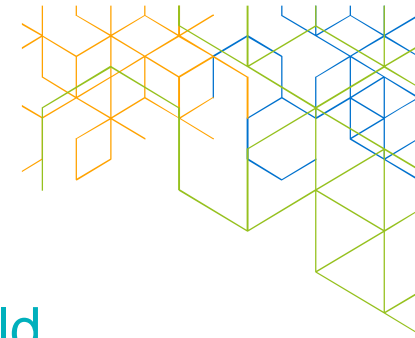
- Introduction
- Technical background
- Summary of experiments
- Contents of the approval (aBG)



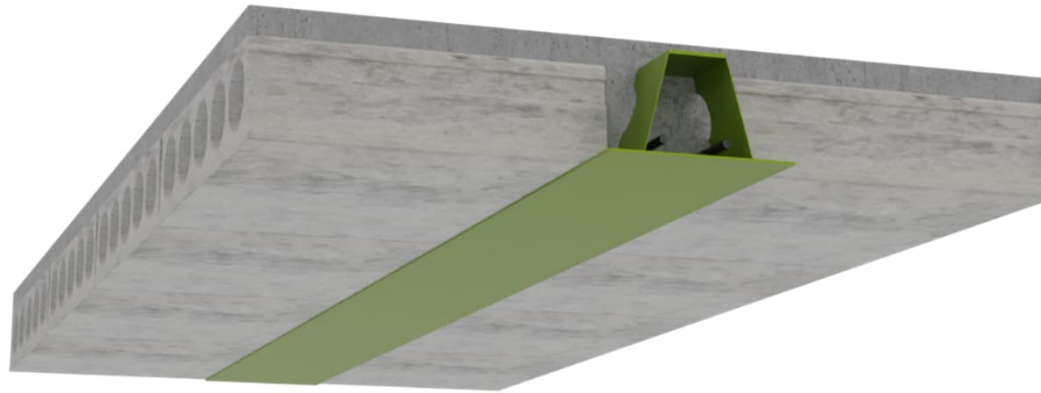
Introduction



Introduction

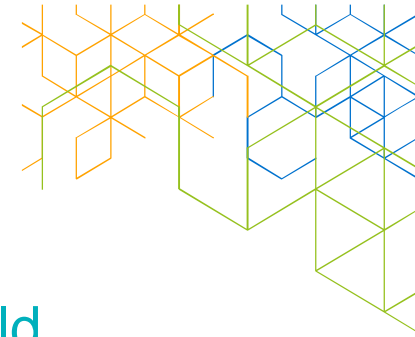


A faster, safer and more sustainable way to design and build

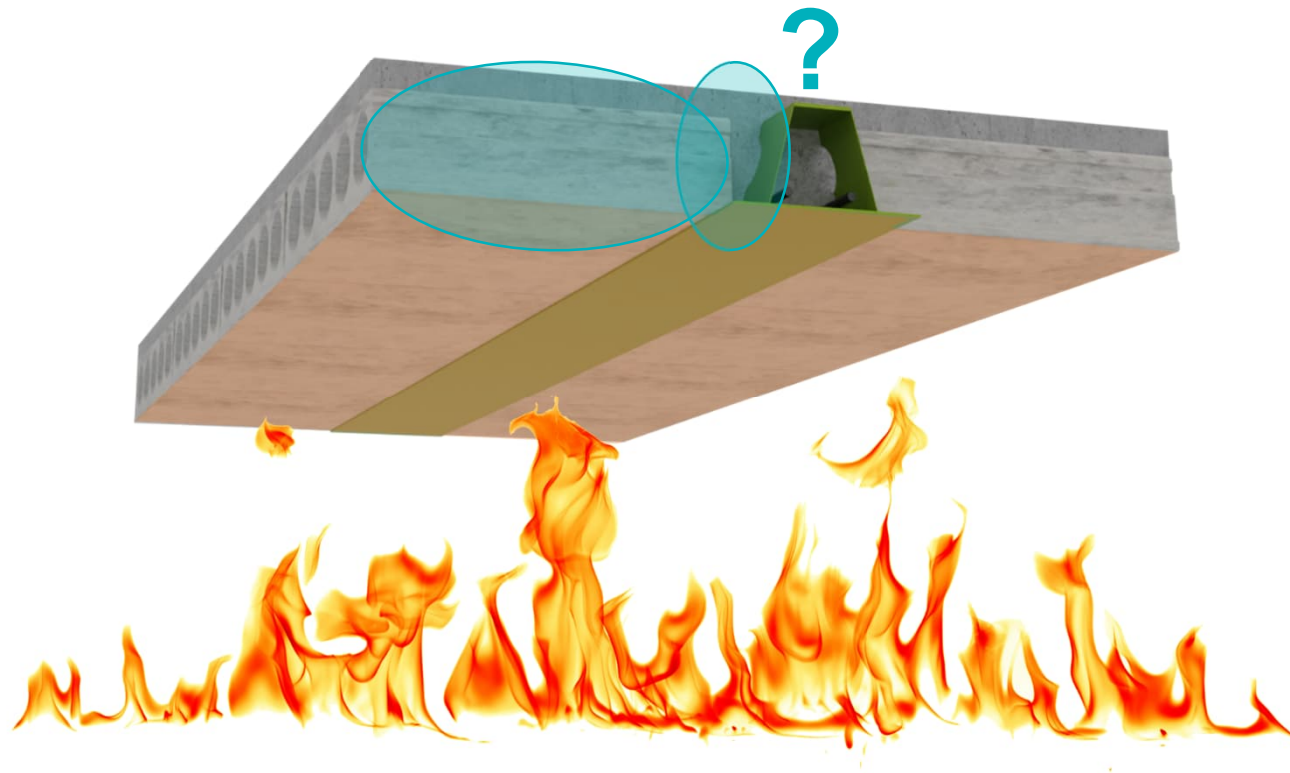


Peikko DELTABEAM® in combination with prestressed hollow core slabs

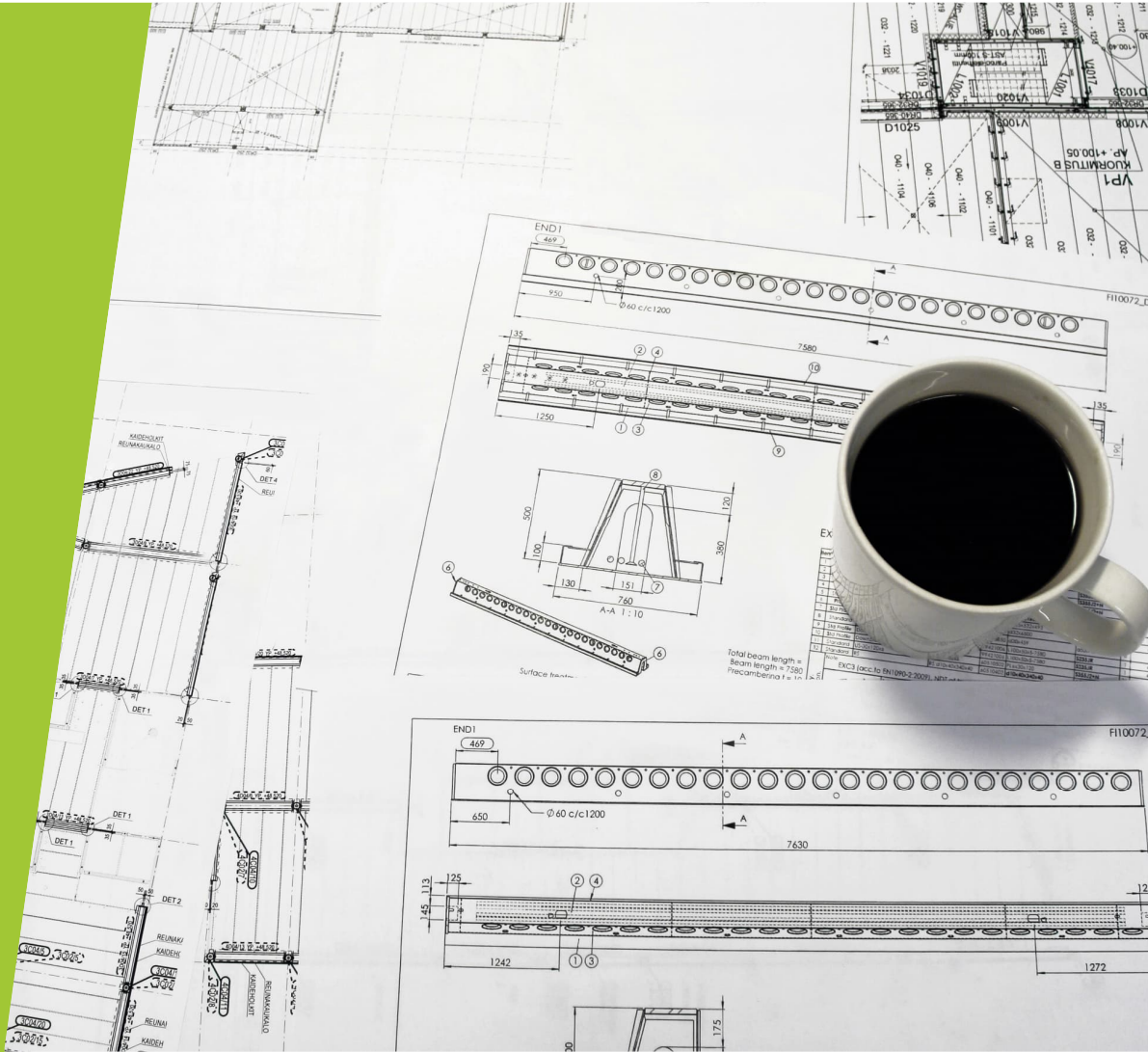
Introduction



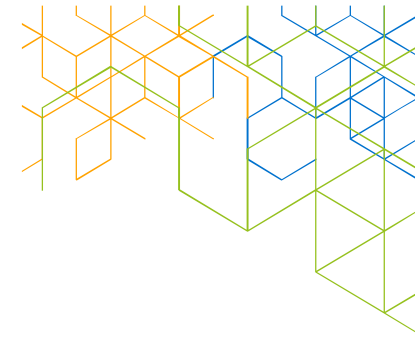
A faster, safer and more sustainable way to design and build



Technical background



Technical background



Hollow core slabs supported on DELTABEAM®

Shifted direct support

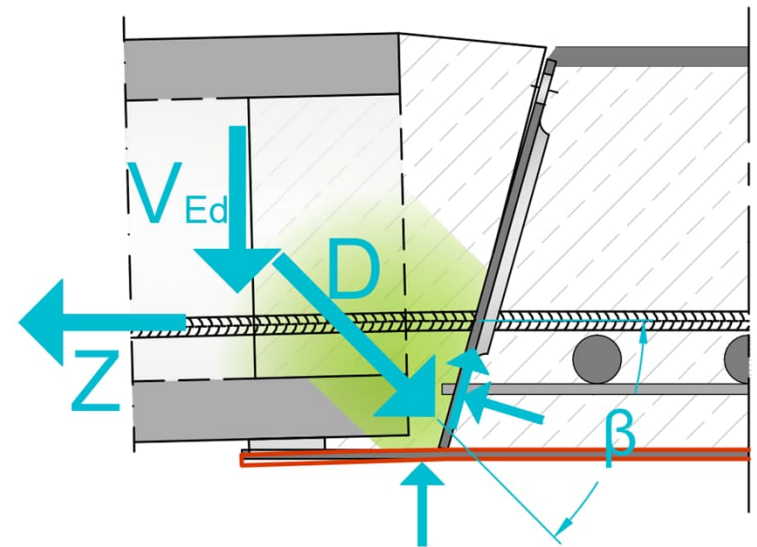
Bottomplate temperature $>900^{\circ}\text{C}$

Direct support is no longer provided \rightarrow
Support reaction shifted towards web

Load transfer to the beam through the
concrete grout

Strut-and-tie model

Straight connecting reinforcement



Technical background

Hollow core slabs supported on DELTABEAM®

Flexible support in fire case

Ambient temperature

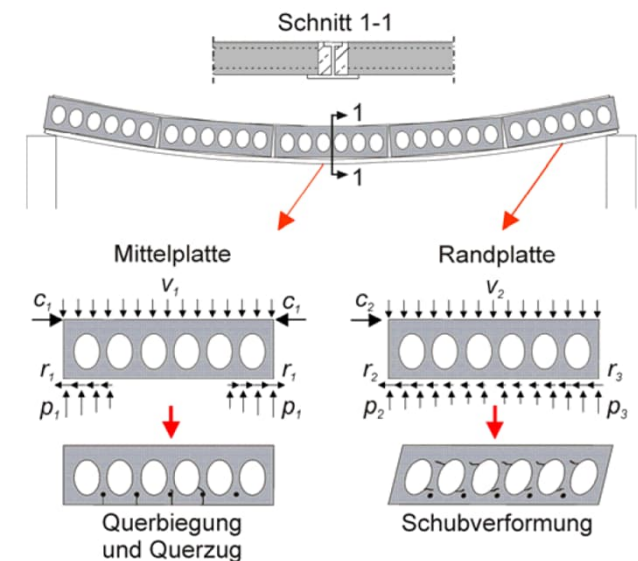
- Vertical shear resistance reduced when supported on flexible beams

Fire case

- No negative effect known
- No code regulations available
- Germany: Beam deflection limit in fire case $\leq L/100$

Important note

- Forced displacement “c2”, not a load displacement !
- Cracking reduces stiffness and stresses



From: „Zum Tragverhalten von Spannbeton-Fertigdecken bei biegeweicher Lagerung“, Roggendorf, 2010, Fig 2.11

Summary of the experiments





Summary of experiments

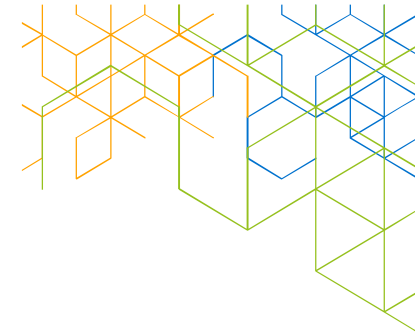
Test program for investigating the system behavior in the event of a fire

- Flexible support
- Shifted direct support



- Shear tests on individual slab elements
 - Behaviour of the slab elements under combined stress of vertical shear, horizontal forced displacement and elevated temperature
- System tests
 - Behaviour of a slab system from DELTABEAM® and hollow core slabs
 - Load transfer mechanisms
 - Vertical shear resistance of slabs

Summary of experiments



Boundary conditions for the shear tests on individual slabs

Objective:

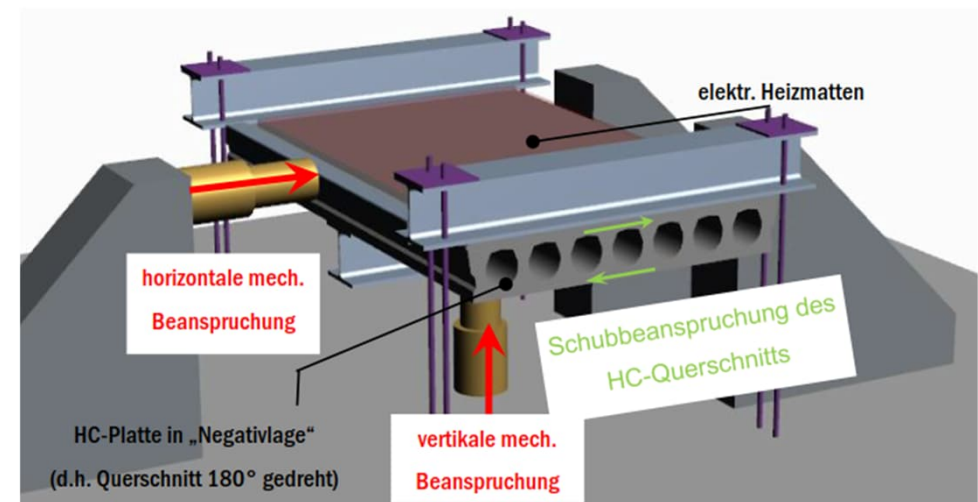
- Investigation of slab element behaviour under combined loading
- Calibration of FE models

Execution:

Bottom side of the slabs – electric heating mats

Apply vertical shear force and horizontal displacement up to failure

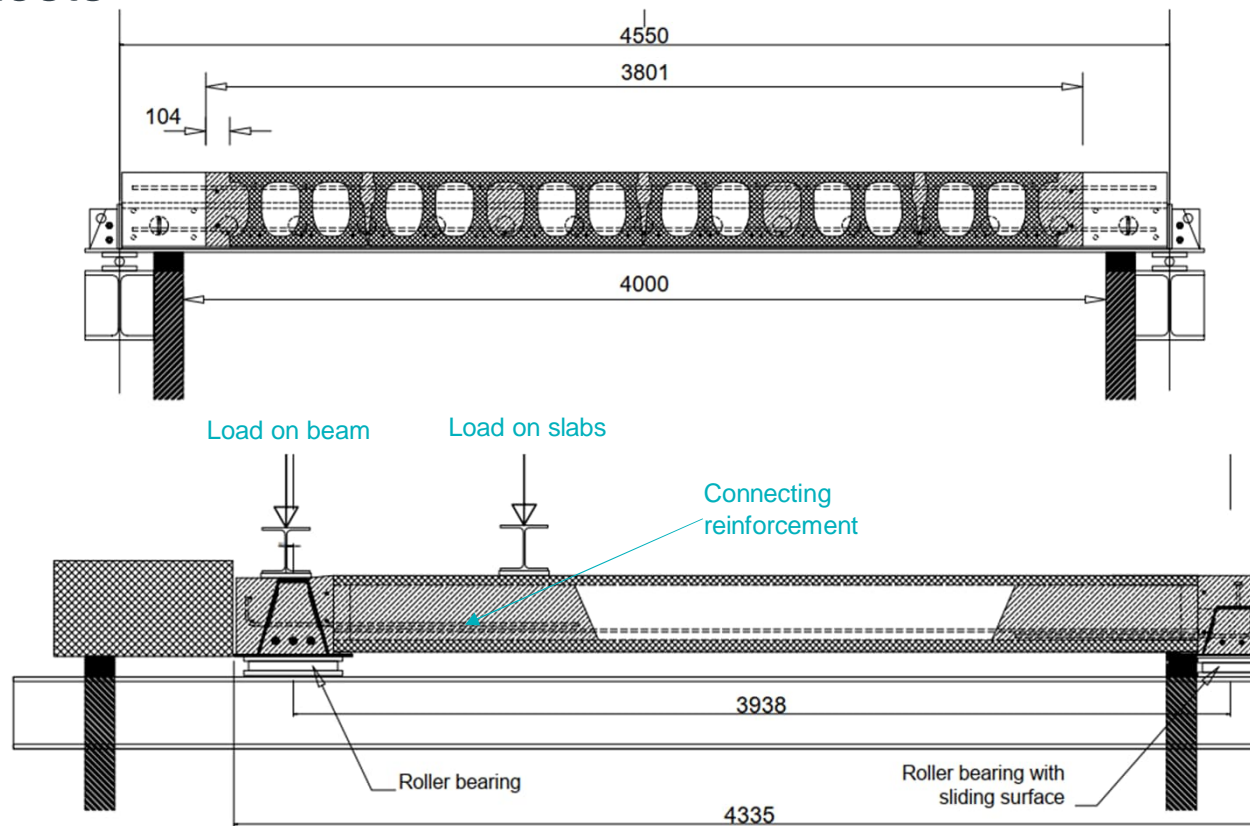
Investigation of different slab element geometries



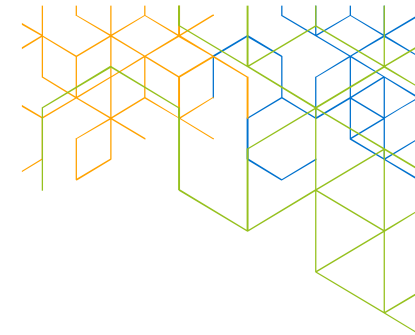
From: „Gutachtliche Stellungnahme zur biegeweichen und indirekten Auflagerung von Spannbetonhohlplatten aus Slim-Floor-Trägern „Deltabeam“ im Brandfall – Abstimmung Validierungsversuche“, Cylok, Pessel, Hothan, Häßler, 2018

Summary of experiments

System fire tests



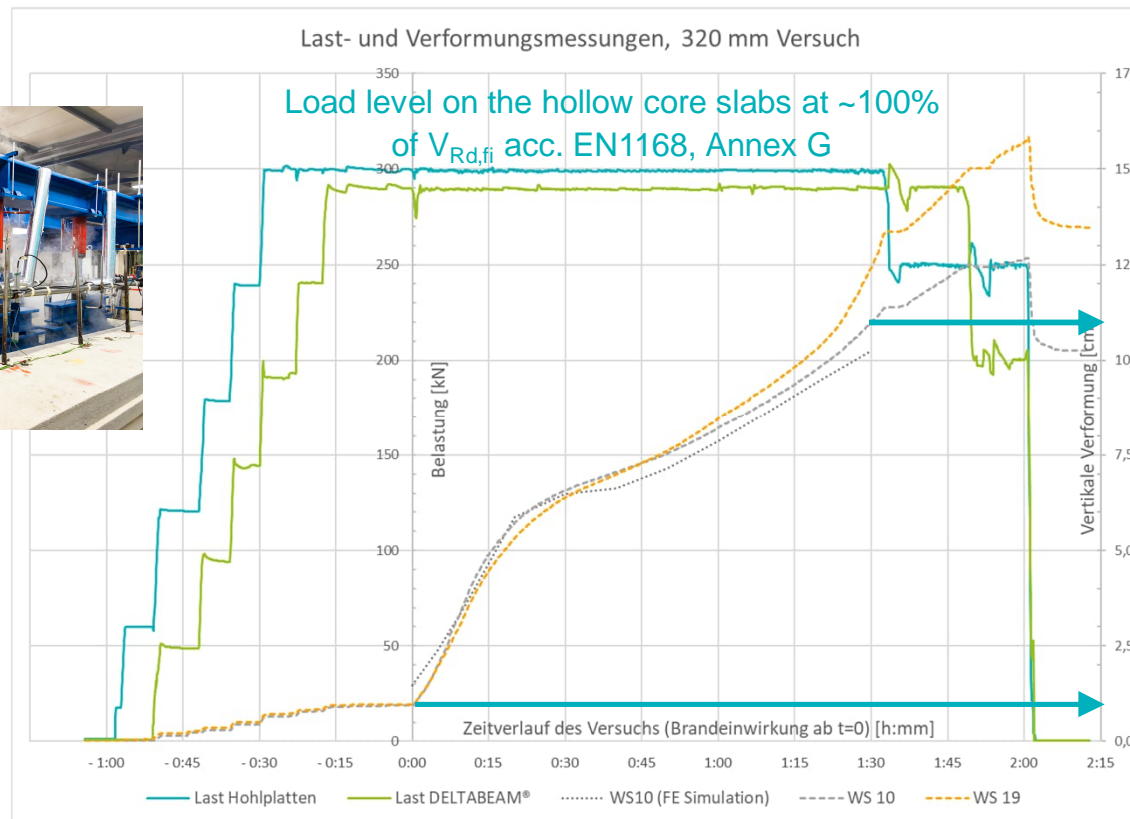
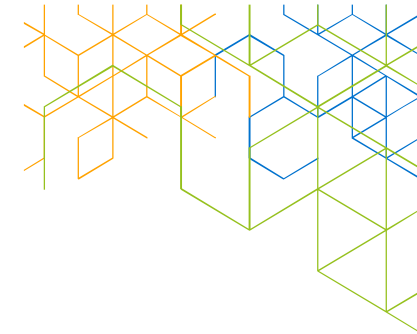
Sections of the system fire tests (D32-300 mit A32V)



Summary of experiments

System fire tests

Load and displacement measurements in the A32V test



110 mm \triangleq L/41
(calculated:
103 mm \triangleq L/44)

11,6 mm \triangleq L/399
(calculated:
14,6 mm \triangleq L/312)

Contents of the approval (aBG)

Allgemeine Bauartgenehmigung

Nummer:
Z-26.2.64

Antragsteller:
PEIKKO GROUP CORPORATION
Voimakatu 3
15101 Lahti
FINNLAND

Gegenstand dieses Bescheides:
DELTABEAM® Verbundträger als Auflagerung für Spannbeton-Hohlplatten im Brandfall

Der oben genannte Regelungsgegenstand wird hiermit allgemein bauaufsichtlich genehmigt.
Dieser Bescheid umfasst acht Seiten und drei Anlagen.

DIBt

DIBt | Kokorenstraße 20 B | D-10820 Berlin | Tel.: +49 30 78730-0 | Fax: +49 30 78730-320 | E-Mail: dibt@dibt.de | www.dibt.de

Deutsches Institut für Bautechnik **DIBt**

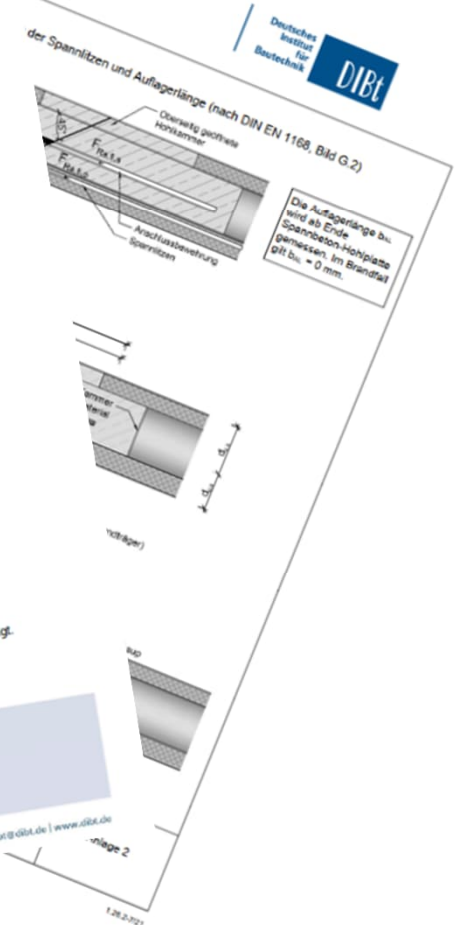
Eine vom Bund und den Ländern gemeinsam getragene Anstalt des öffentlichen Rechts

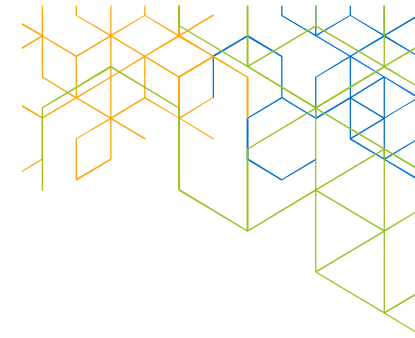
Zulassungs- und Genehmigungsstelle für Bauprodukte und Bauarten

Datum: 16.03.2022
Geschäftszeichen: 82-1.26.2-7/21

Geltungsdauer
vom: 16. März 2022
bis: 16. März 2027

Genehmigung
16. März 2022

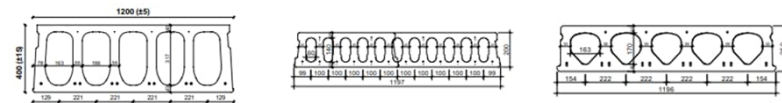


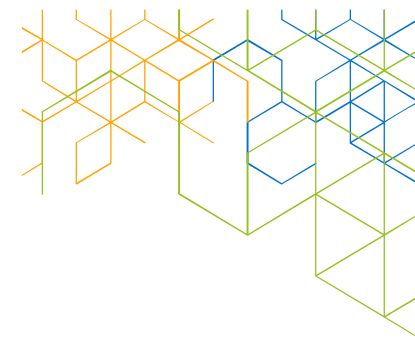


Contents of the approval (aBG)

Boundary conditions of the aBG

- Design recommendations for support of HCS on DELTABEAM[®] in fire case
- DELTABEAM[®]
 - All cross-sections of the German DELTABEAM[®] approval
 - 180mm to 700mm beam height
- Prestressed hollow core slabs
 - All cross-sections according to standard
 - Slab heights of 200mm to 400mm
- Concrete C20/25 to C50/60
- Ring anchor reinforcement 2Ø14mm around each slab area





Contents of the approval (aBG)

Boundary conditions of the aBG

- Fire resistance up to 90 minutes
 - Resistance (Criterion R)
 - Compartmentation (Criterion E)
 - Insulation (Criterion I) is provided by products
- Fire exposure of top and bottom side
- Design of individual products DB und HCS must also be fulfilled

Contents of the approval (aBG)

Design

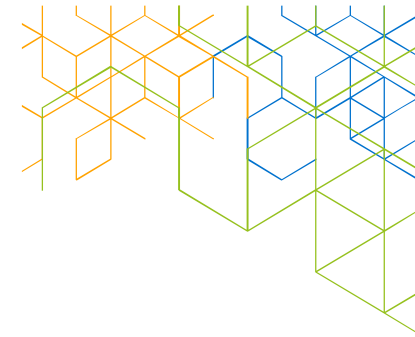
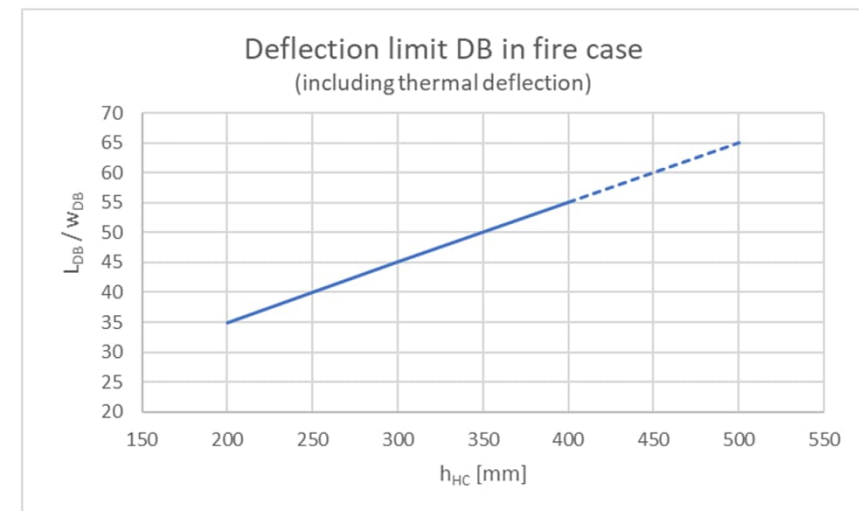
– Deflection of DELTABEAM® must be limited:

- Basis: exceptional load combination
- Consideration of thermal deflections
-

$$\frac{L_{DB}}{W_{DB,fi}} \geq 35 + 30 * \frac{h_{HC} - 200}{300}$$

mit

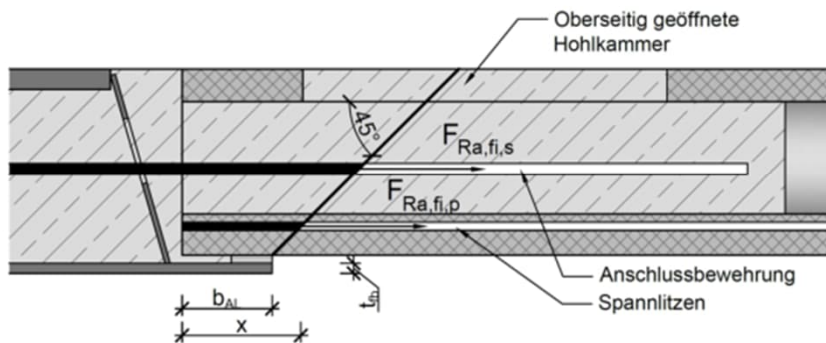
h_{HC} Höhe der Spannbeton-Hohlplatten
 L_{DB} , $W_{DB,fi}$, h_{HC} in [mm]



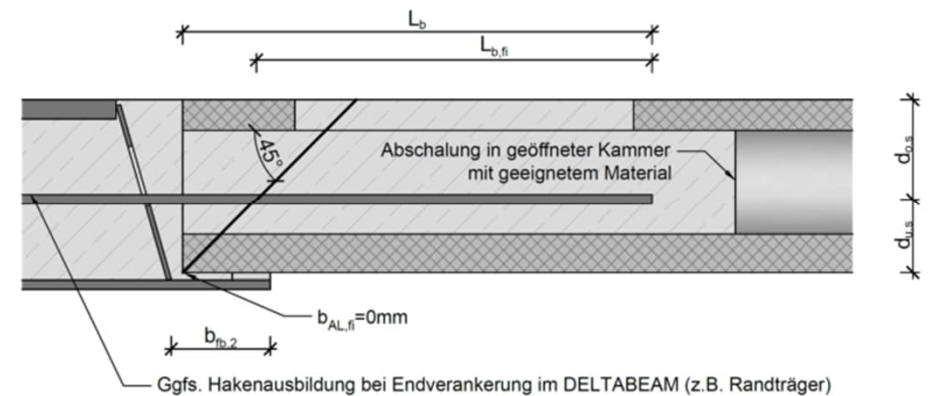
Contents of the approval (aBG)

Design

- Design of prestressed hollow core slabs:
 - Vertical shear resistance acc. EN 1168, Annex G
 - Resistance as for rigidly support slabs
 - Support length b_{AL} to be applied as 0mm (Anchorage length of tendons ~0mm)



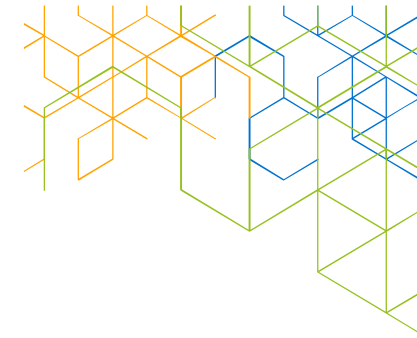
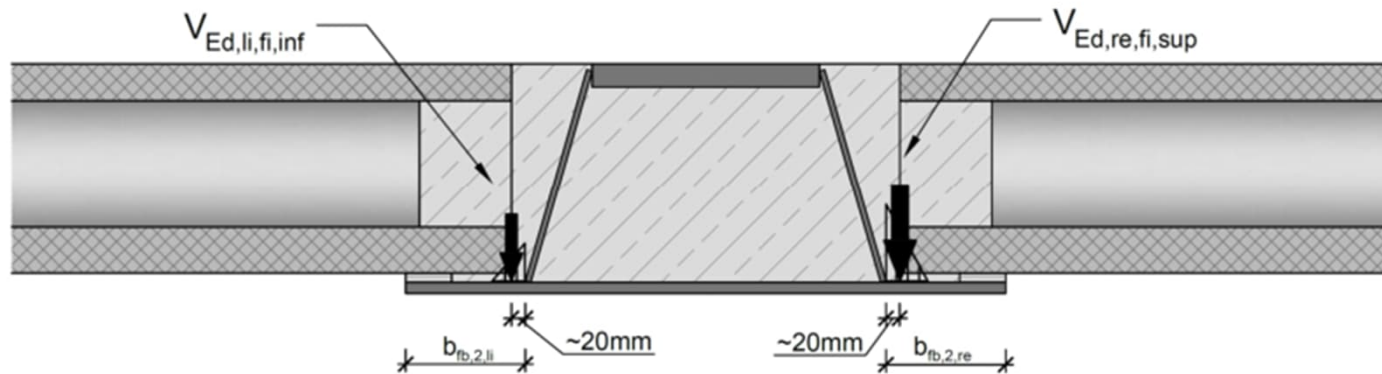
Die Auflagerlänge b_{AL} wird ab Ende Spannbeton-Hohlplatte gemessen. Im Brandfall gilt $b_{AL} = 0$ mm.



Contents of the approval (aBG)

Design

- Location of the resulting support reaction





Contents of the approval (aBG)

Design

- Connecting reinforcement – Part 1: Slab support

Basis: Equilibrium with friction coeff. $\mu_k=0,6$

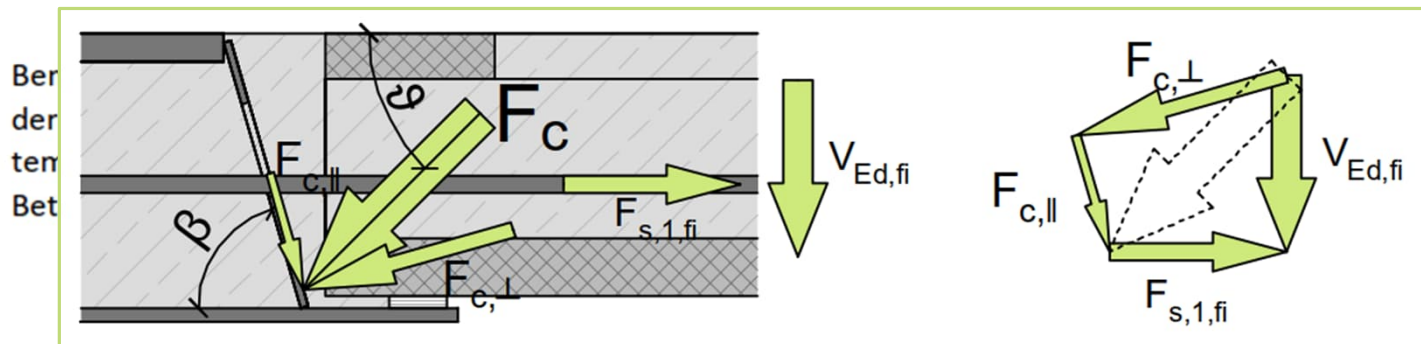
Factor 1,11 at $\beta=78^\circ$ (worst case)

$$A_{s,1,fi,req} = \frac{F_{s,1,fi,li/re}}{f_{sk,\theta}}$$

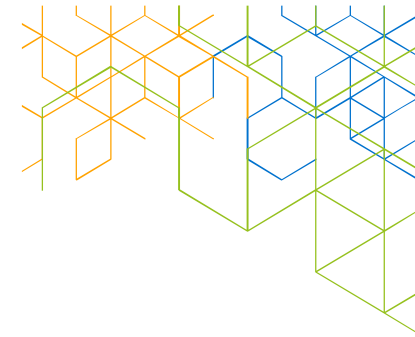
$$F_{s,1,fi,li/re} = 1,11 * V_{Ed,fi,li/re}$$

$$F_{s,1,fi,li/re} = \frac{1}{\tan \vartheta} * V_{Ed,fi,li/re}$$

mit
 $F_{s,1,fi,li/re}$
 $f_{sk,\theta}$



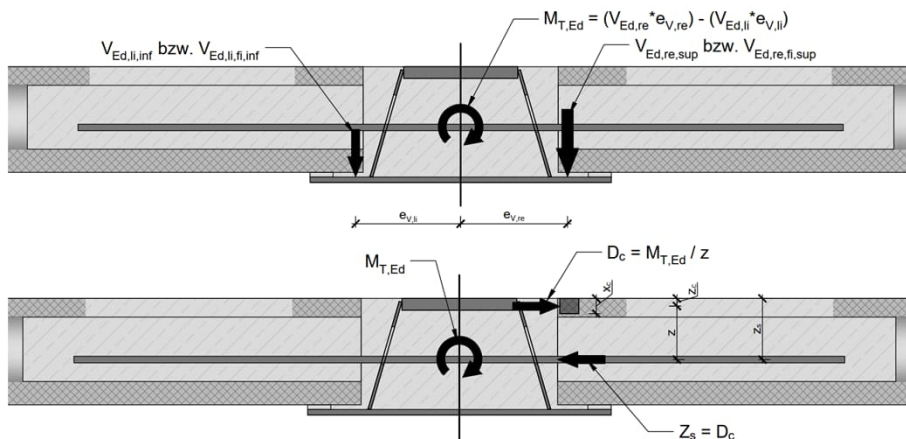
Spannbeton-
 Flanschen Flansch [kN/m]
 Lager-Druckkraft auf
 $\vartheta - \beta$
 zur Horizontalen



Contents of the approval (aBG)

Design

– Connecting reinforcement – Part 2: Torsion

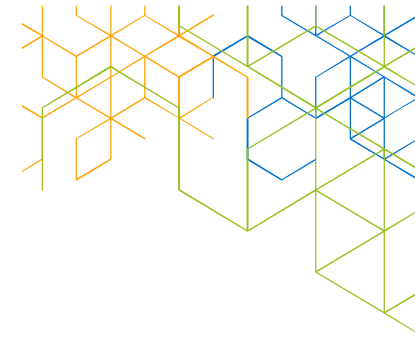


$$A_{s,2,fi,req} = \frac{F_{s,2,fi,li/re}}{f_{sk,\theta}}$$

$$F_{s,2,fi,li/re} = \frac{(V_{Ed,fi,li} * e_{fi,li}) - (V_{Ed,fi,re} * e_{fi,re})}{z}$$

mit

- $F_{s,2,fi,li/re}$ Bemessungszugkraft in der Anschlussbewehrung aus exzentrischer Deckenlast [kN/m]
- $V_{Ed,li/re}$ Einwirkende Auflagerkraft aus Querkraft in den Decken auf dem linken/rechten Flansch des Deltabeam [kN/m]
- $e_{fi,li/re}$ Abstand der Lastresultierenden von $V_{Ed,fi,li/re}$ zum Schubmittelpunkt des Deltabeam [mm]
- z innerer Hebelarm [mm]



Contents of the approval (aBG)

Design

- Connecting reinforcement – Sum

$$A_{s,fi,req} = \max ((A_{s,1,li,fi,req} + A_{s,2,li,fi,req}), (A_{s,1,re,fi,req} + A_{s,2,re,fi,req}))$$

mit

$A_{s,fi,req}$ erforderlicher Querschnitt der Anschlussbewehrung [cm²/m]

- This connecting reinforcement can be also applied for design of the prestressed hollow core slabs according to EN 1168, Annex G.1.3 (no combinations req.)
- Anchorage

$$l_{bd,fi} = \frac{\varnothing_s}{4} * \frac{\sigma_{sd,fi}}{f_{bd,fi}} \geq 700 \text{ mm}$$

mit

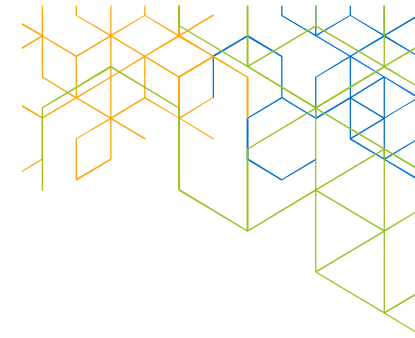
$$\sigma_{sd,fi} = \frac{F_s}{A_{s,fi,req}}$$

$$f_{bd,fi} = 2,25 * 0,7 * f_{ctk,0.05} * \frac{f_{c,\theta}}{f_{ck}}$$

$f_{ctk,0.05}$ 5%-Quantil der Zugfestigkeit des Fugenbetons nach DIN EN 1992-1-1¹⁸, Tabelle 3.1 [kN/cm²]

$\frac{f_{c,\theta}}{f_{ck}}$ temperaturbedingter Abminderungsfaktor der

Druckfestigkeit des Fugenbetons nach
DIN EN 1992-1-2¹⁴, Tabelle 3.1



Contents of the approval (aBG)

Design

- Interface shear between concrete grout and HCS element void is covered by aforementioned anchorage length !

Execution

- Cleaning of voids
- No installation of slab elements with cracked anchorage areas
- De-aeration and compaction
- Neoprene strips flush with the outer end of the bottom flanges

QUESTIONS ?

Thank you for listening !

Oliver Beckmann, Dipl.-Ing. (FH)
R&D Engineer Deltabeam Frame