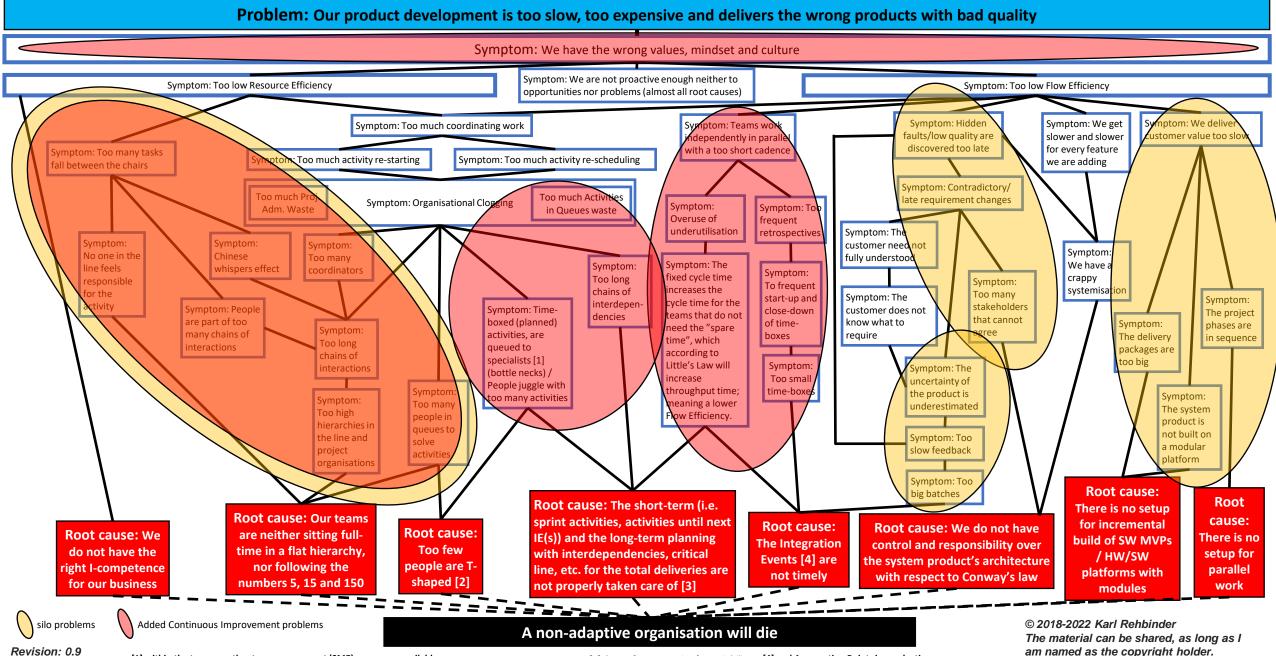
Prefilled Problem Picture Analysis Map – silo and Continuous Improvement



[1] within the team, another team or an expert (SME), or no one available [2]multi-I-shaped in production [3] do not forget margins for variability [4] and Aggregation Points in production