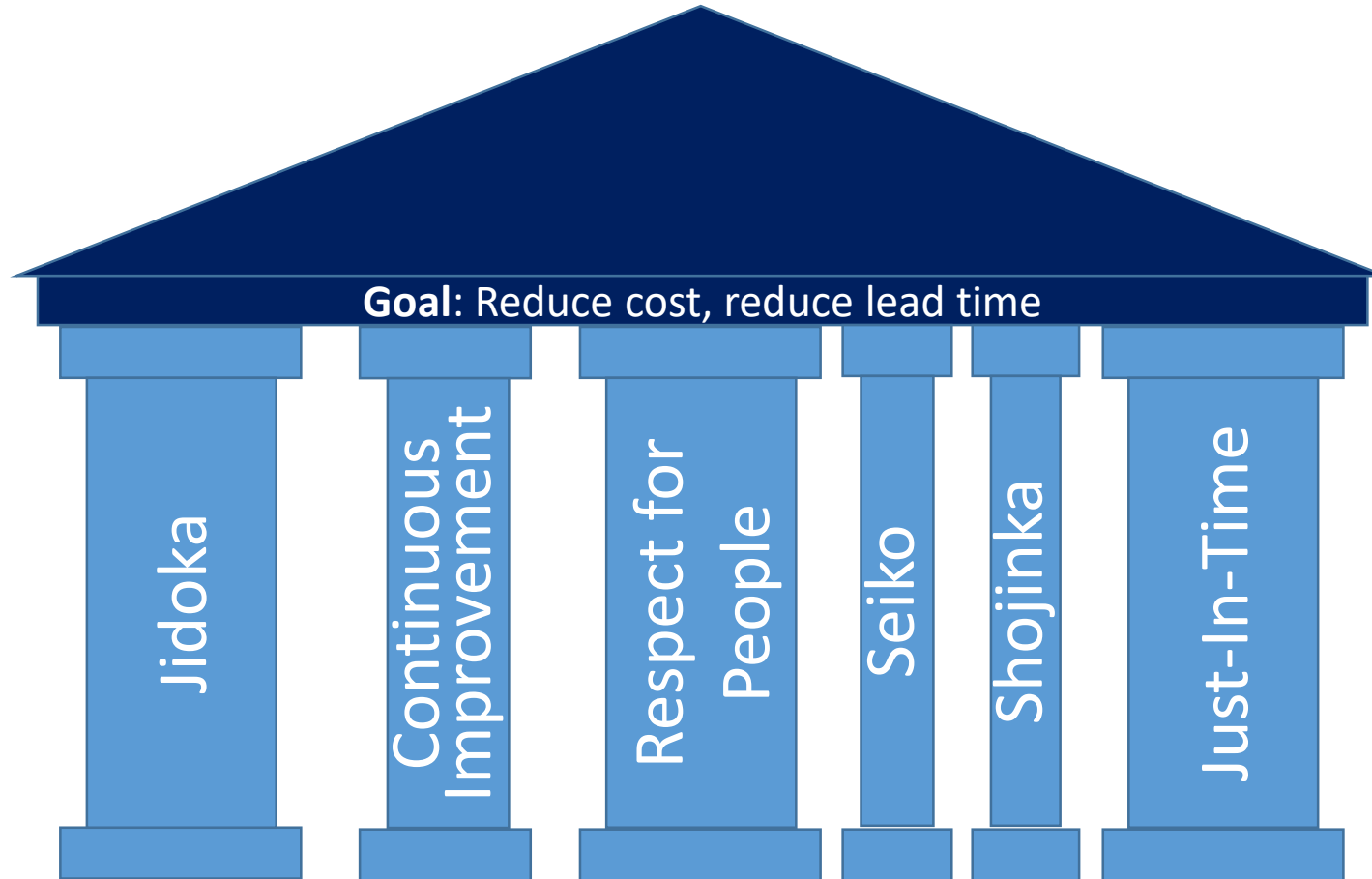


The TPS House*



*from the source: Toyota Production System, 4th Edition (2012)
and Toyota global homepage (2019)

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