



INTERNATIONAL PRESTRESSED  
HOLLOWCORE ASSOCIATION



## ***HOLCOFIRE***

Behaviour of prestressed  
hollowcore floors exposed to fire

*Flexible supports and fire*

*Bruno Della Bella*

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- Introduction
- Reduction of shear capacity with flexible supports under ambient conditions
- Tests on flexible supports at ambient and fire
- Parameters in flexible supports and fire
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- Calculation example

# Slim floor structure with hcs

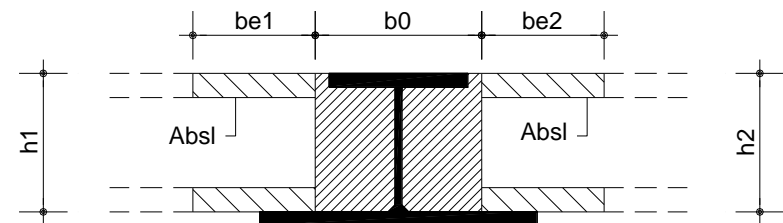
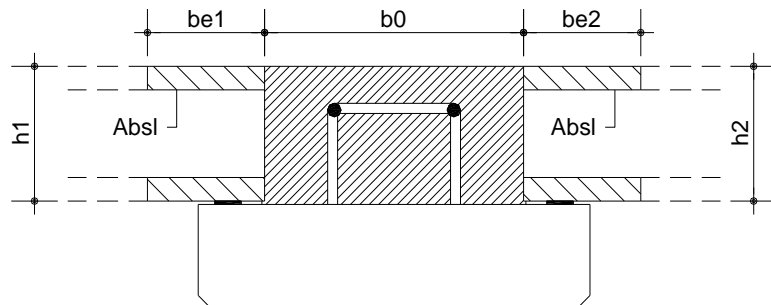
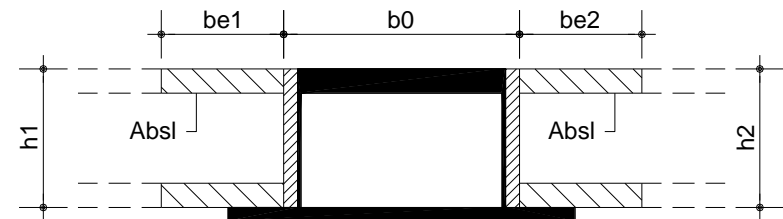
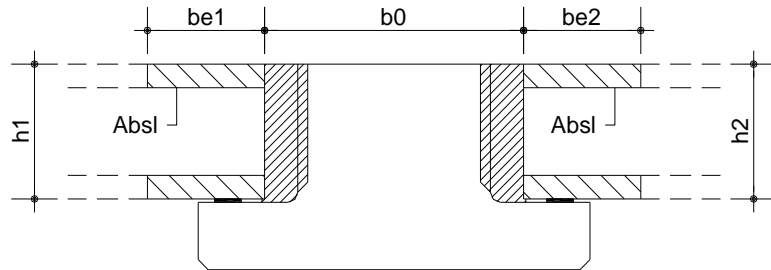
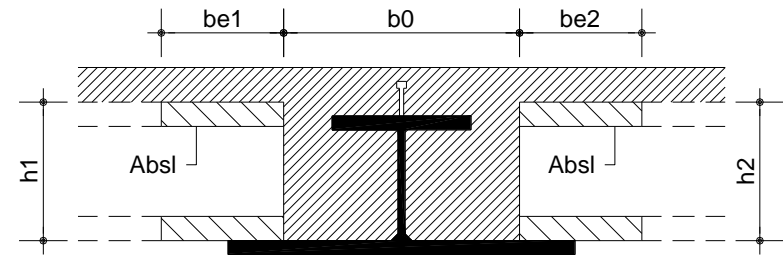


# Advantages of slim floors

- Developed in 1980s in Scandinavia
  - Fast erection
  - Low self weight
  - High stiffness
  - Low span-to-depth ratio
  - Interior walls can be freely arranged
  - Freedom to arrange ductwork at soffit

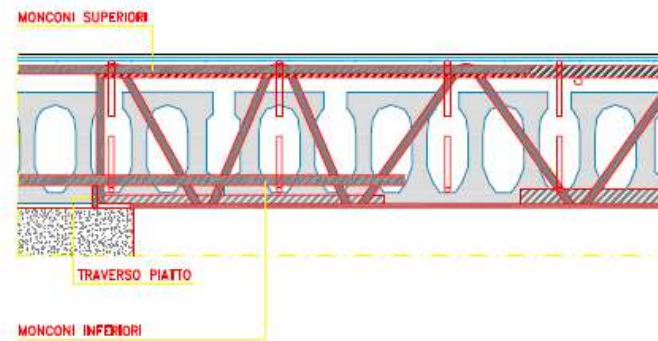
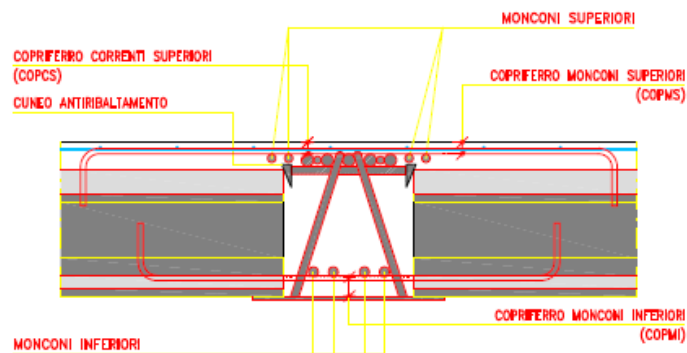
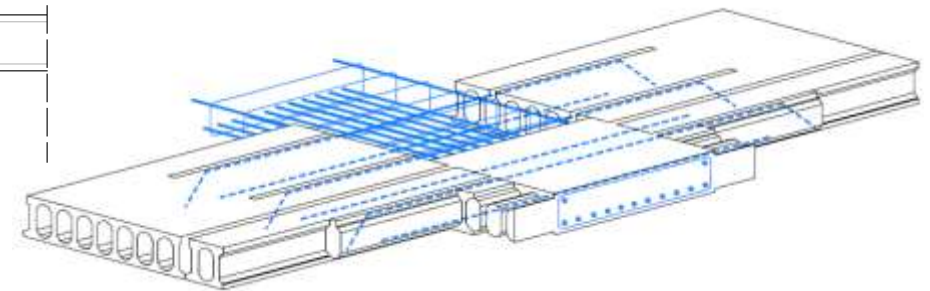
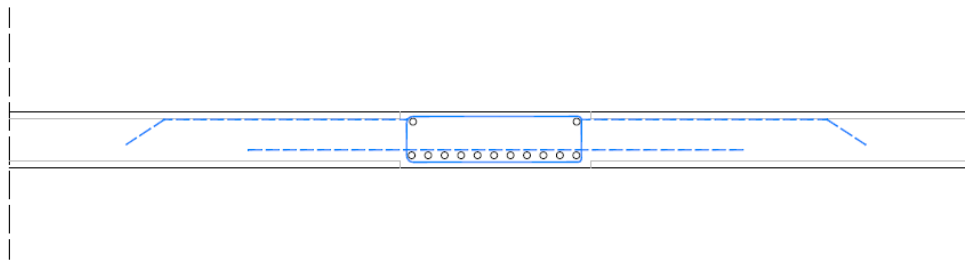
# Various types of slender beams

- Steel beams
- Concrete beams

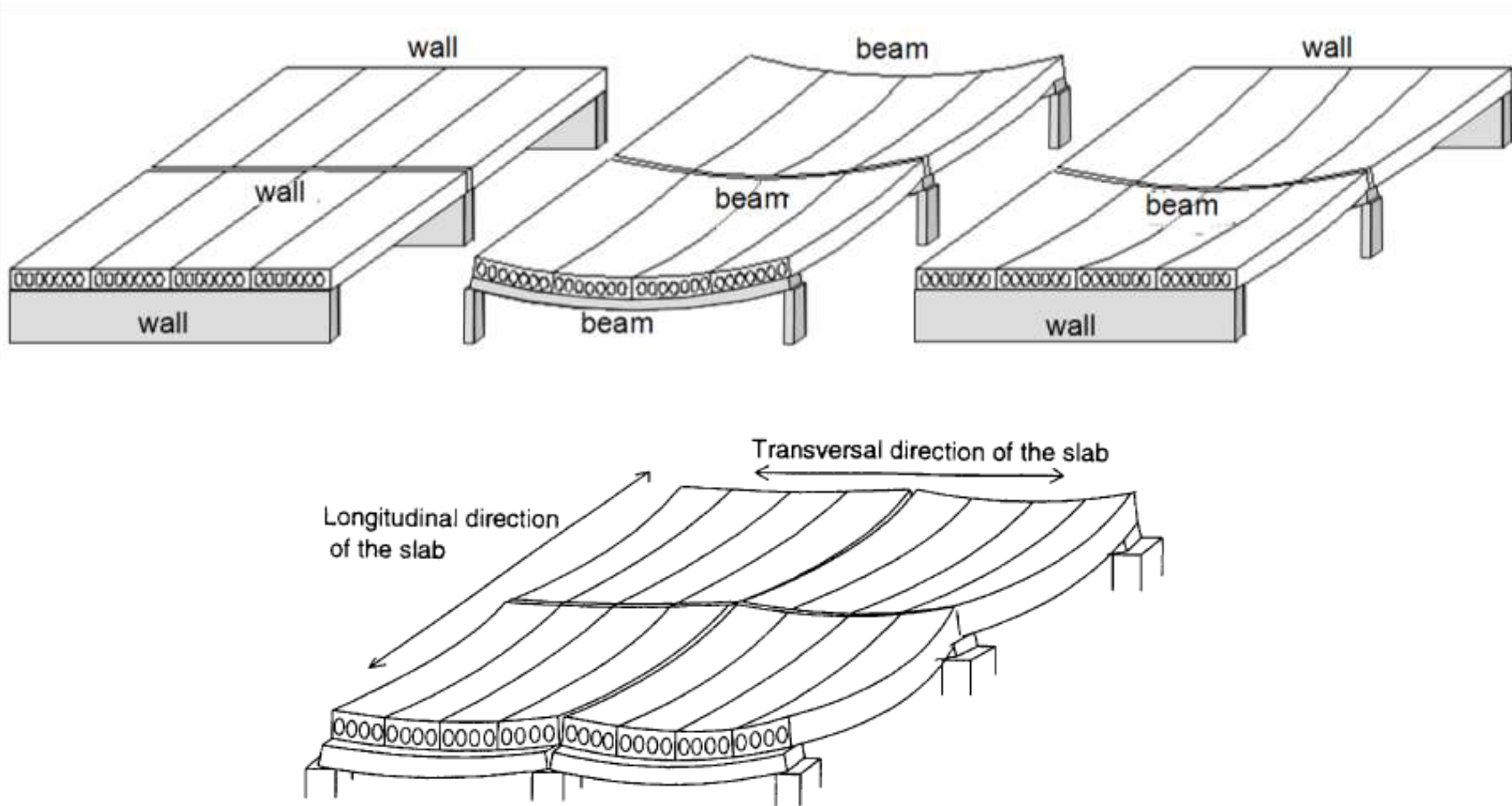


# Various types of slender beams

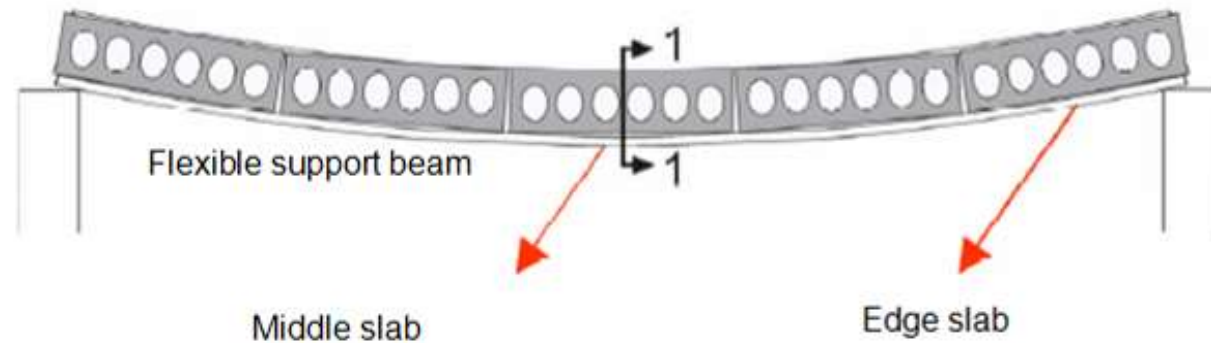
- But also cast in-situ versions



# Rigid - flexible support



# Influence of flexible supports

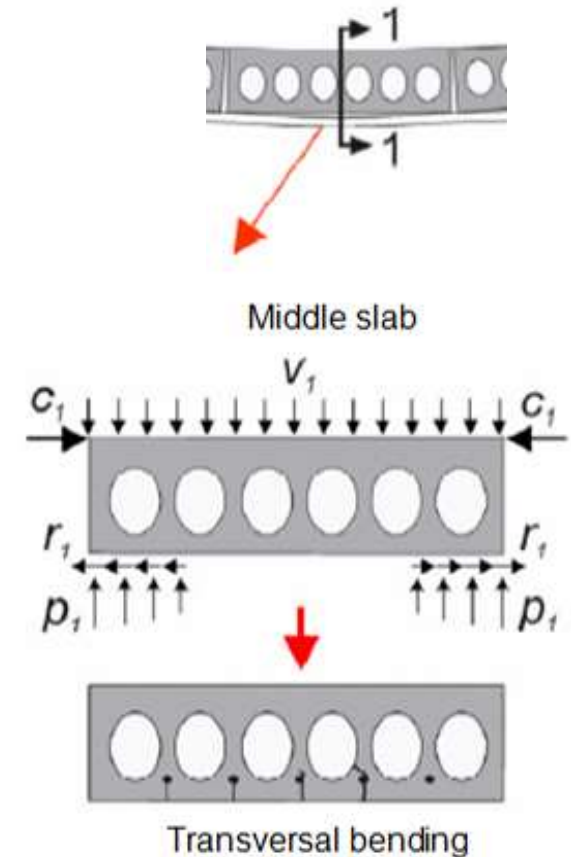


- Limited stiffness of beam → deformation
- Composite action between beam and slabs
- Additional stresses are introduced:
  - At mid span
  - At support



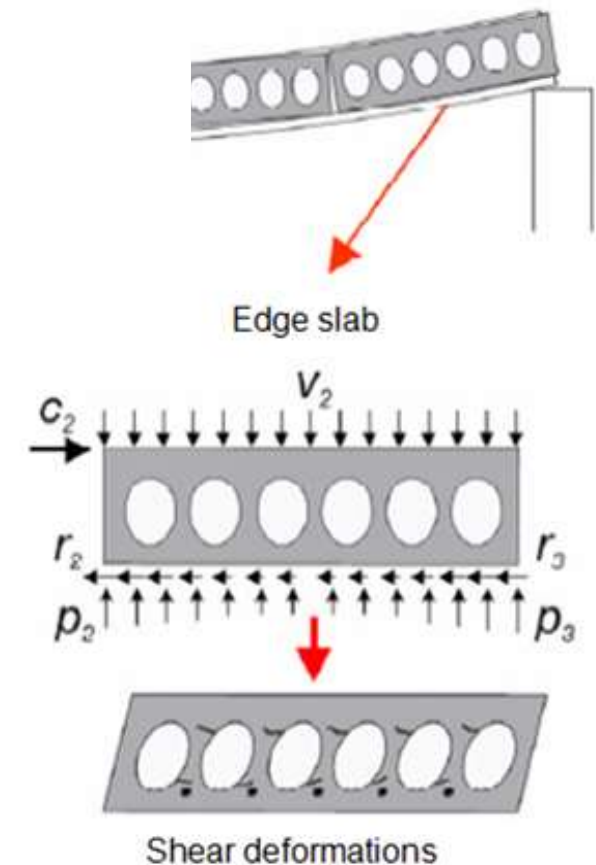
# Influence of flexible supports

- At mid span at ambient conditions
  - Additional bending stresses
  - Tensile stresses in soffit
  - Splitting cracks along strands
  - Reduced amount of anchored strands
  - Reduction of shear capacity
- But this phenomenon is not determinir lower shear capacity at flexible support



# Influence of flexible supports

- At support at ambient conditions
  - Deflection of the beam
  - Friction at interface
  - Deformation is hindered
  - Horizontal force is introduced
  - Additional transverse shear stresses  $\tau_2$  in the webs of slab
  - Reduction of shear tension capacity



# Recent flexible support tests

- Roggendorf [RWTH Aachen 2010] at ambient conditions



test	$V_{fl}/V_r$ [-]	deflection of IFB $u_{max}$ [mm]
1	0.66	56.2 (L/107)
2	0.61	31.4 (L/191)
3	0.68	31.5 (L/190)
4	0.60	29.1 (L/206)
5	0.52	26.8 (L/224)
6	0.78	34.9 (L/172)
7	0.71	32.5 (L/185)
8	0.57	29.8 (L/201)

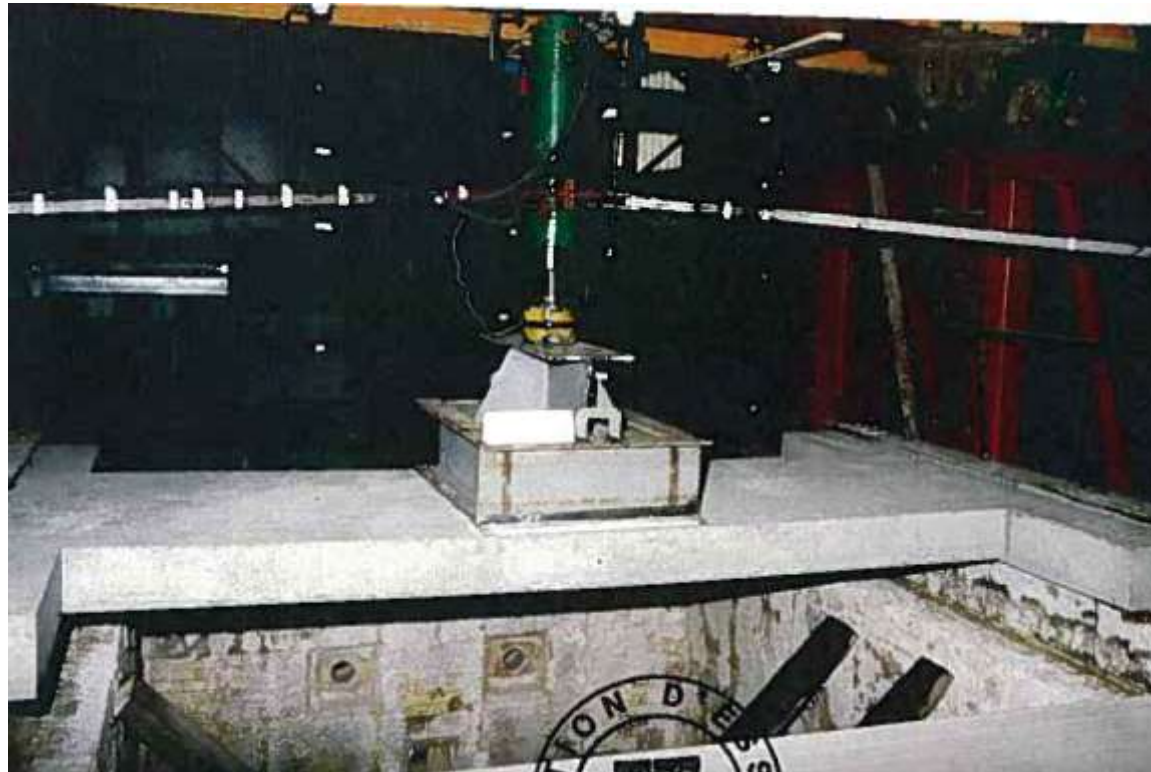
# All flexible support tests at fire

- Holcofire database 1966-2010
  - 18 test results of 162 fire test results
  - Flexibility of support doubtful due to short spans

Holcofire fire test #	Fire test name	test year	Fire curve	Slab depth [mm]	topping [mm]	slab width [mm]	total web width [mm]	Total area of strand [mm <sup>2</sup> /slab]	Axis distance [mm]	Exposed length of test set up. [m]	width of test set-up [m]	no of slabs	time [min]	Failure after fire
H80	CTICM 93-G-127	1993	ISO 834	160	0	1200	558	416	45	6,4	6	5	32	SB
H81	EMPA 95-1	1994	ISO 834	160	80	1200	526	624	30	4,7	2,4	3	122	R-NO
H82	EMPA B2-1	1995	ISO 834	200	0	1200	472	624	30	4,7	2,4	3	122	R-NO
H83	EMPA B2-2	1995	ISO 834	200	0	1200	472	624	30	4,7	2,4	3	49	SA
H84	EMPA B2-3	1995	ISO 834	200	0	1200	472	624	30	4,7	2,4	3	74,6	OT
H85	EMPA B2-4 PL	1995	ISO 834	200	0	1200	472	624	30	4,7	2,4	3	75,4	SA
H86	EMPA B3-1	1995	ISO 834	200	0	1200	472	624	30	4,7	2,4	3	96,6	SA
H87	EMPA B3-1 PL	1995	ISO 834	200	0	1200	472	624	30	4,7	2,4	3	97,4	R-NO
H88	CTICM 95-E-467	1995	ISO 834	160	50	1197	530	624	50	4	2,4	2	50	SB
H89	CTICM 95-E-533	1995	ISO 834	160	50	1197	530	624	30	4	2,4	2	100	R-DF
H90	CTICM 96-U-349	1996	ISO 834	160	50	1197	530	624	30	4	1,2	1	71	R-DF-SB
H91	CTICM 96-U-350	1996	ISO 834	160	0	1197	530	624	30	4	1,2	1	42	DF-SB
H143	BRE test1	2007	parametric	200	0	1200	330	651	31	7	17,76	15	60	R-NO
H144	BRE test2	2007	parametric	200	0	1200	330	651	31	7	17,76	15	60	R-NO
H145	SPTRI Peikko P802216A	2009	ISO 834	270	0	1200	286	930	35	5,8	3,6	4	60	R-NO
H146	SPTRI Peikko P802216B	2009	ISO 834	270	0	1200	286	930	35	5,8	3,6	4	60,4	R-NO
H147	SPTRI Peikko P802216C	2009	ISO 834	270	0	1200	286	930	50	5,8	3,6	4	120	R-NO
H148	SPTRI Peikko P802216D	2009	ISO 834	270	0	1200	286	930	50	5,8	3,6	4	180	R-NO

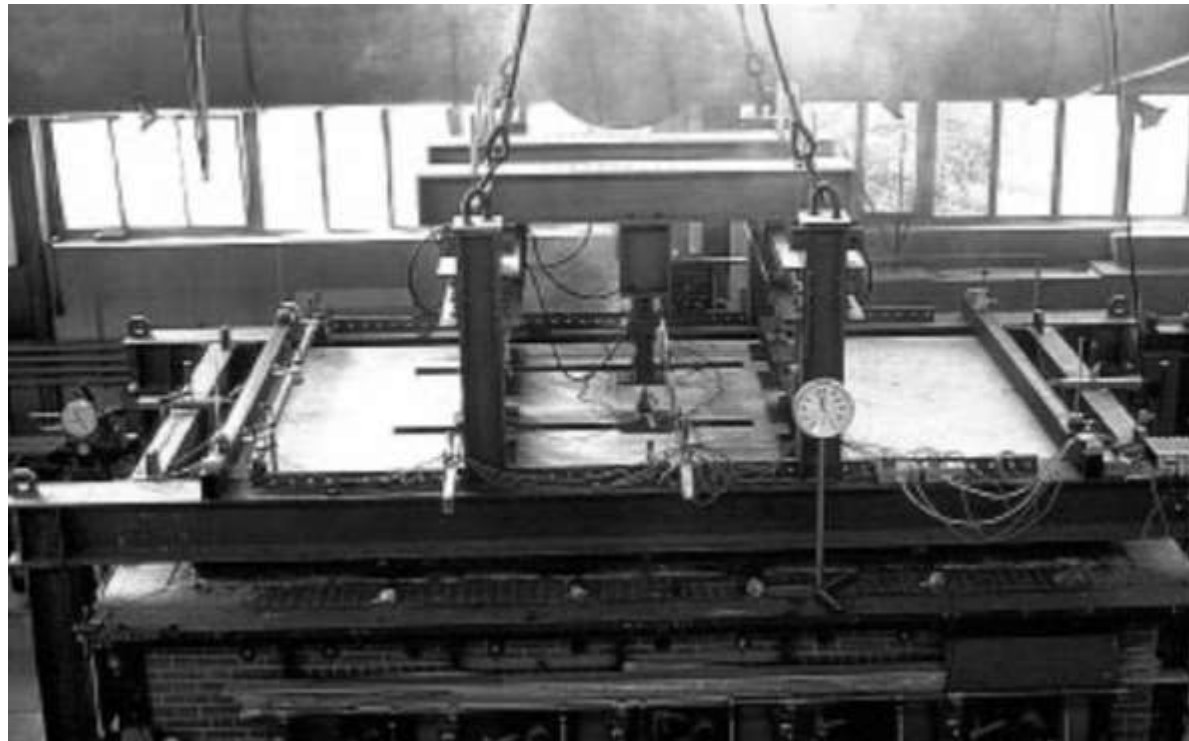
# Recent flexible support tests at fire

- CTICM [France, 1993-1996] at fire
  - Not very positive results



# Recent flexible support tests at fire

- Borgogno & Fontana [EMPA, 1994-1995] at fire
  - Good results
  - B2-2, B2-4PL and B3-1 failed in shear at 49, 75, 97 minutes



# Recent flexible support tests at fire

- Bailey [Cardington, 2007] at fire
  - Not intended at flexible support test
  - Good results, in both tests 60 minutes natural fire



# Recent flexible support tests at fire

- Peikko tests [Sweden SP, 2009] on Dealtabeam
  - Short spans of slabs (2.4 m)
  - Good results: 60, 120 and 180 minutes of fire





# Conclusions from fire tests

- Although some studies do exist with bad and good result, flexible supports and fire has not been comprehensively studied
  - Size of furnaces, maximum 4 x 6 m
  - Short spans of slabs
  - Too costly
- But a new Holcofire experiment would most probably not yield to new insights or new information → “desk study”

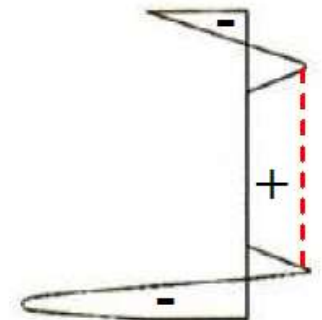
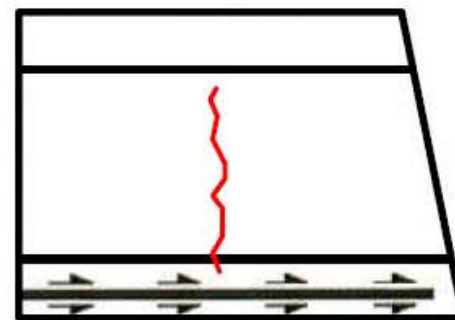
# Parameters flexible support and fire

- a. Induced thermal stresses and vertical web cracking
- b. Thermal expansion of underflange
- c. Deflection of the supporting beam
- d. Continuous supporting beam
- e. Imposed loading
- f. Web width
- g. Tensile strength of the concrete
- h. Type of connection with the supporting beam
- i. Structural topping

# Parameters flexible support and fire

## a. Induced thermal stresses and vertical web cracking

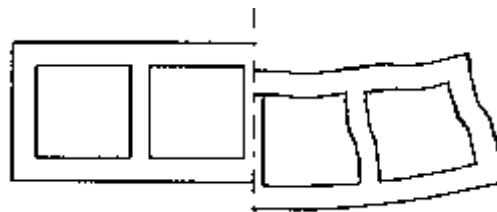
- After 15 minutes vertical cracking at regular distances
- By definition shear tension cannot occur anymore
- Same as in rigid supports and fire
- Significantly different than flexible support at ambient conditions



# Parameters flexible support and fire

## b. Thermal expansion of underflange

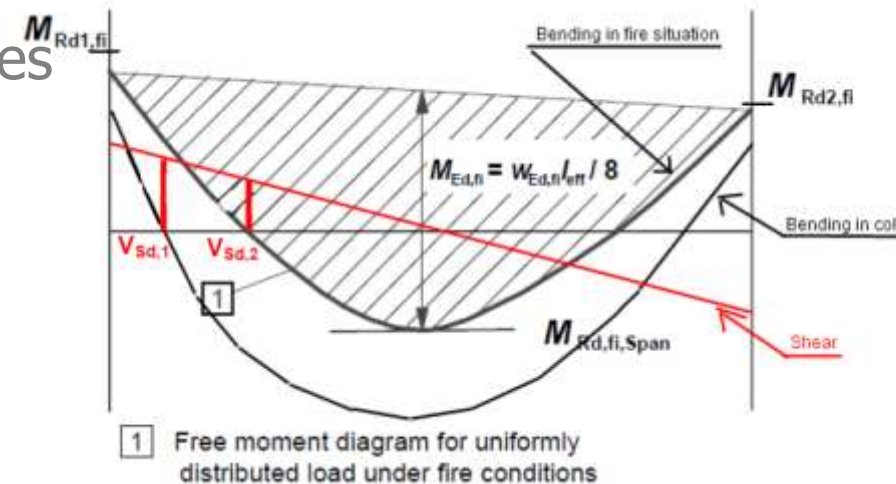
- Compressive stresses in underflange
- Additional curvature of hollow cores
- At support compressive stresses
- At mid span lower compressive stresses which results in lower spalling chances



# Parameters flexible support and fire

## d1. Continuous supporting beam

- Due to fire point of zero moment moves
- Shear load at zero moment point is lower
- Significant decrease of shear stresses



## D2. Floor continuity

- reduce floor deflection
- Reduce beam deflection by enlarging beam compression flange
- reduce transversal shear flow and increase compression at upper flange at cold and also at fire

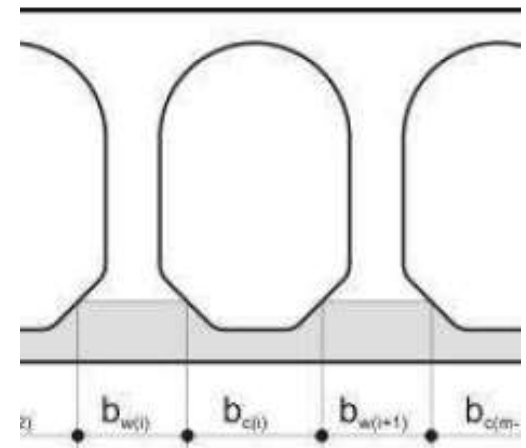
# Parameters flexible support and fire

## e. Imposed loading

- Design value of imposed loading is much smaller frequent load value  $\psi_1$

## f. Web width

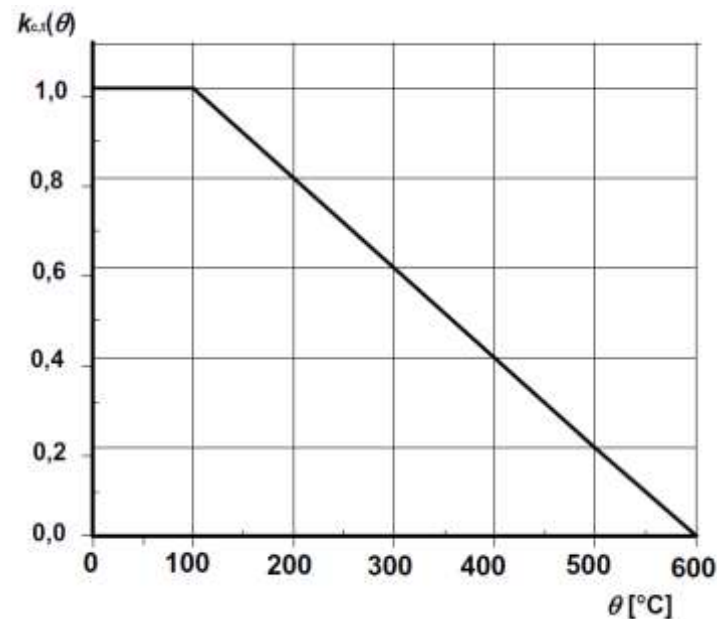
- Same for rigid and flexible support
- Same for ambient and fire conditions



# Parameters flexible support and fire

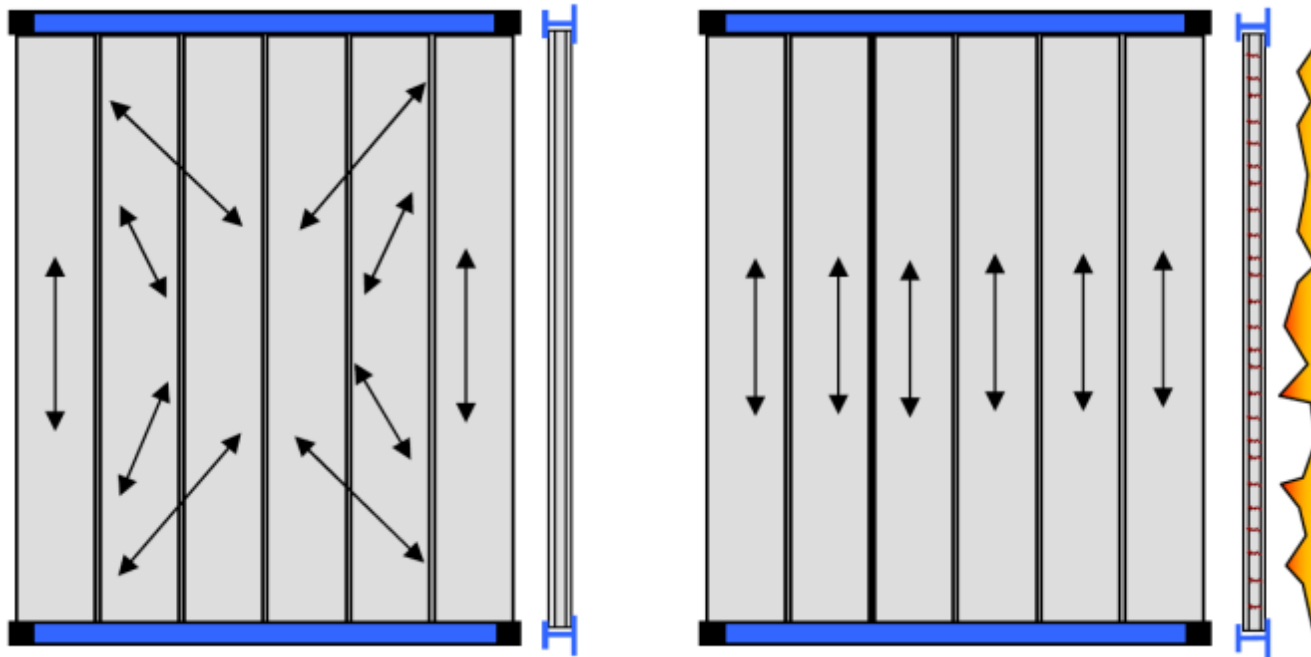
## g. Tensile strength of the concrete

- No differences between rigid or flexible support
- Decrease during fire according to EN1992-1-2 Figure 3.2



# Principles flexible support and fire

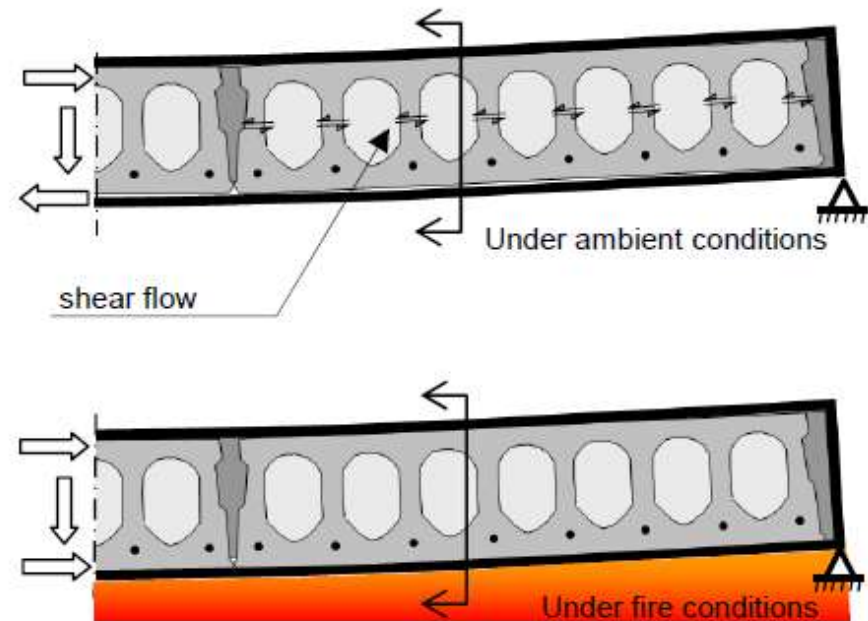
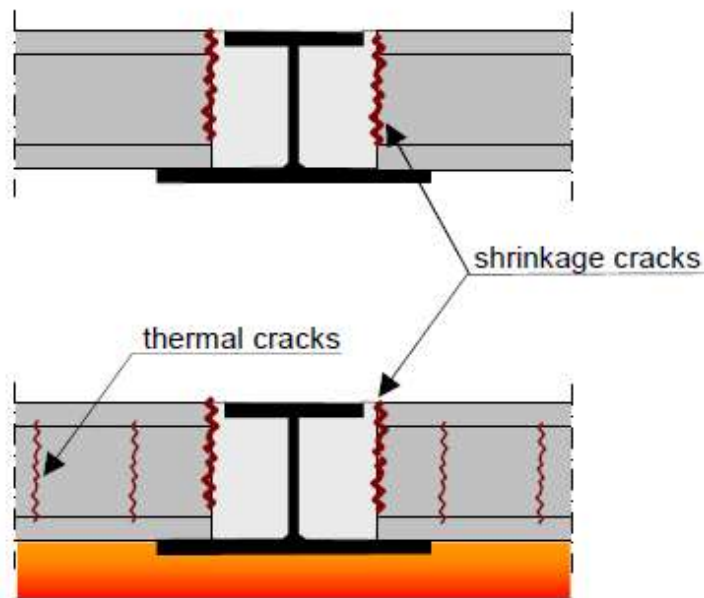
- Ambient vs fire situation
  - Stiff floor field with load to stiff columns
  - Less stiffness with load in longitudinal direction





# Principles flexible support and fire

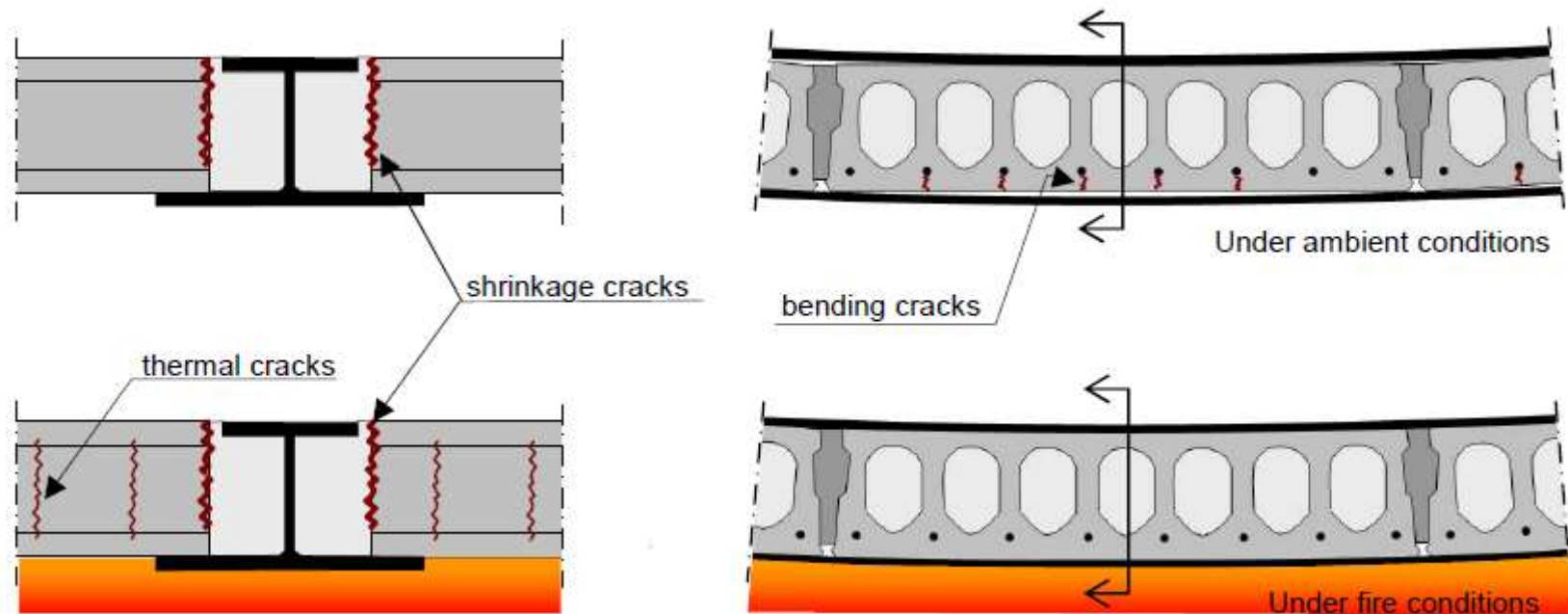
- At support
  - Due to expansion of soffit another compression force is introduced that compensated additional shear stresses
  - Due to vertical web cracking by definition no shear tension



# Principles flexible support and fire

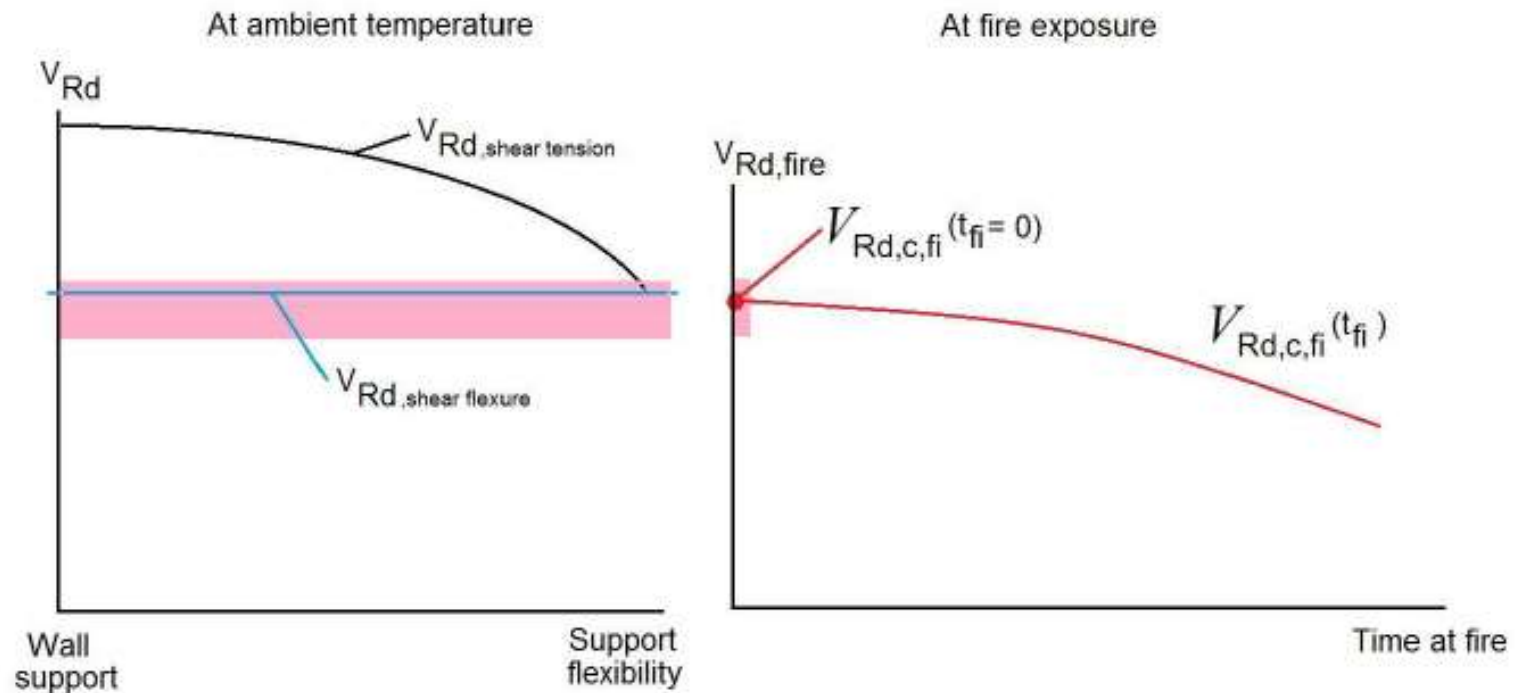
- At mid span

- Additional bending stresses are compensated by the expansion of the underflange
- Strands remain well anchored during the fire



# Principles flexible support and fire

- Due to thermal gradient vertical cracks initiate and shear capacity “drops” from shear tension to shear flexure which is dependent on time at fire → use EN1168 Annex G !!



# Validation with fire tests

- In 3 tests shear failure observed
- Analysis from database study show  $> 100\%$

TEST ID		Fire test		EN1168 Annex G		Test/ Annex G [ % ]	
		Shear load [kN/m <sup>2</sup> ]	Time to failure [minutes]	Shear capacity [kN/m <sup>2</sup> ]	Time to failure [minutes]		
H83	EMPA B2-2 [1995]	35.1	49	32.9	36	106.7%	L/330
H85	EMPA B2-4 PL [1995]	35.8	75	29.6	37	121,4%	L/320
H86	EMPA B3-1 [1995]	28.6	97	15.1	30	189,4%	L/1200

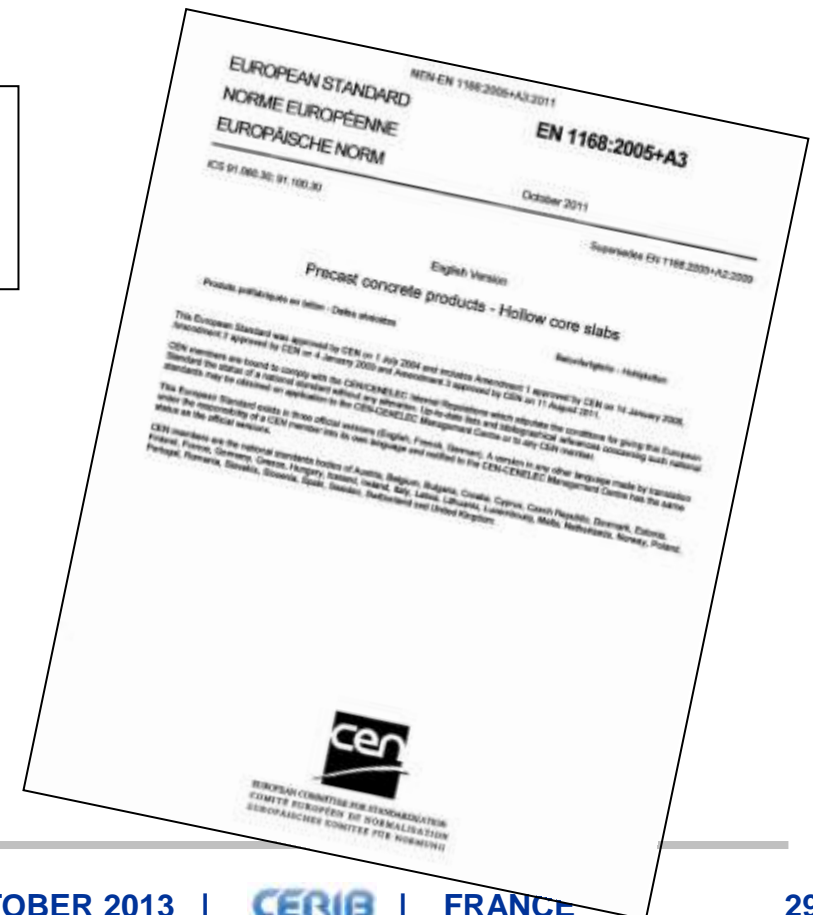
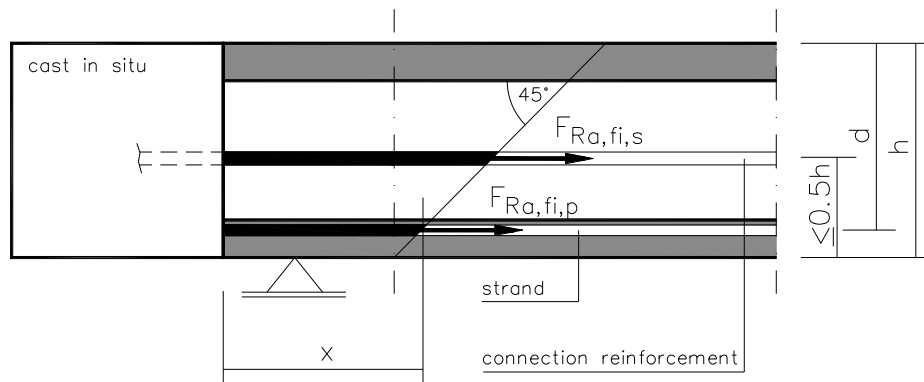
- Use of EN1168 Annex G is safe
  - Walraven/Vrouwenvelder: "It is a widely accepted procedure to put only one single specimen of a product to a fire test and approve it if the required time of fire duration is met without failure. The consequence is that the models of Annex G are considered as being confirmed if the mean value of the ratio between experimentally obtained and predicted results is at least equal to one".

# Conclusion and recommendation

- EN1168:2005+A3:2011 is recommended for hollow core slabs at fire on rigid and flexible supports

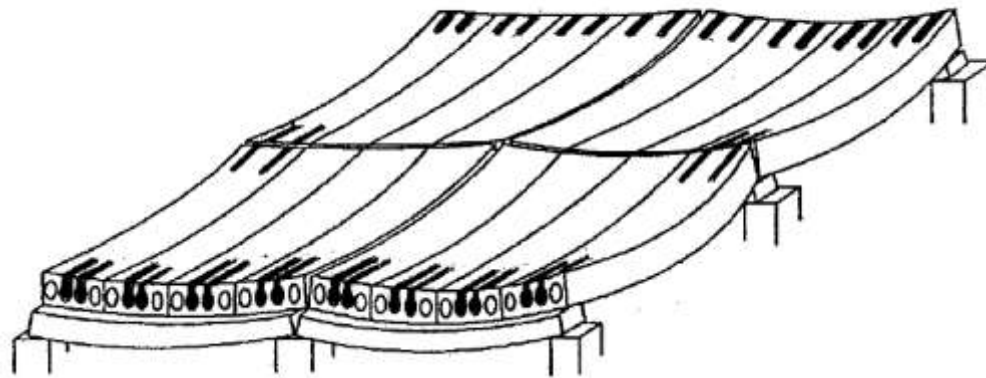
The empirical shear equation under fire conditions is:

$$V_{Rd,ef} = [C_{0,1} + a_k \times C_{0,2}] \times b_w \times d$$



# Conclusion and recommendation

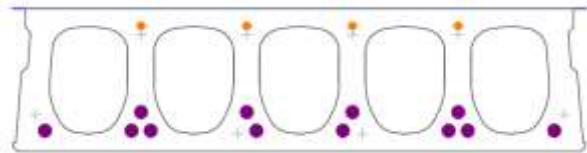
- The fire resistance of structures with hollow core slabs is improved by [ECCS/IPHA, 1998]:
  - The use of tying reinforcement to provide alternative load paths
  - A reinforced concrete topping to control the effect of cracking and to provide additional tying action for integrity reasons
  - Infilling of the hollow cores to strengthen the slab locally, and to permit placement of tie reinforcement
  - The effect of protection of the beam support to the hollow core slabs.



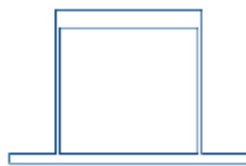
# Calculation example

- Consider a floor field with module of 7,20 m x 12,60 m

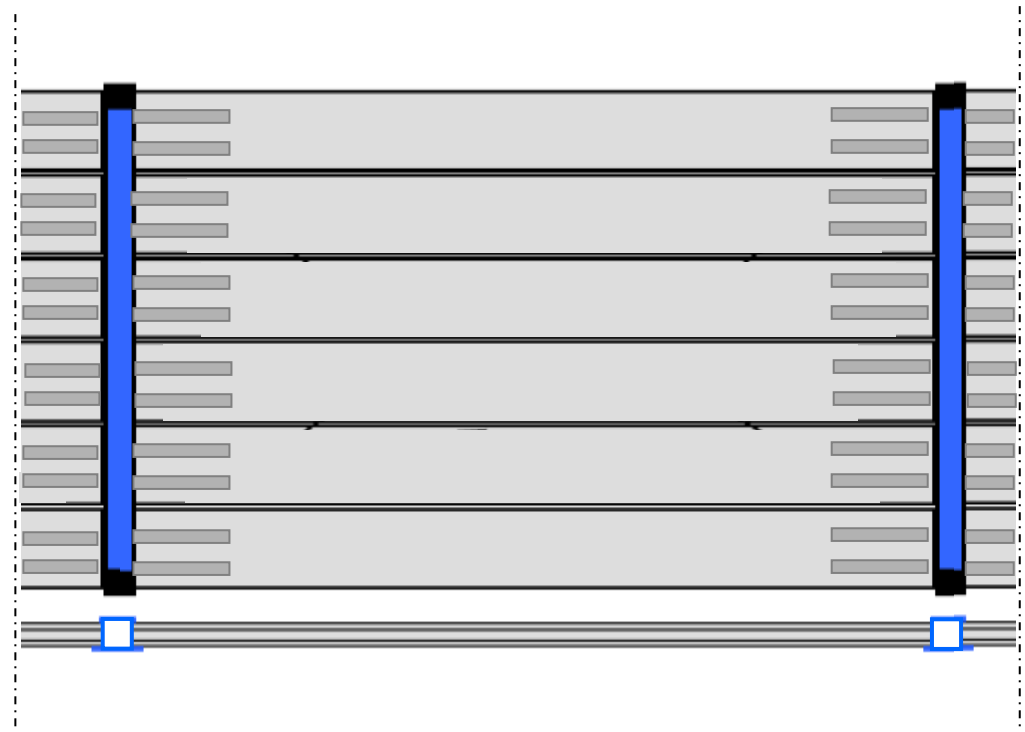
- Hollow core 315 mm



- THQ320



- No structural topping



# Calculation example

- Hollow cores
  - depth 315 mm with 5 cores cast in C45/55
  - 12 strands 12,5 mm at 46 mm and 87 mm axis distance and 4 upperstrands at 277 mm (X8X4-D4)
  - The span of the slabs is 12180 mm with 80 mm support length and filled cores for 50 mm
  - Total web width 316 mm
  - Thickness of upperflange / underflange 40 mm,
  - Connection reinforcement  $2\varnothing 16$  per slab in 2 cores
- Support:
  - beam THQ 320 with 7200 mm support length
- Loads:
  - self weight plus live load = 5,0 kN/m<sup>2</sup>
  - finishing = 1,0 kN/m<sup>2</sup>



# Calculation example

	<b>Rigid support</b>	<b>Flexible support</b>
<b>Ambient conditions</b>	Uncracked situation = shear tension $V_{Rd,c} = 185,0 \text{ kN (EN1168)}$  Cracked situation = shear flexure $V_{Rd,c} = 147,5 \text{ kN (EN1992)}$ $V_{Rd,c,min} = 124,2 \text{ kN (EN1992)}$	Uncracked situation = shear tension $V_{Rd,c} = 170,9 \text{ kN (fib 6)}$  Cracked situation = shear flexure $V_{Rd,c} = 147,5 \text{ kN (EN1992)}$ $V_{Rd,c,min} = 124,2 \text{ kN (EN1992)}$
<b>Fire situation</b>	Cracked situation (thermal vertical web cracks) = shear flexure $V_{Rd,c,f,30} = 106,8 \text{ kN (EN1168 Annex G)}$ $V_{Rd,c,f,120} = 92,9 \text{ kN/slab (EN1168 Annex G)}$ <i>In capacity under fire 2Ø16 connection reinforcement is taken into account</i>	