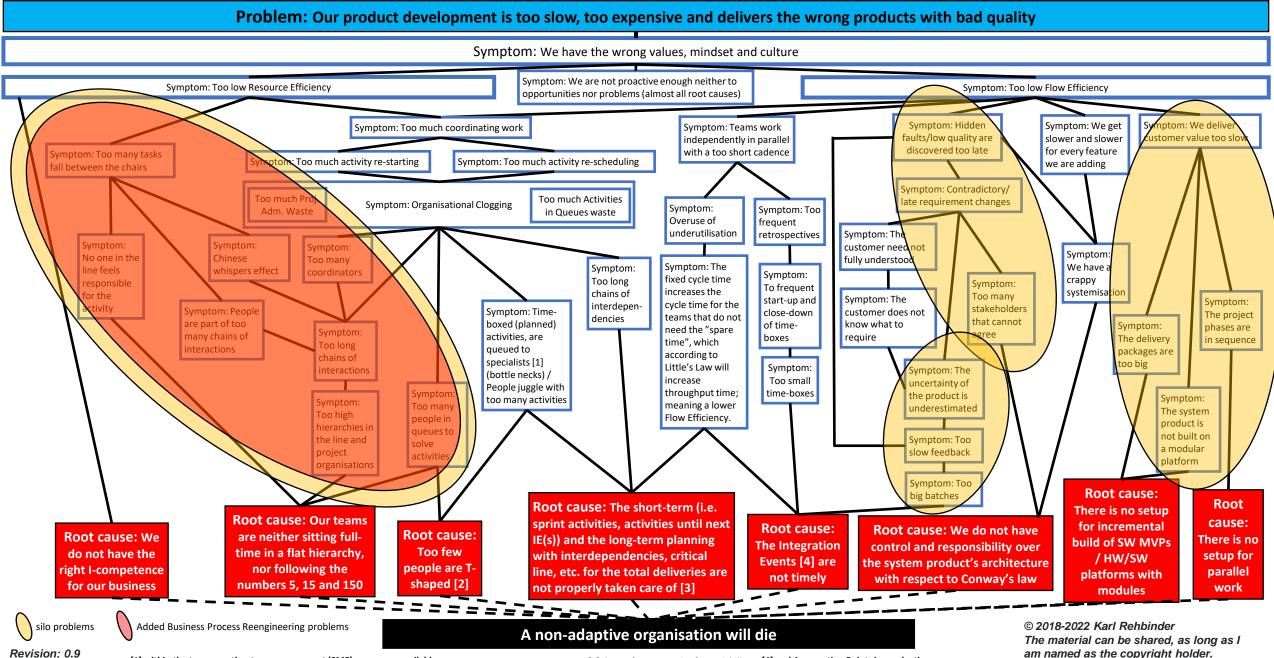
Prefilled Problem Picture Analysis Map – silo and Business Process Reengineering (BPR)



[1] within the team, another team or an expert (SME), or no one available [2]multi-l-shaped in production [3] do not forget margins for variability [4] and Aggregation Points in production

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