Architecturally dividing the work – manufacturing

Aggregation** & Production test**

What**

What** What** What**

What** What** What** What** What** What**

Total architecture

Subsystem

Sub-subsystem

Total manufacturing process work

Process work divided into subsystem

Process work done in a bottom process by a team (Multi I-shaped)

Product architecture*

* a structure in order to reduce complexity, with clear interfaces between the parts

** since the work is repetitive; for each process, its WHAT gives exactly its HOW, meaning also that the aggregation and production test are also repetitive