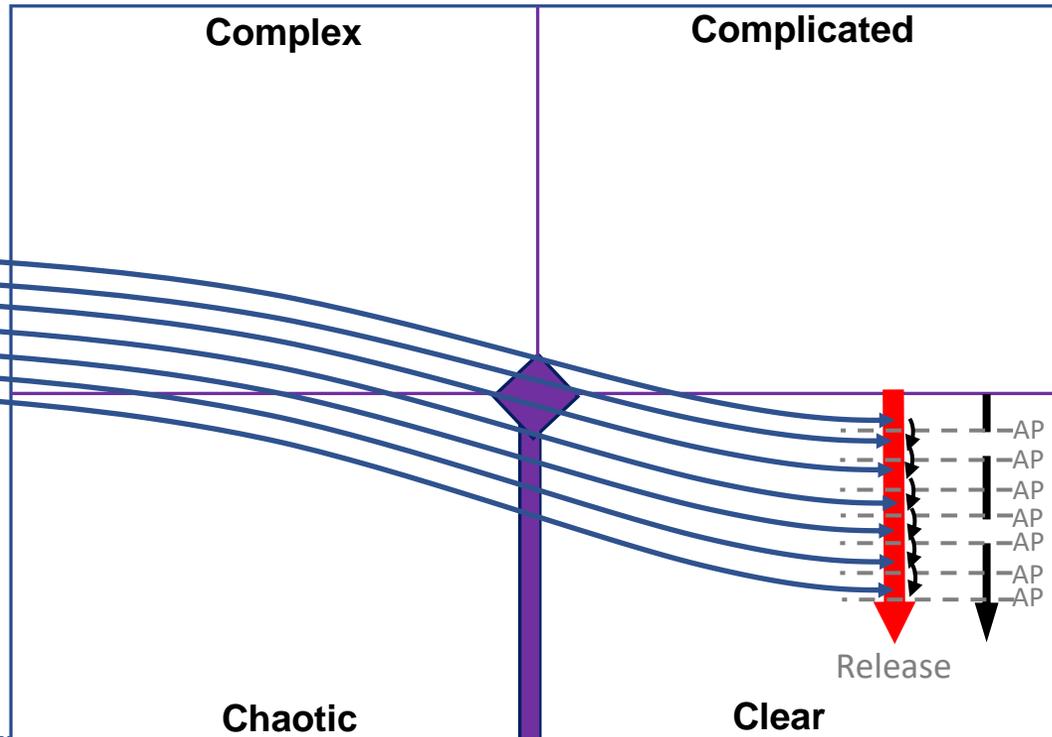# Our Method* for production (a la Lean)

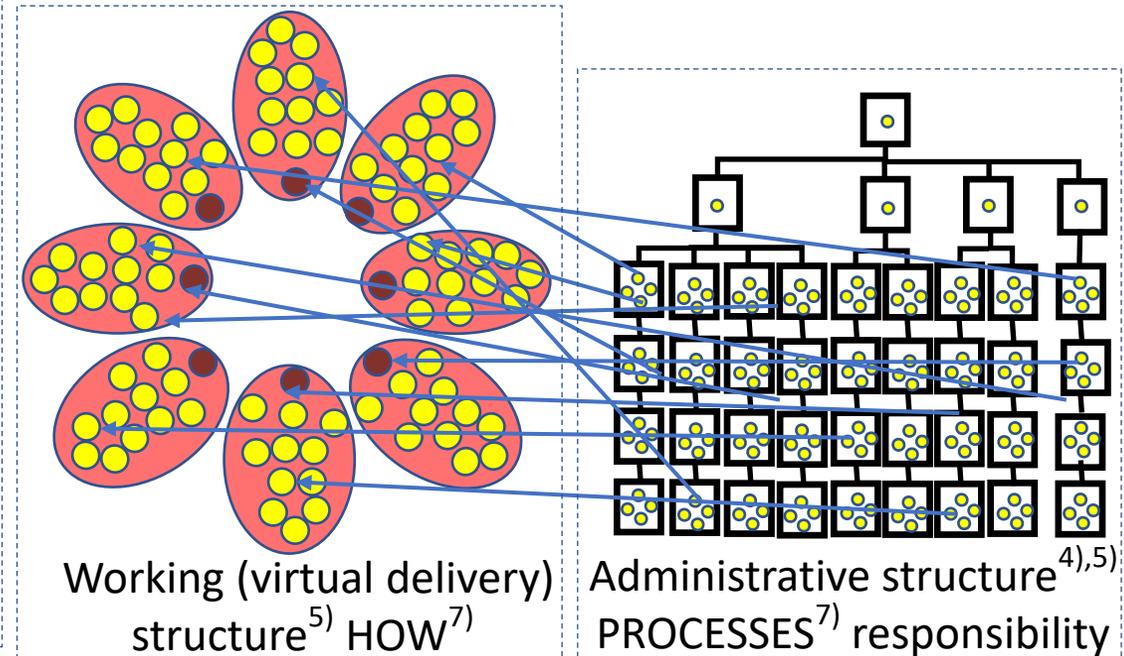Planning structure[6),7)] WHAT, WHEN, WHO, HOW MANY PEOPLE, HOW MUCH TIME

The Product Value Flow (can be in parallel, but it is still only dependencies between processes) in the Cynefin™ framework.
Note! Do not forget that in JIT planning, it is a rigorous top-down planning, to secure that the material can be processed in each of the manufacturing processes, at every takt time.

AP — Aggregation Point (fixed in time)

Team of teams (any number, since WHAT = HOW)

Team (<=15)

Respected people (full-time, right I-competence and nourished multi I-competence)

Respected expert specialists (full-time/part-time)

Activity

Dependency

Critical Line (only in Ordered)

Complex

Complicated

Backlog equal to planned activities (repetitive)

AP
AP
AP
AP
AP
AP
AP

Release

Chaotic

Clear

Working (virtual delivery) structure[5)] HOW[7)]

Administrative structure[4),5)] PROCESSES[7)] responsibility

Version: 0.97

Cynefin™ is a trademark of Cognitive Edge Pte Ltd.

[4)]also governing roles and responsibilities   [5)]limited to aggregation   [6)]also including total JIT planning on the wholeness for synchronizing deliveries to the processes

[7)]the more Clear context, the more the PROCESSES can include detailed HOW, i.e. becoming standardized work as in production   *domain independent

© 2018-2022 Karl Rehbinder
The material can be shared, as long as I am named as the copyright holder.