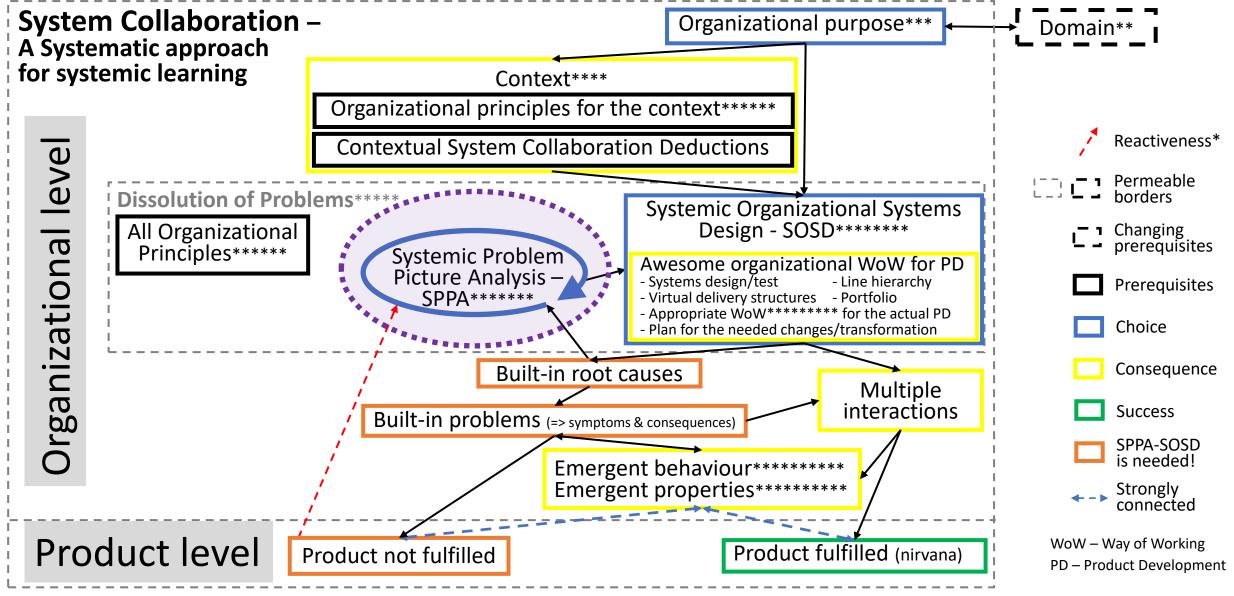
System Collaboration - SPPA



*avoided with continual SPPA and SOSD **market need, competence, tools, techn., etc. ***manuf., service, prod. dev. speed, quality, uncertainty, etc. ****Clear, Complicated, Complex in Cynefin framew.