

**DECLARATION OF COMPLIANCE FOR MATERIALS AND ARTICLES
INTENDED TO COME INTO CONTACT WITH FOOD
PAPER KRAFT PET LAMINATED RANGE**

(Revision 1: 04/06/2024)

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Hereby declare that the products mentioned below:

PAP15K65FL	SAND LINED 65MM FSC MIX CREDIT KR 1X500P
PAP15K75FL	SAND LINED 75MM FSC MIX CREDIT KR 1X500P

Which consist in a kraft/white multilayer board (fresh and virgin fibers) lined on the interior side with a PET lamination film (no adhesive)

Comply with the following regulations:

- **European Regulation 1935/2004** of the European parliament and of the council of 27 October 2004 on materials and articles intended to come into contact with food.

In the following condition of use:

- Wet, dry and fatty foodstuffs.
 - Storage in the freezer / fridge, room temperature or below (up to 40°C for more than 24hrs).
 - Do not use for de-freezing and/or re-heating of food in microwave or conventional oven.
- PET Lamination complies with **10/2011/EU** and amendments.
The products we supply comply with the overall migration limit of 60 mg/Kg or 10mg/dm² as laid down in regulation 10/2011/EU.

Overall migration

Simulant	Contact time	Temperature (°C)	Results (mg/ dm ²)
3% Acetic acid	4 hours	100	<10
10% Ethanol	4 hours	100	<10
95% Ethanol	6 hours	60	<10
Iso-Octane	4 hours	60	<10
Olive oil	2 hours	75	<10

Specific migration

The following substances are used and comply with the Specific Migration Limit (SML):

Component	PM reference	Restriction
Terephthalic Acid	24910	SML = 7.5 mg/kg
Ethylene Glycol	16990	SML (T) = 30 mg/kg
Antimony Trioxide	35760	SML= 0.04mg/kg (expressed as antimony)
Isophthalic acid	19150	SML=5mg/Kg

• Dual use additives

Substance	CAS number	E number	Substance	CAS number	E number
calcium carbonate	471-34-1	E170	glutaraldehyde	111-30-8	FL. no. 05-149
sodium sulfite	7757-83-7	E221	sodium carboxymethylcellulose	9004-32-4	E466
sodium bisulfite	7631-90-5	E222	sorbitan monolaurate	1338-39-2	E493
sodium metabisulphite	7681-57-4	E223	magnesium chloride	7786-30-3	E511
formic acid	64-18-6	E236	sulfuric acid	7664-93-9	E513
sodium formate	141-53-7	E237	sodium sulphate	7757-82-6	E514
formaldehyde	50-00-0	E240	aluminum sulfate	10043-01-3	E520
sodium nitrate	7631-99-4	E251	sodium hydroxide	1310-73-2	E524
potassium acetate	127-08-2	E261	silicon dioxide	112926-00-8	E551
citric acid	77-92-9	E330	stearic acid	57-11-4	E570
disodium phosphate	7558-79-4	E339	starch sodium octenyl succinate	52906-93-1	E1450
adipic acid	124-04-9	E355	propane-1,2-diol	57-55-6	E1520
xanthan gum	11138-66-2	E415	polyethylene glycol	25322-68-3	E1521
glycerol	56-81-5	E422			

- The paper/cardboard material complies with **German recommendation BfR XXXVI**

- Metals

Chrome VI	<0.25 mg/kg
Mercure	<0.3 mg/kg
Nickel	< 2,0 mg/dm ²
Chrome	< 2,0 mg/dm ²
Plomb	< 0,50 mg/dm ²
Cadmium	< 0,10 mg/dm ²
Cadmium (Cd)	< 5 µg/l in the cold water extract from the cardboard
Plomb (Pb)	< 10 µg/l in the cold water extract from the cardboard
Migration of l'aluminium (Al) into fatty foodstuffs	≤ 1 mg/kg

- Chloropropanols (MCPD-DCP)
- Formaldehyde (EN1541) < 1.0 mg/dm².
- Colour fastness (EN646): no visible transfer (grade 5) for any of the test fluids
- Transfer of antimicrobial constituents (Hemmhof test) (EN1104): no transfer of antimicrobial constituents. We do not add surface biocides to the board.
- GMOs: genetically modified organisms (GMOs) as defined by the European Union* are not intentionally added in the production of board.
- Animal origin: substances responsible for transmissible spongiform encephalopathies (TSEs), including bovine spongiform encephalopathy (BSE) and Creutzfeldt-Jakob disease (CJD), are not intentionally added during the manufacture of the product.

- CMR substances: substances classified as "carcinogenic", "mutagenic" or "toxic for reproduction" in Regulation (EC) No. 1272/2008 as amended, in concentrations exceeding the legal limits indicated in the material data sheets for our chemical products, are not intentionally added during the product manufacturing process.

- PFAS: PFAS per- and polyfluoroalkyl substances are not used in the manufacture of cardboard.

- **Bisphenol A and phthalates:** these substances are not used in the manufacture of our products.
- **94/62/CE:** directive of the parliament and the council from 20/12/1994 on packaging and packaging waste
 - Concentration level of heavy metal < 100ppm
 - No dangerous substances identified
 - Waste management: recycling with paper stream or recovery as energetic source (in an approved incinerator)
- **2023/2006/CE:** commission regulation from 22/12/2006 on good manufacturing practice for material and articles intended to come into contact with food.

Shelf life: 2 years under ideal storage condition: dry, ambient temperature (8°C up to 25°C), in original packaging, not exposed to light.

According to the European legislation in force, this is the responsibility of the end user to verify the technical suitability of the product for his specific intended use.

This letter replaces all previous versions.

Valid two years.

This declaration is done for **ECO Engros AS**
Nivelles, 7/11/2024



Isabelle Ernotte
QE Manager