



ephea[®]
WILLOW

ephea WILLOW

Ephea® Willow is the range characterised by the most **fluid finish**, providing Ephea with a **lightness** reminiscent of the **gently swaying** branches of a weeping willow. Its unique texture - **harmoniously irregular** and **kindly wrinkled** - reveals the natural pattern of the mycelium network, with subtle veining that echoes the streaks found on the willow trees' leaves. An elegant materials expression celebrating the **authentic beauty** of nature in all its grace and simplicity.



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Not made
Revealed

Discovered
Desired
Worn

Ephea® is born in silence

From the shadows of a living substrate
nourished by time
awakened by invisible arms

It grows slowly, sensually
— hyphae weaving in the dark
until texture becomes white skin
and skin becomes a signature piece
A statement
An object of pure desire

Under your touch a secret rhythm
Each layer breathes with the memory of the forest
each fiber speaks of nature's hidden luxury

Bold. Intimate. Impossible to imitate

colour palette



OBSIDIAN

TERRA

KHAKI

POPPY

SAFFRON

CURCUMA

obsidian

More than just a color,
as deep as the night,
as ancient as the earth.
it's the very embodiment
of mystery, power, and timeless beauty.
A black that pulls you in,
wraps you in its embrace,
solid, unyielding, pure.

Obsidian is the essence of the void,
yet within it, infinite depth and strengths.
A primal force, silent yet commanding,
a quiet authority that speaks in stillness.

It is Ephea® — unapologetically raw,
eternally elegant, in its purest, most powerful form.





Terra

“Terra” means earth, land, ground — the very foundation of all we know.

Terra — the color of roots, of life cradled in the earth.
Warm, comforting, and steady,
it wraps you in nature’s embrace.

A brown that speaks of strength through softness,
the raw, material beauty of the land beneath us.

Terra is Ephea® in its most integral tone —
earthy, nurturing, and quietly enduring.





khaki

Khaki is dust, dry earth caked beneath your nails, the color of worn roads and long silences. It comes from khāk—Persian for soil. Not green, not brown, but something in between: lived-in, low-voiced, unshaken. It's the shade after the sun, the hush after the riot. A color that doesn't shout, but stays.



Saffron

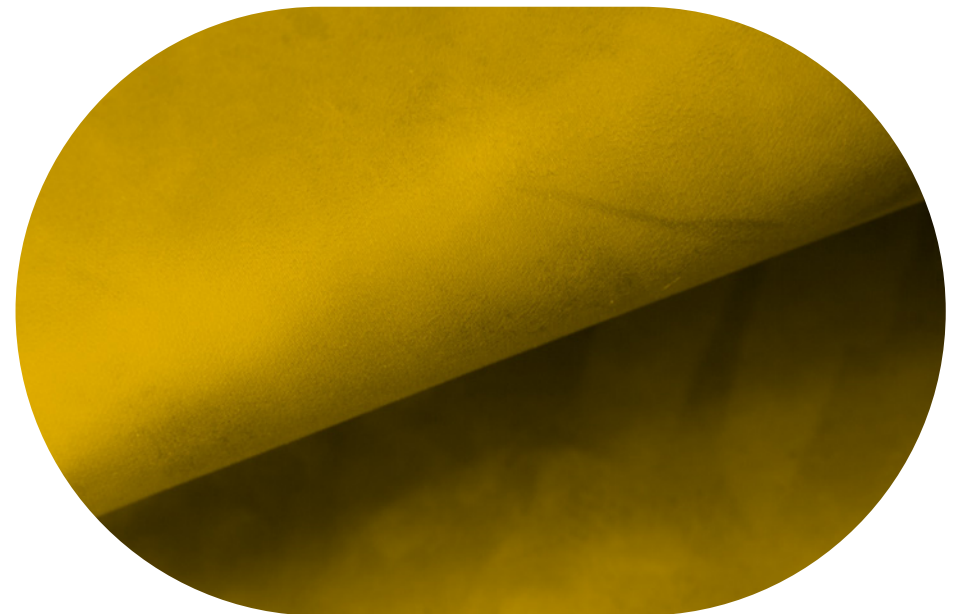


Inspired by the rare and vibrant spice, Saffron is warmth transformed into light.

A golden yellow that steps beyond earthy tones – **bright, intense, and full of energy**. It carries a sense of elevation, like sunlight diffused through fine fabric.

Saffron brings vitality and clarity, with a presence that's both radiant and refined.

Saffron – luminous, spirited, uplifting.



Poppy

A red that doesn't shout
– moving through senses on the down-low.
Velvet heat.
Bold whisper.
It draws you in, then lingers.
Lush, magnetic, a little wild.
Eccentric, yes – but never cold.
Pulsing presence.
This is Poppy
– unapologetically alive, deeply felt.



Curcuma

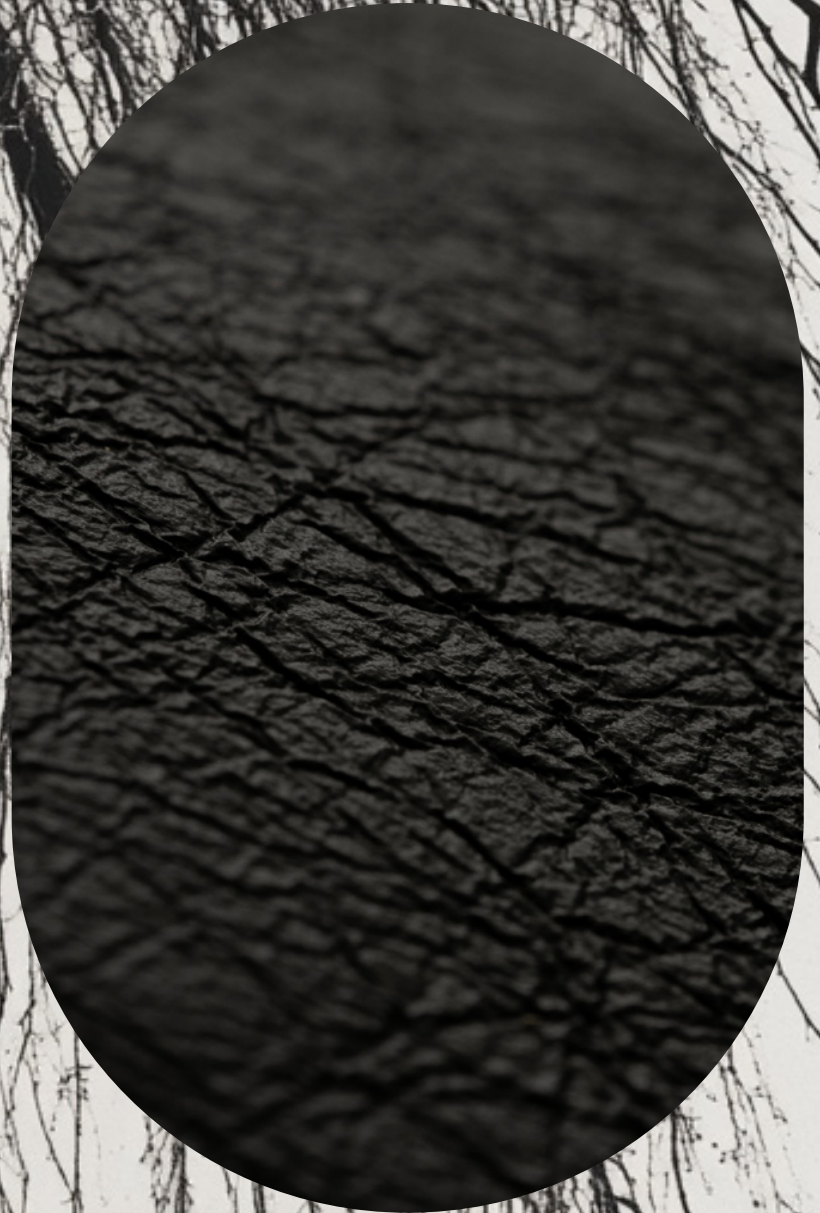
Dry fire, living root. Earth dense with sun and breath.
Raw, intense, natural. It carries the taste of origins and the strengths of now.
Healing radiation, pulsing to the beat of joy. It is Ephea® – warm, wild, caring



The soul of matter
The art of imperfection

FUKINSEI

is the beauty in imperfection —
the power of asymmetry,
the grace of irregularity.
It celebrates the raw,
natural flow of life,
where nothing is perfect,
yet everything feels whole.



LCA

Life Cycle Assessment

finished Ephea



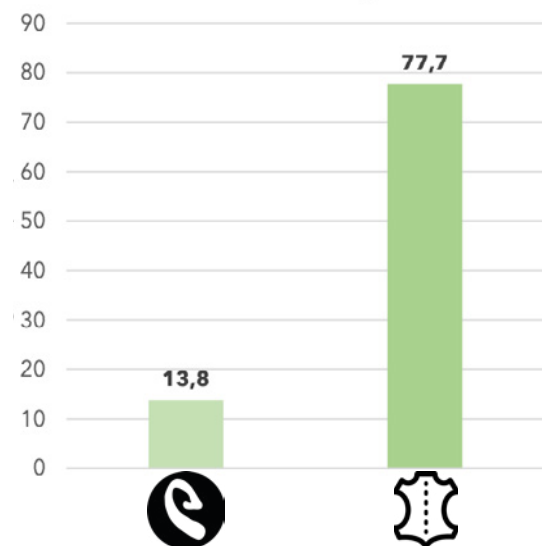
finished Bovine Leather



Climate Change

kg CO2 eq./sqm

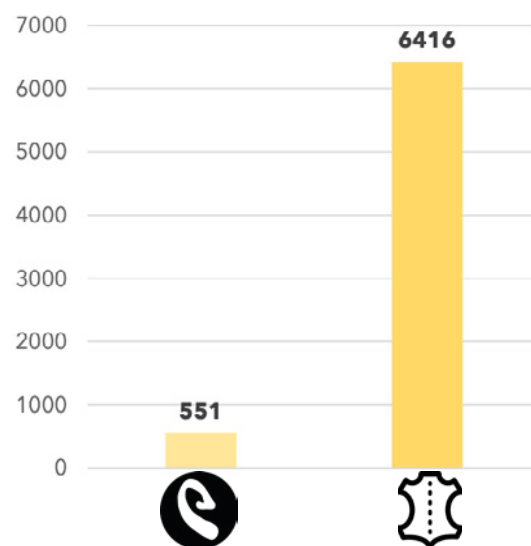
-82,2%



Land Use

points/sqm

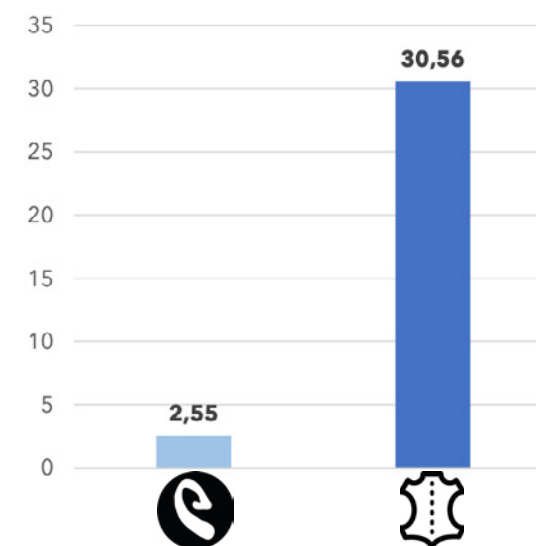
-91,4%



Water Use

m3 deprivation/sqm

-91,6%



The study is based on the Life Cycle Assessment (LCA) methodology, an internationally standardized method conducted in accordance with the standards:

- UNI EN ISO 14040 (2021) Environmental Management, Life Cycle Assessment, Principles and Framework.
- UNI EN ISO 14044 (2021) Life Cycle Assessment, Requirements and Guidelines.
- UNI EN ISO 14025 (2010) Environmental Labels and Declarations - Type III Environmental Declarations Principles and Procedures.
- Product Category Rules (PCR) FINISHED BOVINE LEATHER- The International EPD® System (only for some indications).

APPROACH TO COMPARISON

The comparisons has been conducted between 1 m² of finished Ephea and 1 m² of tanned leather. The selection of the benchmark for the comparison is based on the results of the analysis using the EF 3.1 method: the database process with the lowest impact in terms of GWP (Global Warming Potential) has been used as the reference.

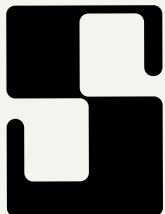
Database entries selected as benchmark:

Tanned leather → Leather, cattle, wet-white metal-free tanned {GLO} | technology mix | production mix, at tannery | m² | LCI result.



DOWNLOADABLE RESOURCES

- Project Submission Guidelines
- Application Form
- Grow With Ephea® Complete Presentation
- Manufacturing Handbook



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