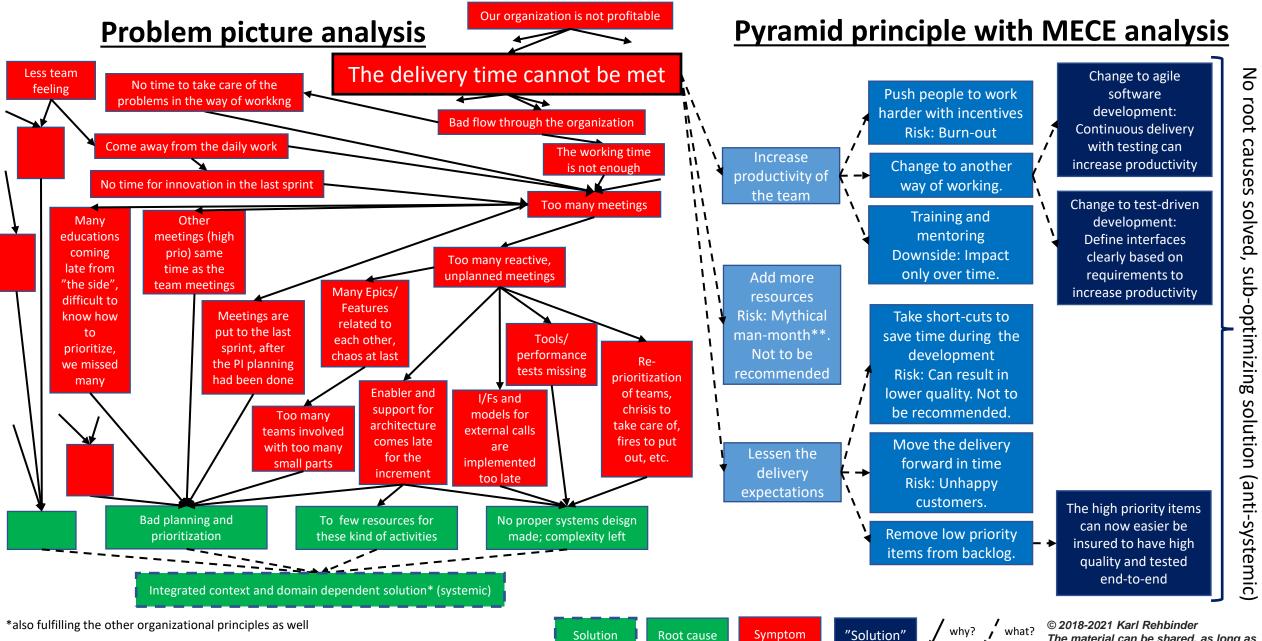
Symptom – "The delivery time cannot be met"



Root cause

**extra resources have lead time for learning and more communication channels are added

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